



CALIFORNIA

Proposition 65 Warning

Diesel engine exhaust and some of its constituents are known to the State of California to cause cancer, birth defects, and other reproductive harm.



ANY PICTURES CONTAINED WITHIN THIS OPERATOR'S MANUAL THAT DEPICT SITUATIONS WITH SHIELDS, GUARDS, RAILS, OR LIDS REMOVED ARE FOR DEMONSTRATION PURPOSES ONLY. HAGIE MANUFACTURING COMPANY STRONGLY URGES THE OPERATOR TO KEEP ALL SHIELDS AND SAFETY DEVICES IN PLACE AT ALL TIMES.

HAGIE *UpFront* **204**



OPERATOR'S MANUAL FOR HAGIE MODEL 204 DETASSELER HAGIE MANUFACTURING COMPANY

721 CENTRAL AVE WEST
BOX 273
CLARION, IOWA 50525-0273

(515) 532-2861

COVERS MACHINE SERIAL NUMBERS: U1000880001 thru U1000880100
U1000890001 thru U1000890100
U1000801001 thru U1000801100

11-07 493401

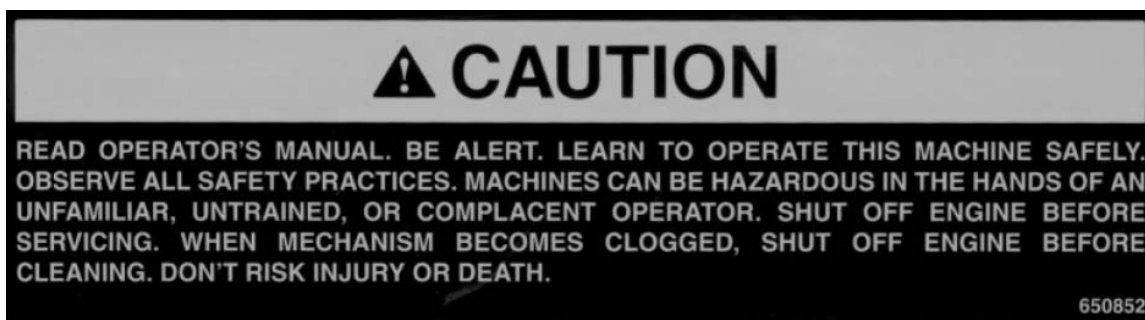
08-09

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ABBREVIATIONS

A/C	AIR CONDITIONING	MT	MOUNT
ADJ	ADJUST	MTH	MONTH
ADPTR	ADAPTER	MTR	MOTOR
ALT.....	ALTERNATOR	NO.....	NUMBER
AMP	AMPERE	OD.....	OUTSIDE DIAMETER
APPROX	APPROXIMATELY	PLT	PLATE
ASSY.....	ASSEMBLY	PRESS.....	PRESSURE
AUX.....	AUXILIARY	PRKNG	PARKING
BRKT.....	BRACKET	PSI	POUNDS PER SQUARE INCH
BTRY	BATTERY	QT	QUART
C.....	CELSIUS	RAD	RADIATOR
CCA.....	COLD CRANKING AMPS	REC	RECOMMENDED
CTRL.....	CONTROL	REQ	REQUIRED
CYL	CYLINDER	RPM.....	REVOLUTIONS PER MINUTE
DIAG	DIAGRAM	SAE.....	SOCIETY of AUTOMOTIVE ENGINEERS
DIM.....	DIMENSION	SEC.....	SECOND
DISPL.....	DISPLACEMENT	SERV	SERVICE
EA	EACH	SLCTR	SELECTOR
ELECT.....	ELECTRIC	SMV	SLOW MOVING VEHICLE
F.....	FAHRENHEIT	SOLE	SOLENOID
FIG	FIGURE	SPEC	SPECIFICATION
FLO	FLOW	STRG	STEERING
FRT	FRONT	SQ.....	SQUARE
FT.....	FOOT OR FEET	TACH	TACHOMETER
GA	GAUGE	TEMP	TEMPERATURE
GAL.....	GALLON	TERM.....	TERMINAL
HAL	HALOGEN	TRD.....	TREAD
HR.....	HOOR	TT.....	TUBE-TYPE
HYD.....	HYDRAULIC	TU	TUBELESS
HYDRO	HYDROSTATIC	VAR.....	VARIABLE
ID.....	INSIDE DIAMETER	V.....	VOLT
IN.....	INCH	VFC.....	VARIABLE FLOW CONTROL
INFO.....	INFORMATION	VLV	VALVE
Km/H	KILOMETERS PER HOUR	W.....	WEIGHT
LB.....	POUND	W/.....	WITH
LS.....	LIGHT SENSOR	W/O.....	WITHOUT
MAINT	MAINTENANCE	WHL	WHEEL
MIN.....	MINUTE	WK	WEEK
M/F	MAINFRAME	WLD.....	WELDMENT
MPH	MILES PER HOUR		

TO THE OWNER



A WORD FROM HAGIE MANUFACTURING COMPANY

Congratulations on your selection of a Hagie Model 204 DETASSELER. We recommend that you study this Operator's Manual and become acquainted with the adjustments and operating procedures before attempting to operate your new detasseler. As with any piece of equipment, certain operating procedures, service, and maintenance are required to keep it in top running condition.

We have attempted herein to cover all of the adjustments required to fit varying conditions. However, there may be times when special care must be considered.

Hagie Manufacturing Company reserves the right to make changes in the design and material of any subsequent detasseler without obligation to existing units.

We thank you for choosing a Hagie detasseler and assure you of our continued interest in its satisfactory operation for you. If we might be of assistance to you, please call us.

We are proud to have you as a customer.

CAUTION

READ OPERATOR'S MANUAL. BE ALERT. LEARN TO OPERATE THIS MACHINE SAFELY. OBSERVE ALL SAFETY PRACTICES. MACHINES CAN BE HAZARDOUS IN THE HANDS OF AN UNFAMILIAR, UNTRAINED, OR COMPLACENT OPERATOR. SHUT OFF ENGINE BEFORE SERVICING. WHEN MECHANISM BECOMES CLOGGED, SHUT OFF ENGINE BEFORE CLEANING. DON'T RISK INJURY OR DEATH.

650852

TO THE OPERATOR

The following pages and illustrations will help you operate and service your new detasseler. It is the responsibility of the user to read the Operator's Manual and comply with the safe correct operating procedures and lubricate and maintain the product according to the maintenance schedule.

The user is responsible for inspecting the machine and having parts repaired or replaced when continued use of the product causes damage

or excessive wear to other parts.

Keep this manual in a convenient place for easy reference when problems arise. This manual is considered a permanent fixture with this machine. In the event of resale, this manual should accompany the detasseler. If you do not understand any part of the manual or require additional information or service, contact the Hagie Customer Support Department:

Hagie Manufacturing Company
721 Central Ave West
Box 273
Clarion, IA 50525-0273
(515) 532-2861

The following symbols, found throughout this manual, alert you to potentially dangerous conditions to the operator, service personnel, or the equipment.



This symbol indicates an immanently hazardous situation which, if not avoided, will result in death or serious injury.



This symbol indicates a potentially hazardous situation which, if not avoided, could result in death or injury.



This symbol indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury. It may also be used to alert against unsafe practices.

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I. SAFETY/DECALS

SAFETY PRECAUTIONS

Most accidents occur as the result of failure to follow simple and fundamental safety rules. For this reason, most accidents can be prevented by recognizing the real cause and doing something about it before the accident occurs.

Many conditions cannot be completely safeguarded against without interfering with efficient operation and/or reasonable accessibility.

Therefore, you must study this Operator's Manual and learn how to use the detasseler controls for safe operation. Likewise, do not let anyone operate without instruction.

Do not make modifications such as weldments, add-ons, adaptations, or changes from the original design of detasseler. Such changes and/or modifications may become safety hazards to you and to others and will void all warranties.



DRIVING

- Before moving the detasseler, make sure no persons or obstructions are in the path of travel.
- Do not permit passengers on the detasseler when it is moving; they may fall off or obstruct the operator's view.
- Never drive near ditches, embankments, holes, mounds, or other obstacles.
- Never drive on hills too steep for safe operation.
- Always drive at a reasonable field speed.
- Reduce the detasseler's speed before turning.
- Come to a complete stop before reversing direction.
- Pull over to the side of road before stopping.
- Use the flashing/hazard warning lights when traveling on public roads, day or night, unless prohibited by local law.
- Make sure the SMV emblem is in place and visible from the rear when traveling on public roads.

I. SAFETY/DECALS



OPERATING

TREAD WIDTH

- Select the widest tread setting to fit between the crop rows.
- Never manually adjust the tread width on the detasseler until the wheels have been properly blocked. Loosen the leg clamp bolts only enough for the leg to slide on the frame.

OUTRIGGERS

- Make sure the outriggers are locked down either when folded in or folded out.

GENERAL OPERATION SAFETY

- Do not adjust the factory engine RPM settings.
- Start the engine from the operator's seat only. Do not by-pass the safety-start switch.
- Handle starting fluid with care. Keep it away from open flame. Store it with the cap on in a cool place.
- Never run the detasseler engine in a closed building. Proper exhaust ventilation is required.
- If equipped with light sensing depth units, do not look directly into light beam. It emits a very low intensity microwave signal which may cause possible eye damage.
- Keep all shields in place.
- Keep clear of all moving parts and keep others away when operating.
- Do not wear loose fitting clothing that may be blown or drawn into moving parts.
- Never allow walking personnel in the same field as a detasseler.
- Keep a fire extinguisher close at all times.

I. SAFETY/DECALS



REPAIR/MAINTENANCE

HYDRAULICS

- Use caution when working with hydraulic fluid under pressure. Escaping hydraulic fluid can have sufficient force to penetrate your skin, causing serious injury. This fluid may also be hot enough to burn.
- Always lower load or relieve hydraulic pressure before repairing a hydraulic oil leak.
- Avoid torching, welding, and soldering near pressurized hydraulic lines.

FUELING

- Always turn the engine off and allow it to cool before refueling.
- Do not smoke while refueling.
- Do not fill fuel tank completely. Fuel may expand and run over.

GENERAL REPAIR/MAINTENANCE

- Turn off engine before checking, adjusting, repairing, lubricating, or cleaning any part of the detasseler.
- When servicing the radiator, let engine cool before removing pressurized cap.
- Disconnect the battery ground cable before servicing electrical system or welding on machine.
- When charging battery, connect positive cable to positive terminal and negative cable to negative terminal. Failure to do so may result in an explosion and cause injury. Likewise, avoid battery acid contact and incurring injuries.

I. SAFETY/DECALS

WARNING DECALS

Decals warning you of avoidable danger are located on various parts of the detasseler. They are there for your personal safety and protection. DO NOT remove them. They will fracture upon attempted removal and therefore must be replaced.

Following are locations of important safety decals. Replace them if they are torn or missing. All

warning decals and other instructional Hagie decals or machine striping may be purchased through the Hagie Customer Support Department. To replace decals, be sure that the installation area is clean and dry; decide on exact position before you remove the backing paper.

DECAL LOCATION



650303

Front of operator station (2) or cab (1).



650175

Front of cab.



I. SAFETY/DECALS

DECALS CONTINUED



650339

Steering column of cab (1) or operator station (2).



650819

2 on each cutter head housing.



650820

Quad puller head.



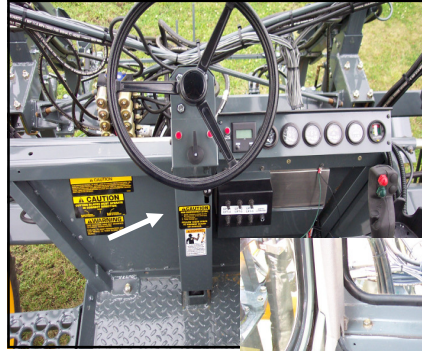
I. SAFETY/DECALS

DECALS CONTINUED



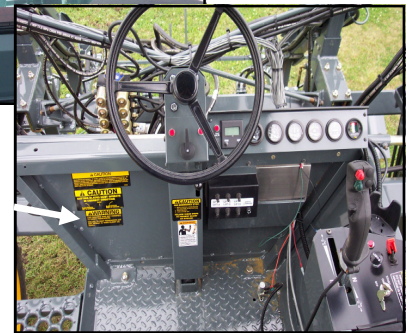
650831

Steering column of cab (1) or operator station (2).



650847

Front of operator station (1) or outside cab, under back window (2).



Part of console decal 650378

Console, right of toggle switch.



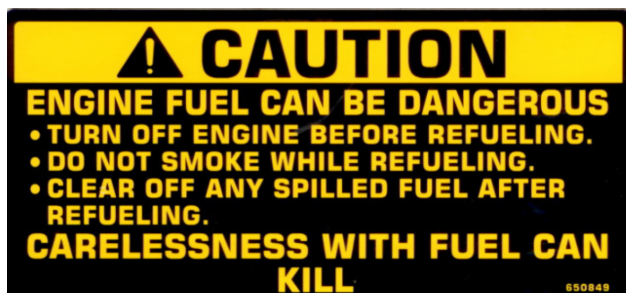
I. SAFETY/DECALS

DECALS CONTINUED



Hagie Part Number: 650260

Right of either ladder on the leg brace.

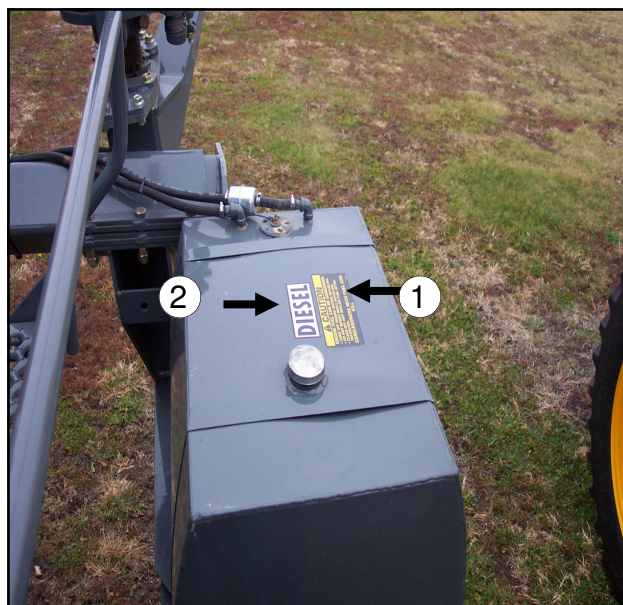


650849 (1)



650954 (2)

Top of each fuel tank.



Hagie Part Number: 650256

Front of mullion to left of radiator cap.

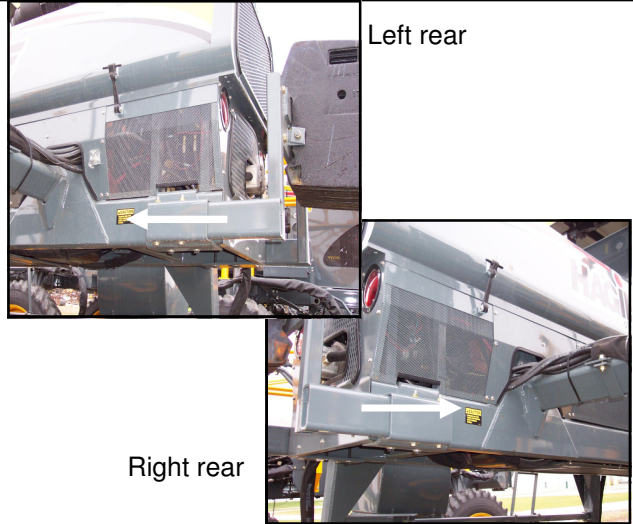


I. SAFETY/DECALS

DECALS CONTINUED



Right and left rear mainframe. 650851



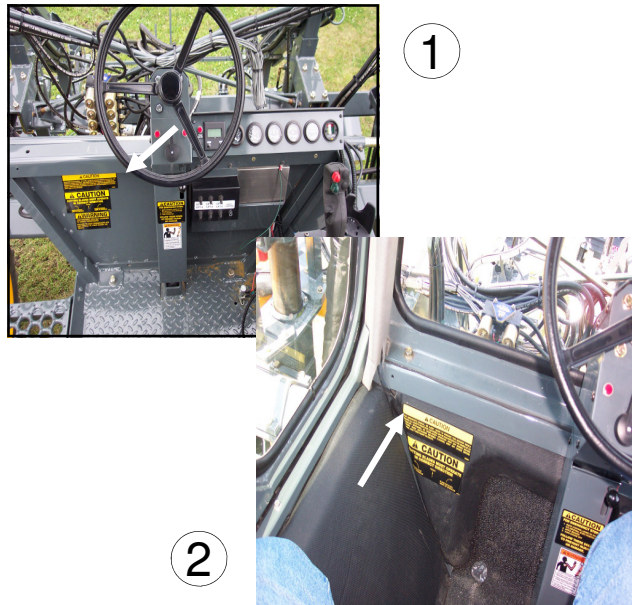
Right rear

Left rear



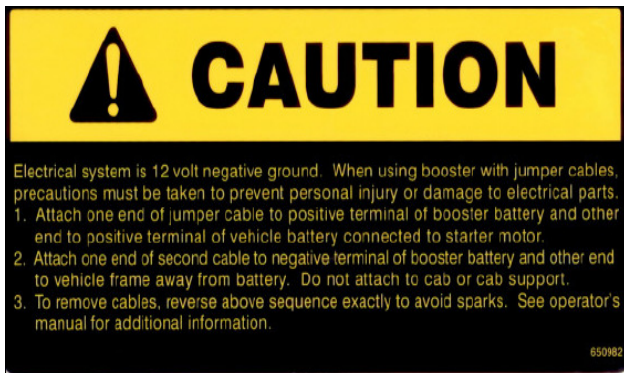
650852

Front of operator station (1) or front of cab (2).



1

2



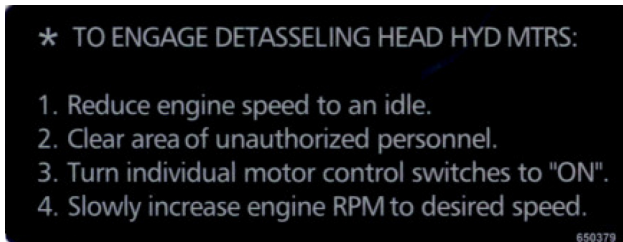
650982

On the hydraulic reservoir, left of the battery



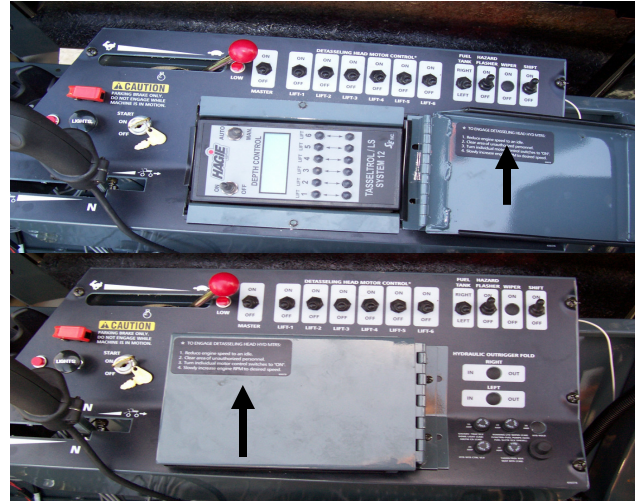
I. SAFETY/DECALS

DECALS CONTINUED



650379

Top of console lid and inside console lid.



The following decals are not available from the Hagie 204 Parts Manual, but should be replaced if they are faded, damaged, or missing. They are located on the right hand vertical post of the roll over protection equipment . They are placed there by our vendor.

The top decal warns of impairment to the structure's (the roll over protection) protective capabilities due to roll over, structural damage, or alteration. If any of these conditions should occur, the structure must be replaced.

The bottom decal warns of the use of the seat-belt.

Hagie Manufacturing urges you to obey all warnings found in this manual and on the decals placed on the machine and its components. We ask that you not take it upon yourself to alter the equipment or do maintenance beyond your capabilities.

At Hagie Manufacturing we strive to put safety first, we ask that you do the same.



Additional decals can be found in section XI. CE Modification

II. IDENTIFICATION NUMBERS

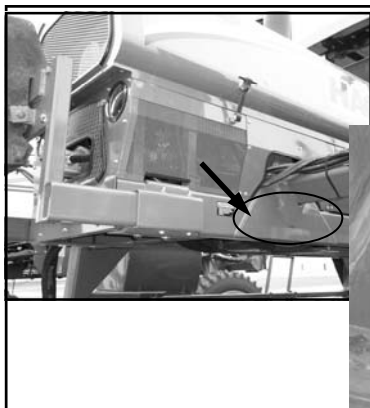
DETASSELER IDENTIFICATION

Each Hagie detasseler is identified by means of a frame serial number. This serial number denotes the model, year in which it was built, and the number of the detasseler. For further identification, the engine has a serial number, the hydrostatic pump has a serial number, the wheel motors have identification tags, and the planetary

hubs have identification plates that describe the type of mount and gear ratio. To ensure prompt, efficient service when ordering parts or requesting service repairs from Hagie Manufacturing Company, record the serial and identification numbers in the space provided below.

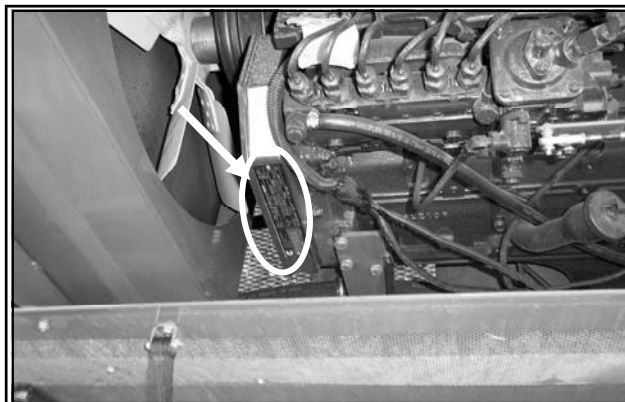
NOTE:

Reference to left-hand and right-hand used throughout this manual refers to the position when seated in the operator's seat facing forward.



Detasseler

NOTE: Detasseler serial number stamped in the frame on right rear corner.



Engine

NOTE: Diesel engine serial number located on the side of the front left gear housing.

II. IDENTIFICATION NUMBERS



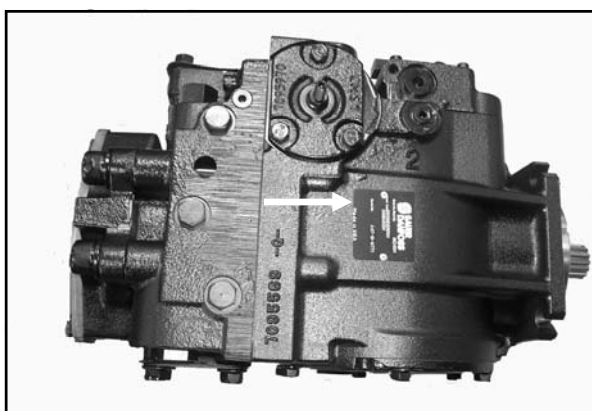
Planetary Hubs

Left

Right

Front: _____

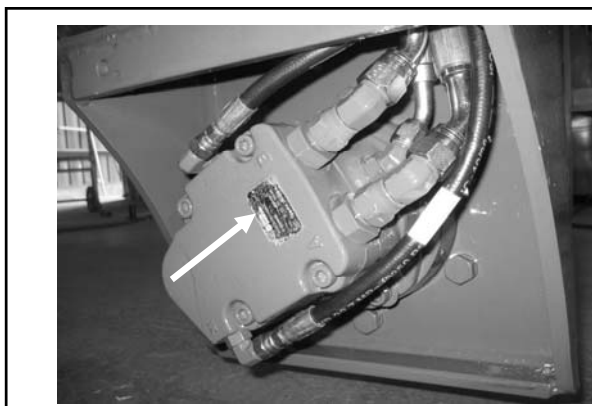
Rear: _____



Hydrostatic Pumps

Front: _____

Rear: _____



Front Wheel Motors And Left Rear Motor

Left Front: _____

Left Rear: _____

Right Front: _____

Refer to parts manual.



Right Rear Wheel Motor W/Speed Sensor

Right Rear: _____

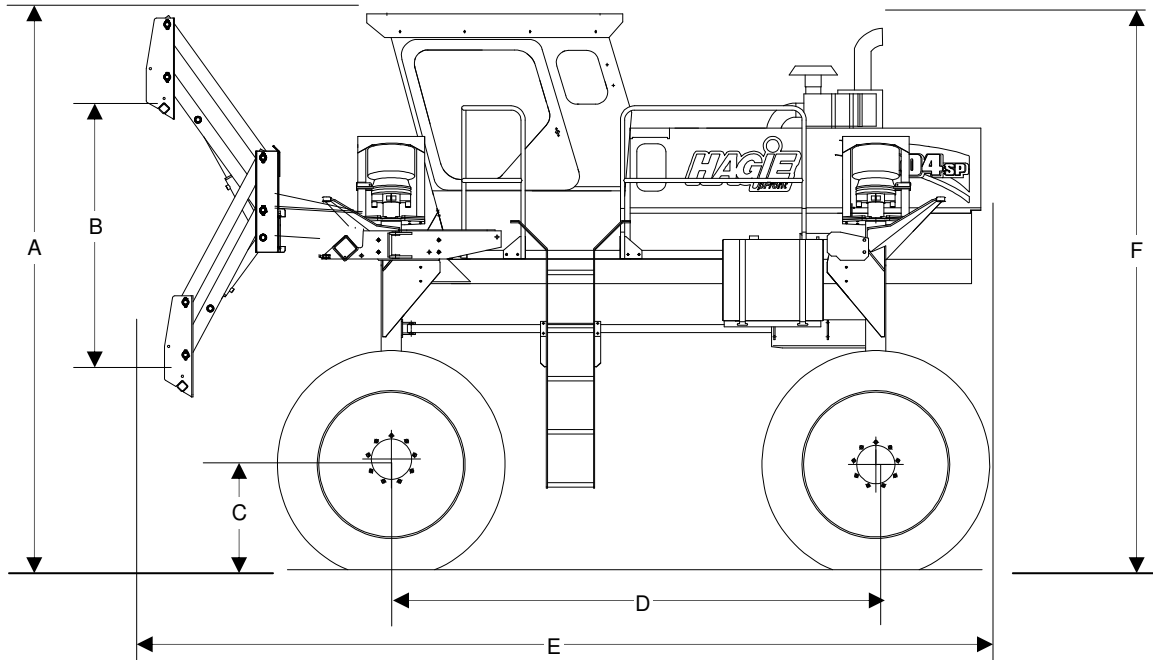
Refer to parts manual.

III. SPECIFICATIONS

DETASSELER DIMENSIONS

204 with 11.2-38 tire

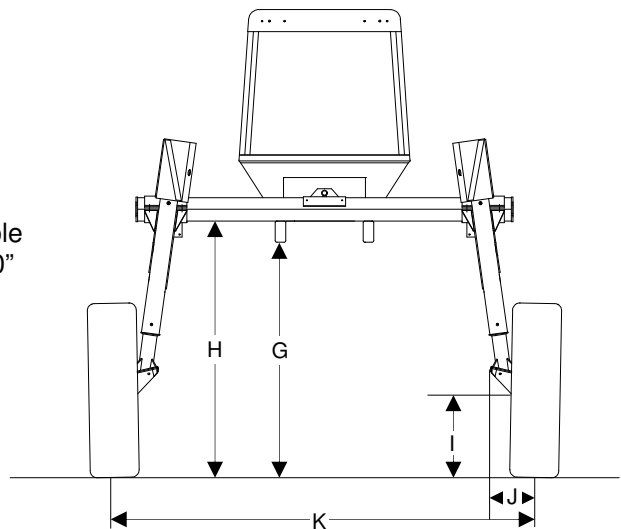
- | | | | |
|---|-------|---|------|
| A. Overall tractor height (w/cab or canopy).... | 144" | D. Wheel base | 106" |
| B. Lift arm range..... | 66" | E. Detasseler length (w/o attachments)..... | 206" |
| C. Axle height | 26.2" | F. Diesel exhaust height | 140" |



204 with 11.2-38 tire

- | | |
|--|--------------------------|
| G. Center clearance | 78" |
| H. Frame clearance..... | 83" |
| I. Lower leg clearance (front)..... | 24" |
| J. Tire center to inside of lower leg (front)..... | 12.5" |
| K. Tread width*..... | Adjustable
78" - 120" |

*NOTE: Measure tread width at 1/2 tire height.



GENERAL DETASSELER INFORMATION

- ♦Frame type Hydra-Hug®
- ♦Approximate shipping..... 10,200 lbs. depending on options
- ♦Shipping width

III. SPECIFICATIONS

ENGINE

Manufacturer	Cummins
Model.....	6B5.9A Turbocharged
Type	In line, liquid cooled
Number of cylinders	6
Displacement	5.9 liter
Horsepower	152, intermittent
Type of fuel	Number 1 or number 2 diesel
Fuel system	Filtered, direct-injected
Air cleaner	Dry-type, single element
Slow idle.....	800 RPM
Fast idle.....	2500 RPM

III. SPECIFICATIONS

POWER TRAIN

Drive

Hydrostatic pump	Sauer/Danfoss 90 series
Range	100cc variable displacement
Drive train	All time four wheel drive
Two-Speed	Low (0-12 mph), High (0-15)
Hydrostatic wheel motor	
- front and left rear	Sauer/Danfoss KC
- right rear	Sauer/Danfoss KC w/sensor
Final drives	
Type	Planetary Gear Reduction Hubs
- front (11.2-38 tire)	Torque Hub® 7HPA Drive ratio - 24:1
- rear	Torque Hub® 7 HPA Drive ratio - 19:1
Lubrication	Oil bath

Brakes

Parking Only	Multiple disc Spring applied Hydraulically released
--------------------	---

Steering System

Type	Hydraulic, priority on demand
Control	Full-time power
Steering cylinders	Double action
Turning radius	18' with 120" tread

AUXILIARY HYDRAULIC SYSTEM

Type	Open
Pump type	Tandem gear
Pressure setting	2000 PSI

III. SPECIFICATIONS

ELECTRICAL SYSTEM

General Electrical System

Battery	Single 12V, negative ground
Alternator	130 AMP, voltage regulated
Starter.....	12V with solenoid

Circuit Breakers

A/C relay (cab only).....	30 AMP
Fuel injector relay	40 AMP
Work lights (see below).....	40 AMP
Wire harness	30 AMP
Wire harness	50 AMP
A/C breaker (cab only).....	30 AMP

Fuses

Motor control block.....	20 AMP
Tasseltrol® box, seat motor (cab only)	20 AMP
Gauges, traction valve, dome light (cab only), radio (cab only).....	20 AMP
Hazard/warning lights/turn signal, running lights, Windshield wiper (cab only),fuel selector valve	20 AMP
Outrigger hydraulic fold option	20 AMP
Depth command switch panel.....	10 AMP

Lights (cab or canopy)

Front of cab	4 halogen field lights
Rear of cab.....	2 halogen work lights

III. SPECIFICATIONS

OPERATOR STATION

Canopy

General operator station	Tilt steering Flashing/hazard warning lights Turn signals Side mirrors
Seat	Adjustment for: Fore-aft Height Ride firmness

Cab (optional)

General cab	Same as operator station, also: Windshield wiper Side mirrors Dome light Tinted glass
Temperature control	Full-range
A/C charge type	R-134a
Fresh air filtration	Paper and charcoal filter
Seat	Air ride with adjustment for: Fore-aft Backrest Height Ride firmness Armrest tilt
Stereo	AM/FM/WB with dual speakers

Instruments

Dial gauges	Hour meter Fuel Temperature Alternator Oil pressure
Digital gauge	Speedometer (MPH-Km/H) Tachometer (RPM)
Engine air filter monitor	Filter Minder®

III. SPECIFICATIONS

TIRES/RIMS

Rims (front and rear)

Standard.....38" X 10"

Tires (front and rear)

Standard.....11.2-38 (Bias TU)

Air pressure26 PSI

Tire width11.3"

Load capacity (at 25 mph).....2540 lbs.

Overall diameter57.4"

Static load radius (suggested—will vary with load)27.3"

Rolling circumference170.8"

CAPACITIES

Fuel tanks (2)40 gallons each

Cooling system.....7 gallons

Hydraulic reservoir20 gallons

Engine crankcase (including filter).....17 quarts

Torque Hub®16 oz. (approx.)

III. SPECIFICATIONS

DETASSELING EQUIPMENT OPTIONS

Front mounted with or without LS System

Quad Puller

Number of rows available.....	4, 6, 8, 10,12,or 18
Drive	Hydraulic
Tire size.....	4.10/3.50 2 ply
Operating speed.....	Up to 400 RPM
Pulling height.....	Minimum range – 34” to 87” Maximum range – 40” to 100”
Weight per head assembly	86 lbs.

Cutter

Number of rows available.....	4, 6, 8, 10, 12,or 18
Drive	Hydraulic
Blade size.....	18”
Operating speed.....	Up to 3100 RPM
Cutting height	Minimum range – 32” to 85” Maximum range – 38” to 98”
Weight per head assembly	62 lbs.

IV. PREPARING TO OPERATE

WHEEL TREAD AND ROW SPACING

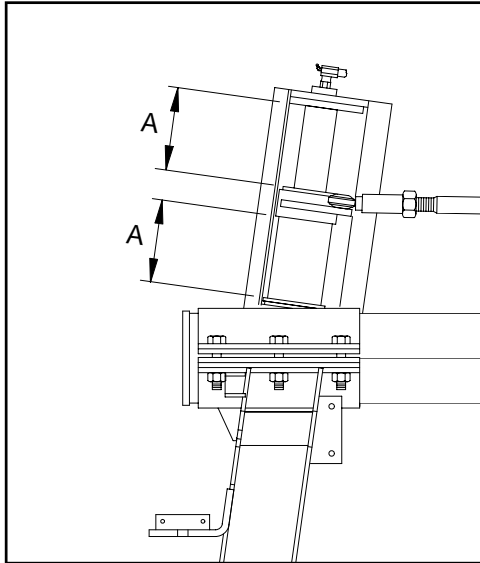


FIG 4.1

Know the row spacing of the field you intend to detassel and follow the steps below to properly obtain the desired tread setting.

1. To adjust the tread width in or out, park the detasseler on level ground and shut off the engine.

NOTE:

Dimension A (fig. 4.1) must be equal (see page 87) and steering pivot must be in vertical position (fig. 4.2, item 1).

2. Loosen tie rod bolts (fig 4.2, item 2) and tie rod jam nuts (fig. 4.2, item 3). Remove the bolts and nuts from the tie rod.

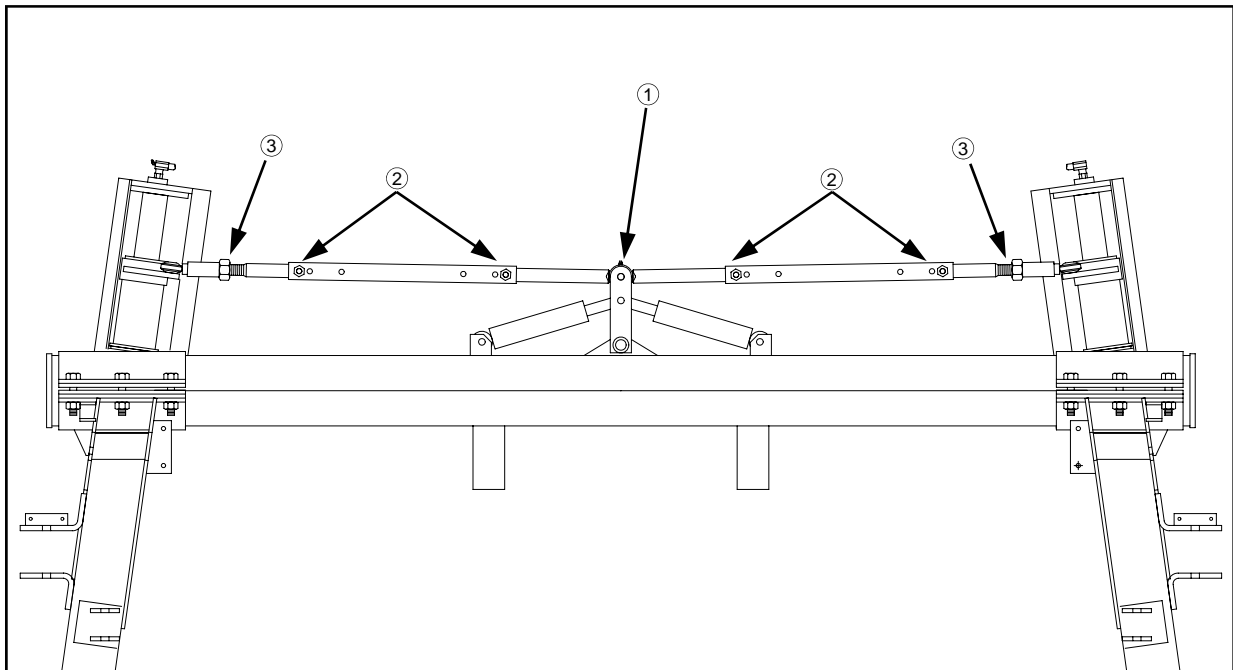


FIG 4.2

IV. PREPARING TO OPERATE

TREAD WIDTH CONTINUED

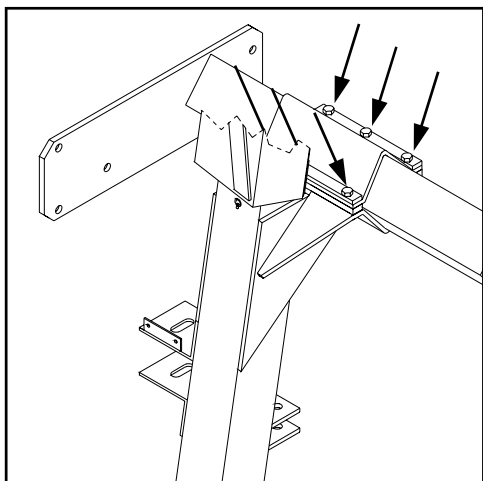


FIG 4.3

3. Loosen the leg mounting bolts on both the front and rear legs on one side of the detasseler only (fig. 4.3).

CAUTION

Loosen leg mounting bolts only enough to allow for free movement of leg on mainframe. DO NOT remove bolts under any condition.



FIG 4.4

4. Loosen the rear lock nut on the leg brace (fig. 4.4). This will allow one leg to move further than the other without binding while adjusting the tread setting.
5. Lubricate the slide path that the leg mount will travel along the mainframe.
6. Wrap a chain around the top of the leg and the steering arm before raising the detasseler (fig. 4.5). This will prevent the suspension from telescoping.
7. Raise the detasseler until the tires on the side being adjusted are just touching the ground.

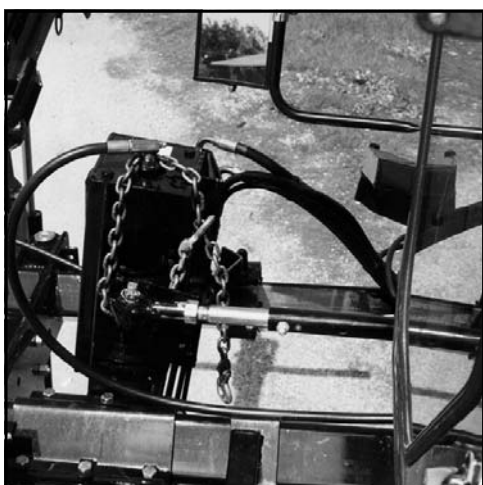


FIG 4.5

IV. PREPARING TO OPERATE

TREAD WIDTH CONTINUED



FIG 4.6

8. To adjust the tread out, place a suitable prying tool under the center of the tire and pry out at the same time that you push out at the top of the leg (fig. 4.6). Carefully lower the detasseler to the ground which, in turn will allow the leg to slide outward. Repeat the procedure until the desired tread is obtained.
9. To adjust the tread in, raise the detasseler until the tires on the side being adjusted are just off the ground. Carefully lower the detasseler which, in turn will allow the top of the leg to slide in on the mainframe.
10. Retighten leg mounting bolts following the torque specs and sequence on page 104.
11. Retighten the leg brace lock nut.
12. Repeat the above procedures to adjust and set the opposite side legs. When finished, all four legs should be the same distance from the mainframe (fig. 4.7, dimension B).

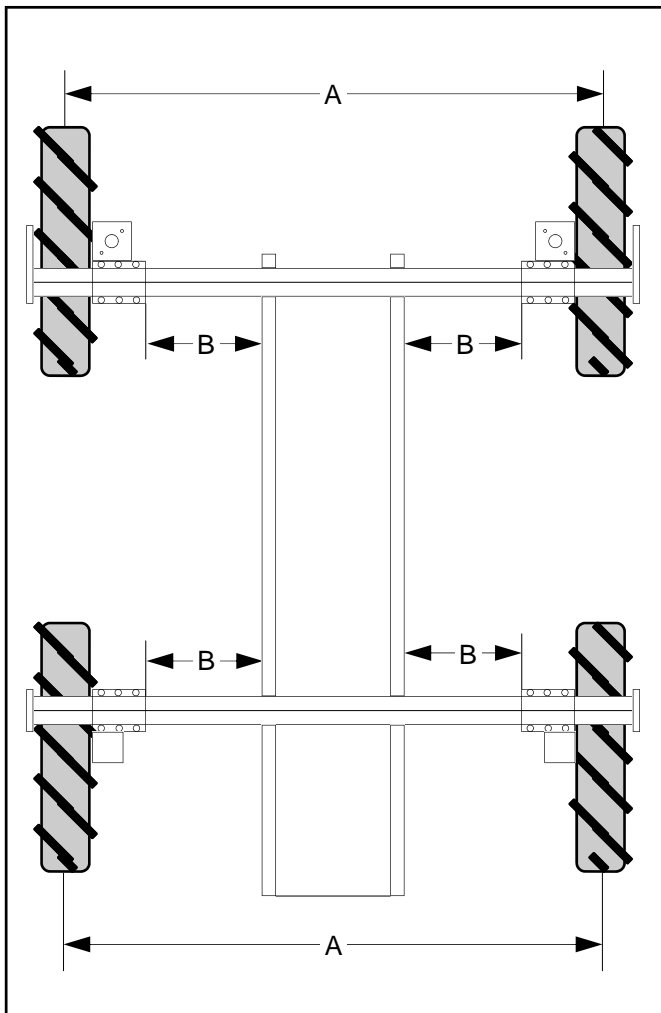


FIG 4.7

Tread Width (Standard)		
DIM A (FIG 4.7)	=	DIM B (FIG 4.7)
120"	=	25.5"
114"	=	22.5"
108"	=	19.5"

Tread Width (Narrow Tread Option)		
DIM A (FIG 4.7)	=	DIM B (FIG 4.7)
90"	=	10.5"
84"	=	7.5"
78"	=	4.5"

IV. PREPARING TO OPERATE

TOE-IN

To correctly gauge toe-in, use a tape measure placed at one-half tire height on the front center seam of the front tire compared to the same measurement of the rear of the front tire (subtract the front measurement from the rear measurement - it must be a positive number). Correct toe-in should fall somewhere between one half and three quarters of an inch.

Toe-in is pre-set at the factory and should not have to be adjusted unless the steering cylinders are removed.

Difficulty steering one way versus the other may also indicate incorrect toe-in and may require adjustment. For further assistance regarding toe-in measurement and adjustment, contact the Hagie Customer Support Department.

NOTE:
For more information on adjusting toe-in see page 106.

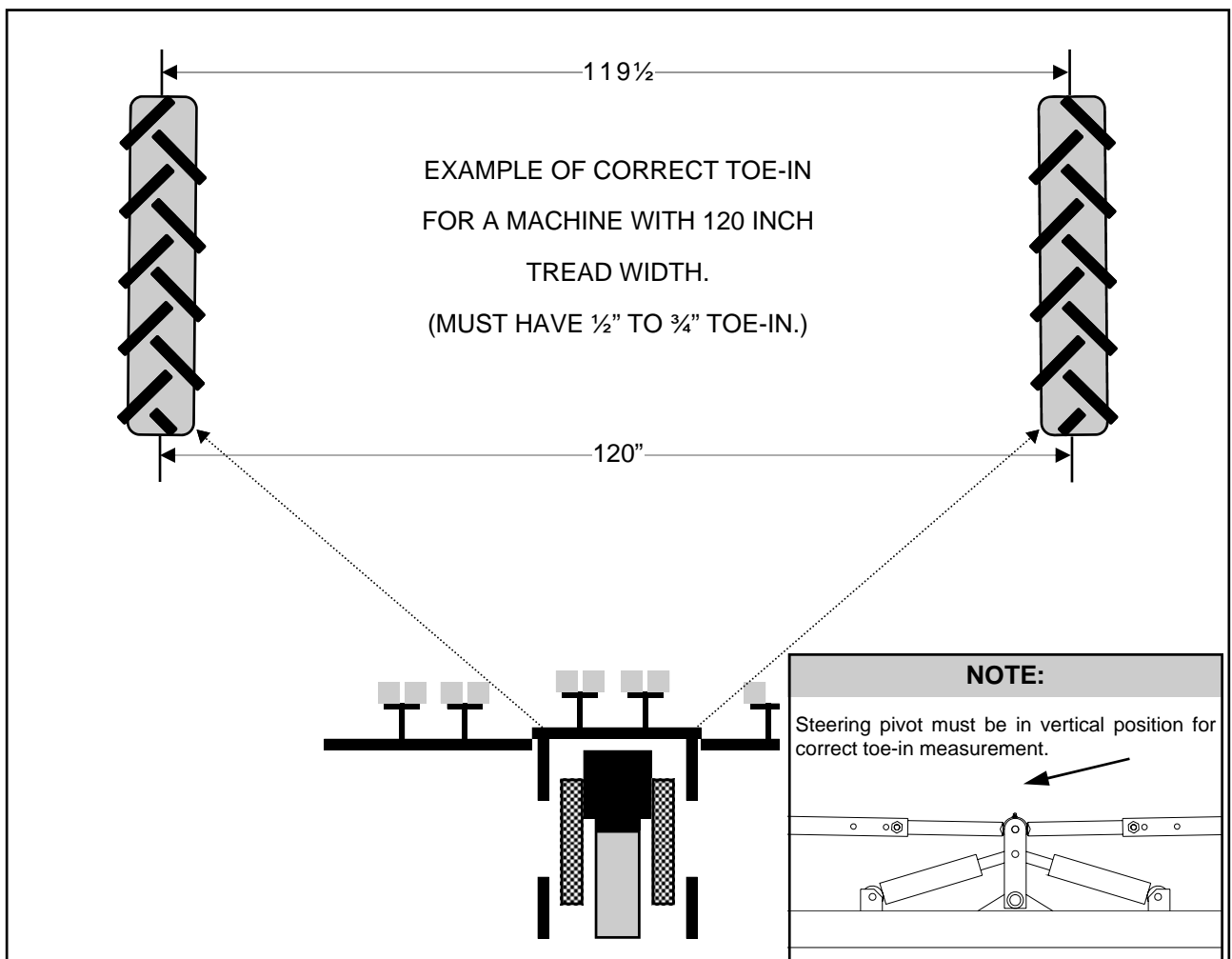


FIG 4.8

IV. PREPARING TO OPERATE

ATTACHING OPTIONAL COMPONENTS

In shipment, some of the components may have been sent loose and need to be installed before operating. In order to ensure proper installation of the optional attachments, refer to the correct option in your Hagie 204 Parts Manual for outlining

the installation, hydraulic schematic, and wiring diagram. Read and comply with the following instructions. Always make sure you have proper equipment and help when installing the attachments.



FIG 4.9



FIG 4.10

CAUTION

Set the parking brake (fig. 4.10) and shut off engine before attaching components. For more information regarding parking brake operation see page 41.

IV. PREPARING TO OPERATE

OUTRIGGER ASSEMBLY

1. Attach the center tool bar (fig. 4.11, item 1) to front frame cross member with supplied hardware according to the Hagie 204 Parts Manual.

NOTE:

The guide pin that is welded to outrigger mount should be located toward the bottom (fig. 4.11, item 2).

2. Attach left and right outrigger (fig. 4.11, item 3) with supplied hardware. Refer to the Hagie 204 Parts Manual.
3. Attach outrigger support rods if required (fig. 4.11, item 4).

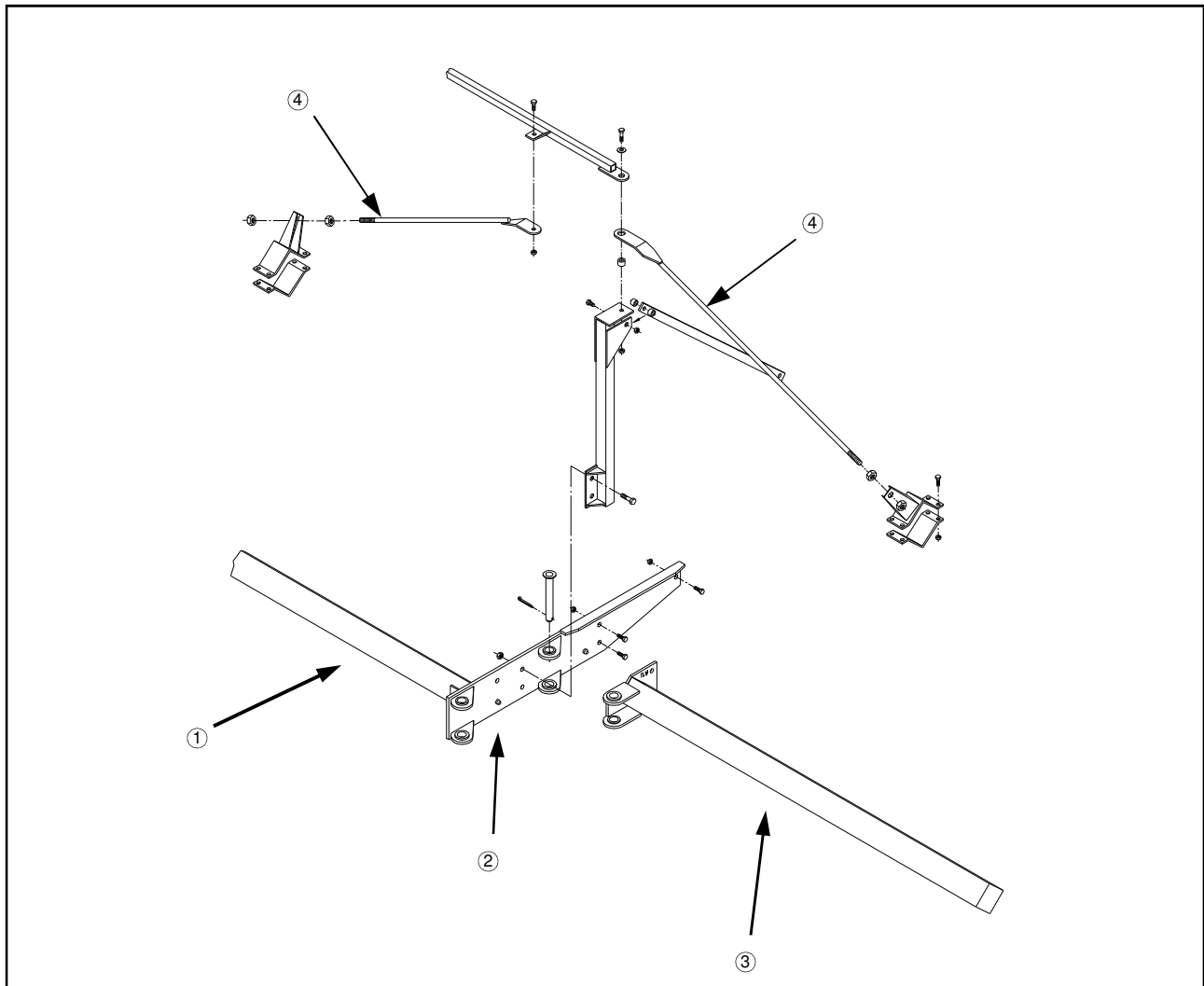


FIG 4.11

IV. PREPARING TO OPERATE

ATTACHING LIFT ASSEMBLIES

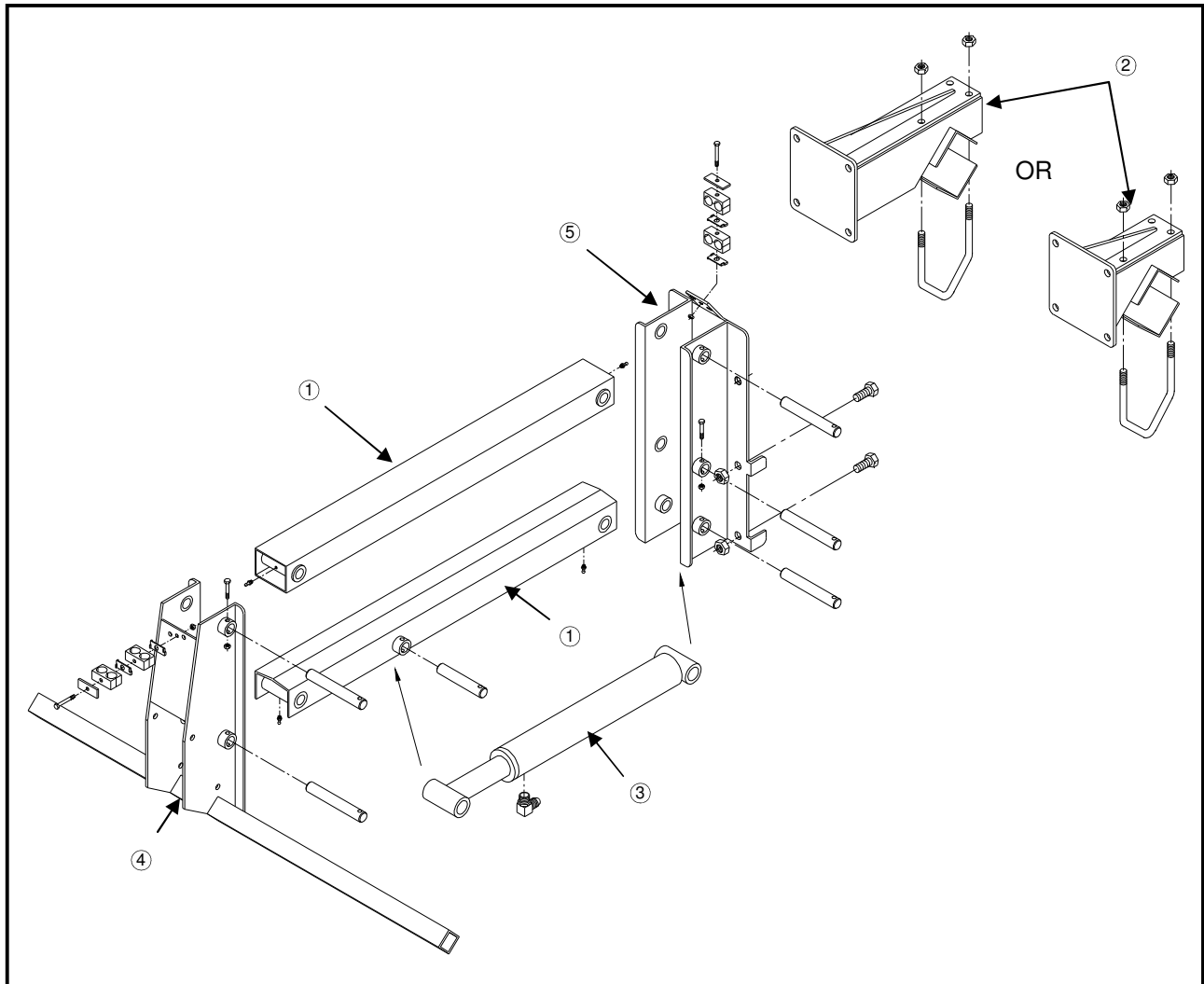


FIG 4.13

Refer to the Hagie 204 Parts Manual for correct hardware when following these steps:

1. Attach the hoist column adapters (fig. 4.13, item 2) to the tool bar and outriggers at the appropriate spacing. Refer to the Hagie 204 Parts Manual for more information on spacing.
2. Attach the toolbar mounting bracket (fig. 4.13, item 5) to the hoist column adapters.
3. Attach the lift arms (fig. 4.13, item 1) to the toolbar mounting bracket (fig 4.13, item 5).
4. Attach the lift arm cylinders to the lift arm assemblies (fig. 4.13, item 3).
5. Attach the tool bar weldment to the lift arm assemblies (fig. 4.13, item 4).
6. Connect hydraulic hoses to lift cylinders. Refer to the Hagie 204 Parts Manual for correct hydraulic schematics.

IV. PREPARING TO OPERATE

ATTACHING QUAD PULLERS



FIG 4.14

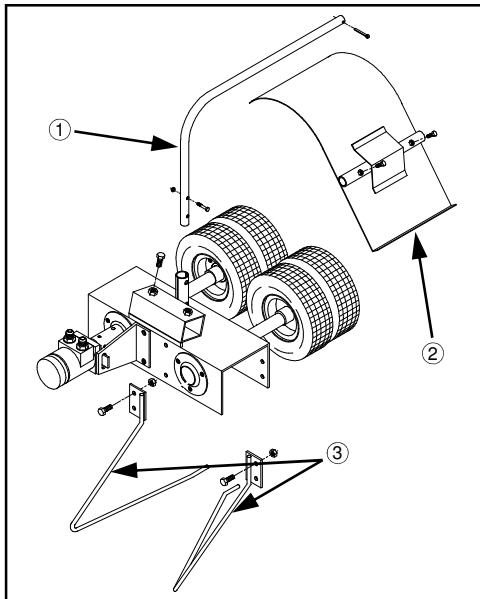


FIG 4.15



FIG 4.16

1. Attach the quad pullers to each lift arm tool bar (fig. 4.14).

NOTE:

Some quad pullers may come pre-assembled to the tool bar. In this case, you would attach them to the lift assembly.

2. Install the stalk guides to the quad puller head assembly (fig. 4.15, item 3).
3. Attach the deflector shield mount tube (fig. 4.15, item 1) and the deflector shields for right or left hand deflection (fig. 4.15, item 2).
4. Refer to page 30 for information about installing hydraulic hoses.
5. Adjust tire pressure to approximately 10 pounds.

NOTE:

Be sure all four tires have equal pressure. Check tire pressure daily.

IV. PREPARING TO OPERATE

QUAD PULLERS CONTINUED

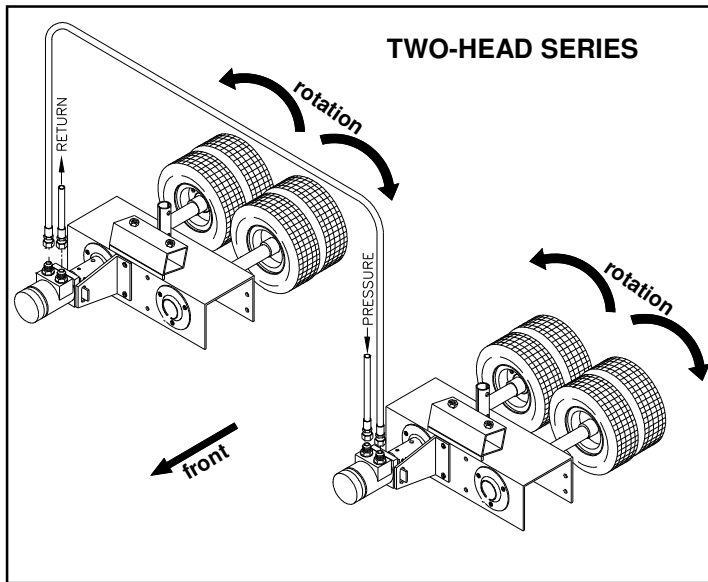


FIG 4.17

Quad Puller Hydraulic Assembly

Hydraulic hoses on Quad Puller heads should be hooked up so tires rotate according to figure 4.17 and figure 4.18. Refer to the Hagie 204 Parts Manual for correct hardware, hose lengths, and hydraulic schematic.

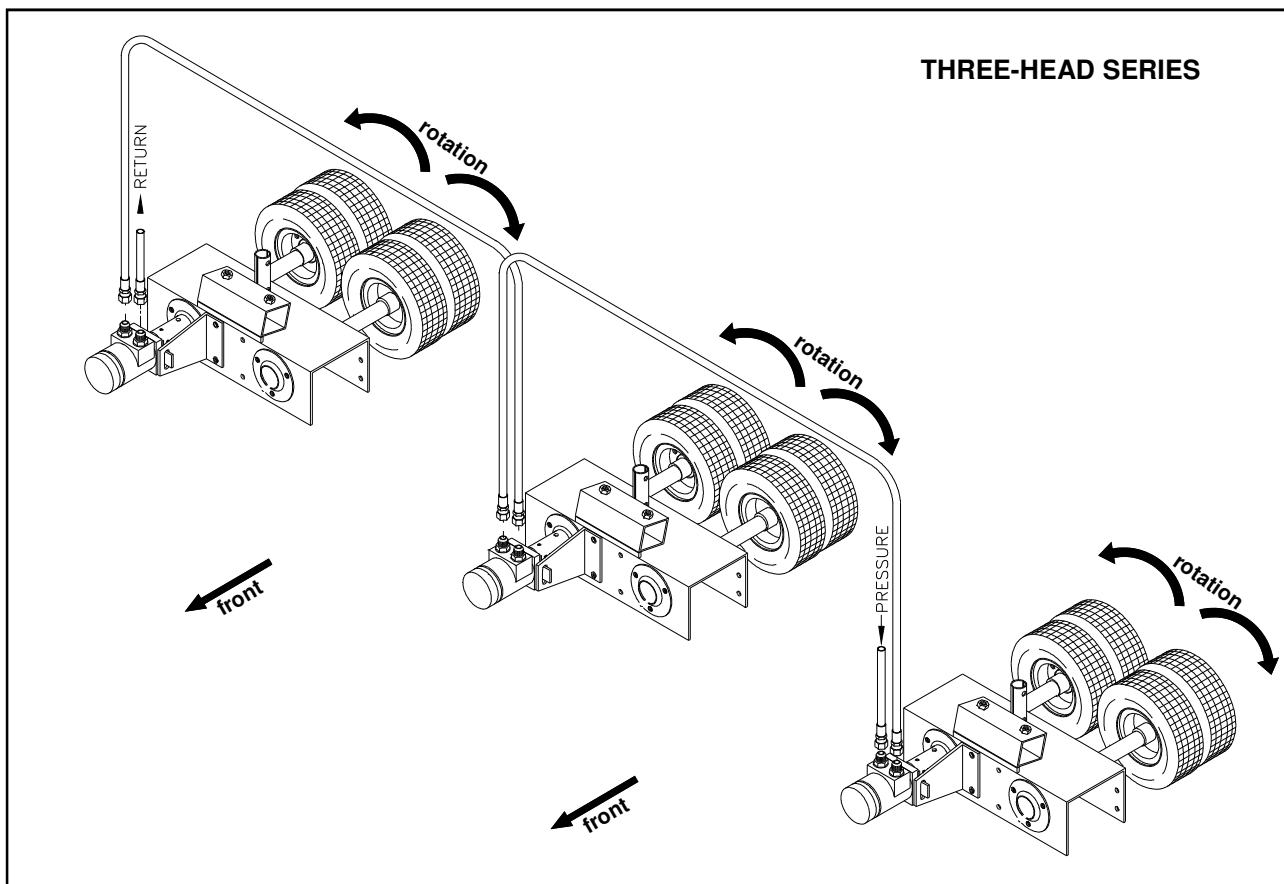


FIG 4.18

IV. PREPARING TO OPERATE

ATTACHING CUTTER HEADS



FIG 4.19



FIG 4.20

1. Attach the cutter head assembly to the tool bar (fig. 4.19).

NOTE:

Some cutters may come pre-assembled to the tool bar. In this case, you would attach the assembly to the lift assembly.

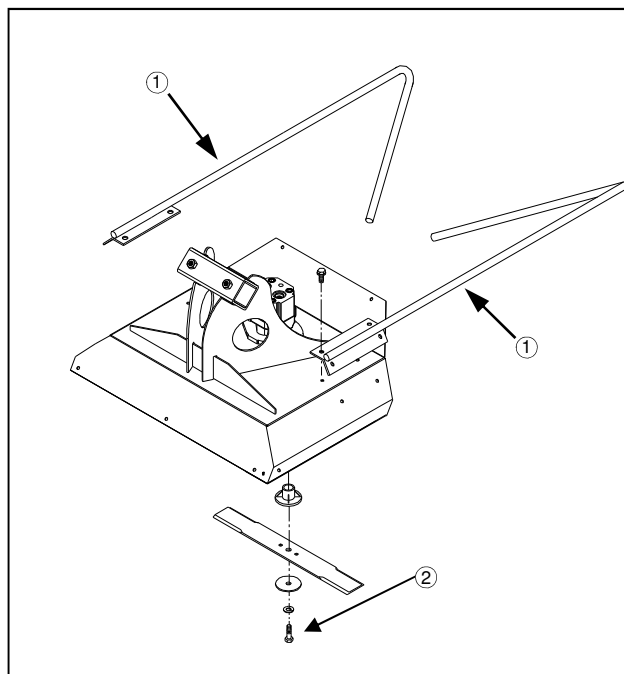


FIG 4.21

2. Install the stalk guides to the cutter head assembly (fig. 4.21, item 1). Refer to the Hagie 204 Parts Manual for the proper hardware.
3. Check and tighten, if necessary, the retaining bolt (fig 4.21, item 2).
4. Refer to pages 32-33 for information about installing hydraulic hoses.

IV. PREPARING TO OPERATE

CUTTERS CONTINUED



FIG 4.22

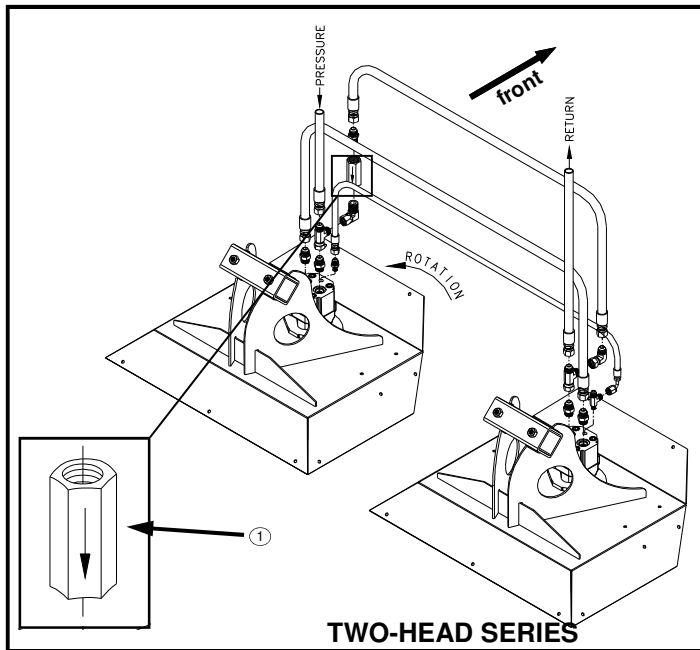


FIG 4.23

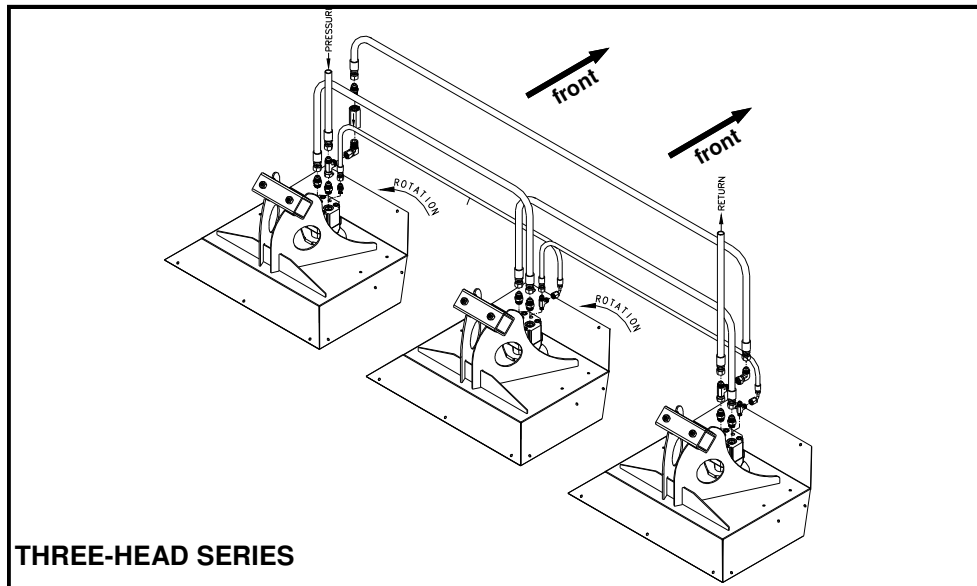


FIG 4.24

Blade Rotation Left of Operator

Hydraulic hoses on cutter heads should be hooked up so blades on heads mounted left of operator rotate according to fig. 4.22, fig. 4.23 and fig. 4.24 (counter-clockwise from above). Refer to the Hagie 204 Parts Manual for correct hardware, hose lengths, and hydraulic schematic.

NOTE:

Care should be taken when installing check valve (fig. 4.23, item 1) on cutter motor so the flow arrow is oriented correctly (two-head or three-head series).

IMPORTANT:

Case drain hoses must be installed correctly on cutter motors to prevent motor damage. Refer to parts manual. (fig 4.22)

IV. PREPARING TO OPERATE

CUTTERS CONTINUED

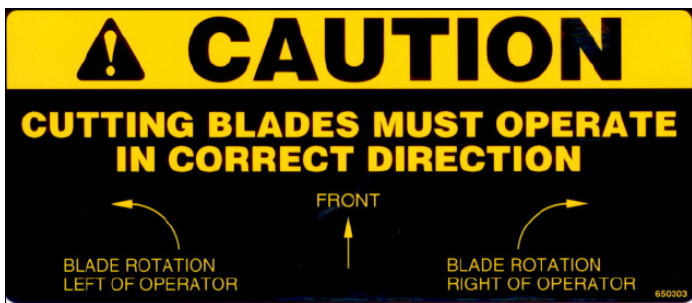


FIG 4.22

Blade Rotation Right of Operator

Hydraulic hoses on cutter heads should be hooked up so blades on heads mounted right of operator rotate according to fig. 4.22, fig. 4.25 and fig. 4.26 (clockwise from above). Refer to the Hagie 204 Parts Manual for correct hardware, hose lengths, and hydraulic schematic.

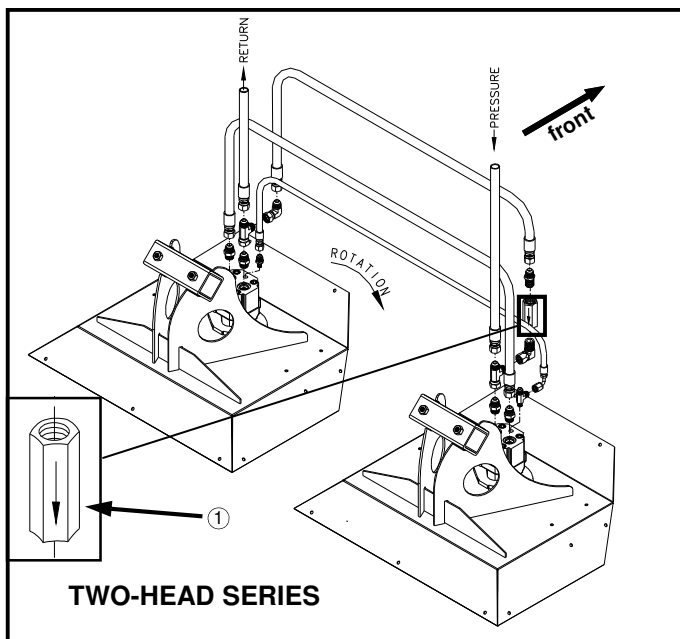


FIG 4.25

NOTE:

Care should be taken when installing check valve (fig. 4.25, item 1) on cutter motor so the flow arrow is oriented correctly (two-head or three-head series).

IMPORTANT:

Case drain hoses must be installed correctly on cutter motors to prevent motor damage. Refer to parts manual. (fig. 4.22)

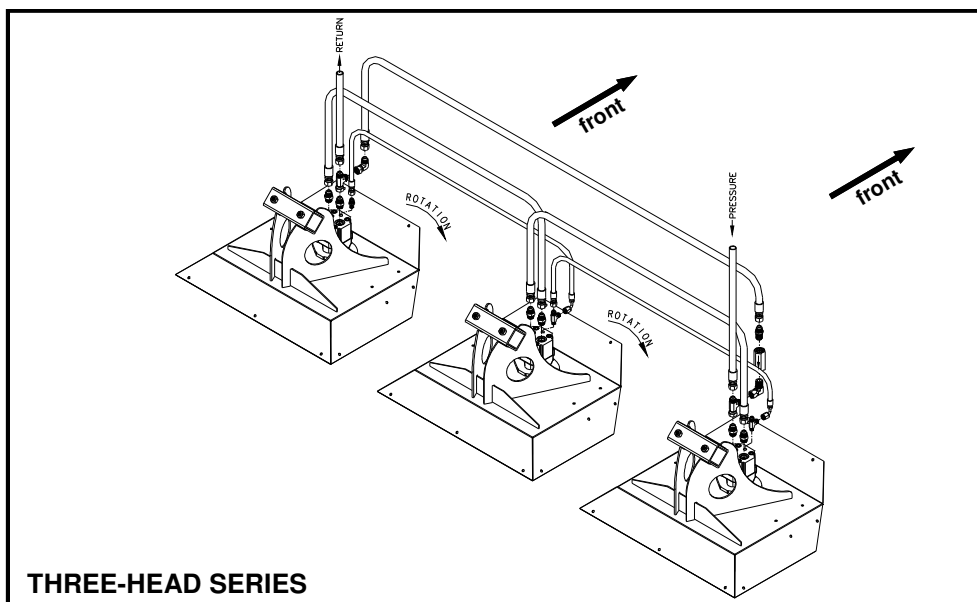


FIG 4.26

IV. PREPARING TO OPERATE

ATTACHING LS SYSTEM AND DEPTH COMMAND

1. Install Tasselrol[®]/LS sensor mount support weldment with the two nylon washers (fig 4.27, item 2) in the forward-most hole of the tool bar (fig. 4.27, item 1).
2. Install the Tasselrol[®]/LS sensor mount weldment (fig. 4.27, item 3) to the sensor mount support arm.
3. Install the cable assembly according to the wire diagram in the Hagie 204 Parts Manual.
4. Turn the ignition key switch to the "ON" position to check the sensor installation. DO NOT start the engine. See page 55 for more information about the LS sensor assembly.
5. Attach the depth command actuator (fig. 4.28) to the light sensor mount and the tool bar.

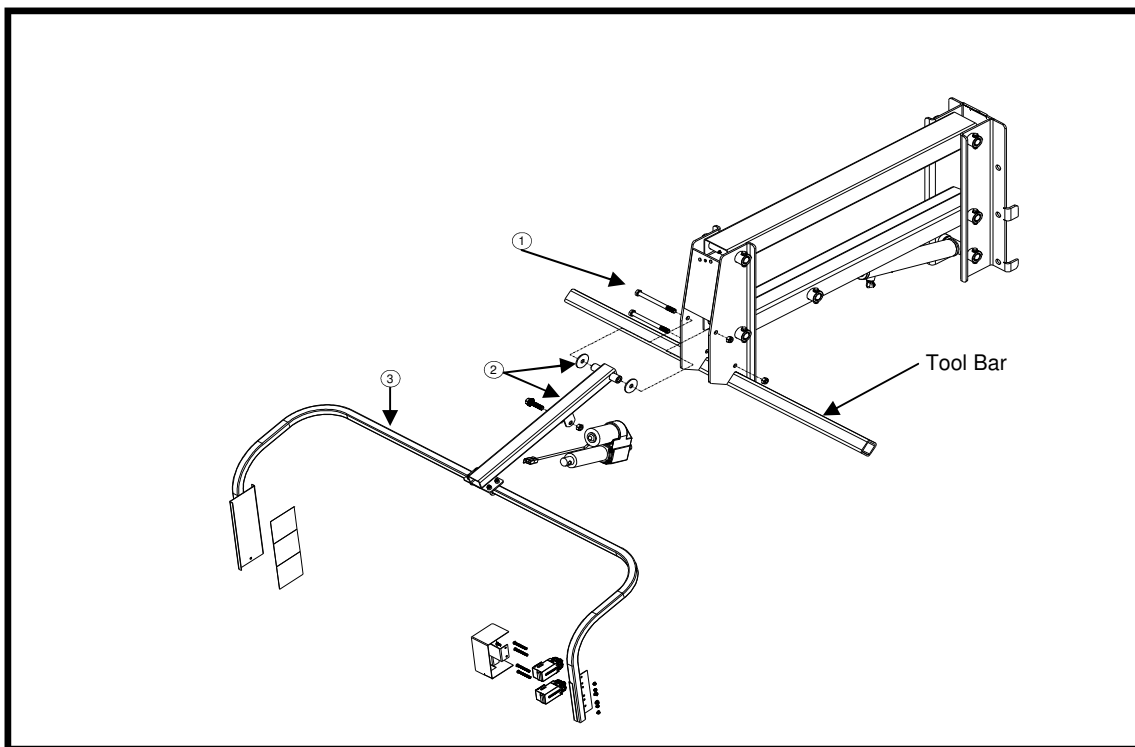


FIG 4.27

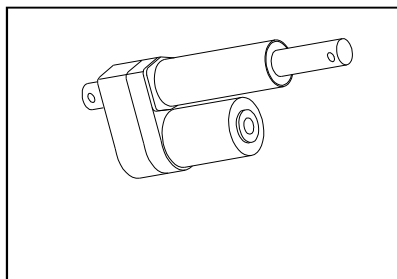


FIG 4.28

NOTE:

Over tightening of the sensor arm pivot mounting bolt (fig. 4.27, item 1) may cause the actuator to stall.

V. OPERATING INFORMATION

OPERATING THE ENGINE

Pre-operational Checks	Page Reference
1. Check the engine oil level. Do not operate the engine when oil is below the low mark on dipstick.	83
2. Check the coolant level in the radiator and the coolant overflow reservoir.	85-86
3. Check the hydraulic oil reservoir level.	83
4. Check cooling air intake screens.	89
5. Check engine drive belt.	101
6. Drain fuel/water separator .	93
7. Check the Filter Minder® .	90
8. Check for any oil or fuel leaks and correct if needed.	

STARTING THE ENGINE

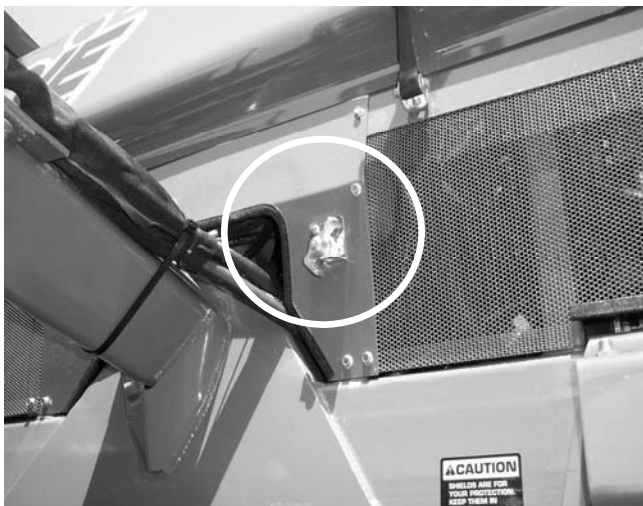


FIG 5.1

Your Hagie 204 Detasseler has been equipped with a lockout (battery disconnect) switch. The switch is located toward the rear of the machine on the left hand engine hood (fig. 5.1).

This switch disengages the battery from the engine therefore cutting all electrical power to the engine. With the switch in the disengaged position it can be padlocked to detour theft and accidental starting. It can not be locked in the engaged position.

Be sure that the switch is in the engaged position before starting the engine.



CAUTION

Start engine from operator's seat only.
When running engine in a building, be sure there is adequate ventilation.

NOTE:

Do not use starting fluid when starting an engine. The use of starting fluid will cause engine damage.

V. OPERATING INFORMATION

STARTING THE ENGINE CONTINUED

1. Position hydrostatic control lever to “N” (neutral) position.
2. Apply parking brake (see page 41). When starting procedure is complete, release parking brake before moving.
3. Start the engine with the throttle at one-half speed.
4. Turn key to the “ON” position to check instruments (fig. 5.2).



FIG 5.2

5. Turn the ignition key switch to the start position to engage the starter. If the engine fails to start after 15 seconds, turn key to “OFF”, wait one minute and repeat the procedure. If the engine does not start after three attempts, check fuel supply system. Absence of blue or white exhaust smoke during cranking indicates no fuel is being delivered.
6. When engine starts, immediately reduce throttle lever setting to 1/3.
7. Inspect indicator lights and gauges for correct operation. If any lights or gauges do not operate, shut off engine and determine cause.
8. Always allow at least a five minute warm-up period before operating the engine at high RPM. This means the engine must reach operating temperature and oil pressure must stabilize in the normal operating range before it is run faster than an idle (1000 RPM or less). Cold oil may not flow in quantities adequate to prevent pump seizure. A longer warm-up period may need to be allowed in cold weather.



CAUTION

Electrical system is 12 volt negative ground. When using booster with jumper cables, precautions must be taken to prevent personal injury or damage to electrical parts.

1. Attach one end of jumper cable to positive terminal of booster battery and other end to positive terminal of vehicle battery connected to starter motor.
2. Attach one end of second cable to negative terminal of booster battery and other end to vehicle frame away from battery. Do not attach to cab or cab support.
3. To remove cables, reverse above sequence exactly to avoid sparks. See operator's manual for additional information.

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V. OPERATING INFORMATION

HYDROSTATIC DRIVE

The power for the Hagie 204 is derived from a Cummins diesel engine (fig 5.3). The hydrostatic power system consists of a Sauer/Danfoss heavy duty variable displacement pump and variable displacement wheel motors.

A manual control lever connected to the pump's swashplate controls the amount and direction of oil flow to the motors determining the speed and direction of the machine.

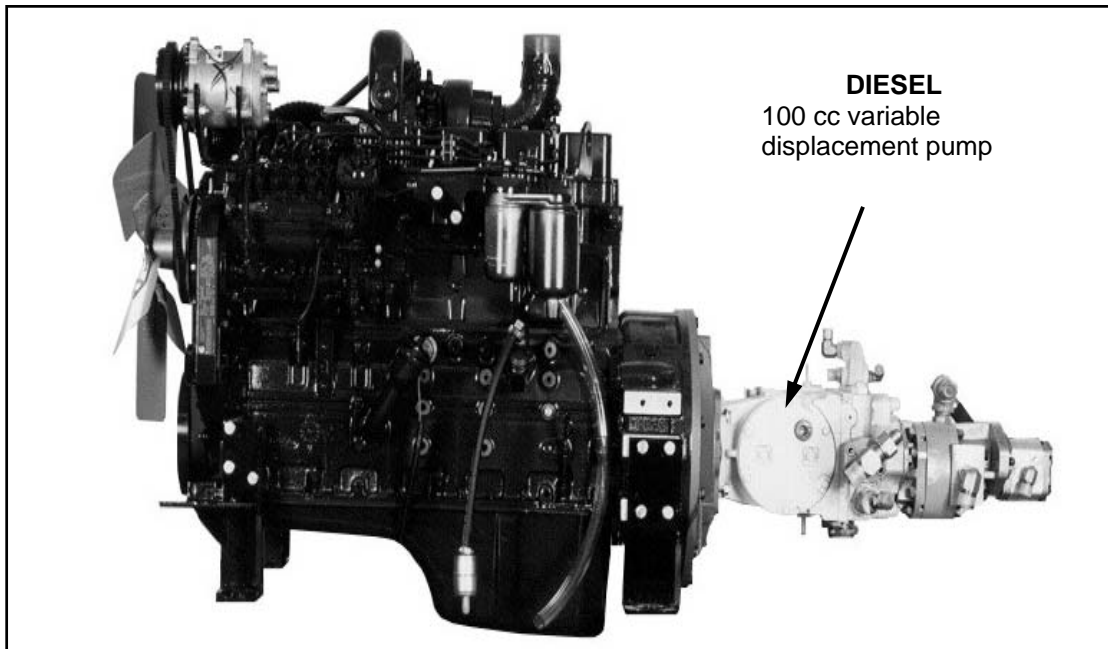


FIG 5.3

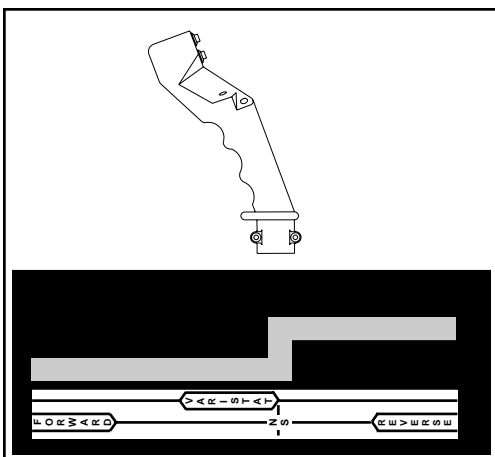


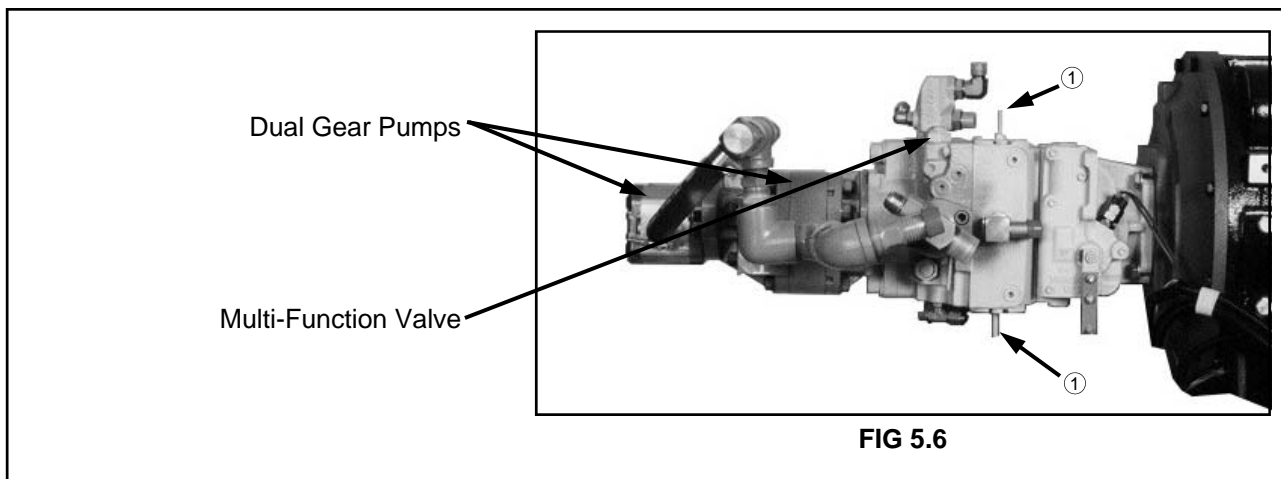
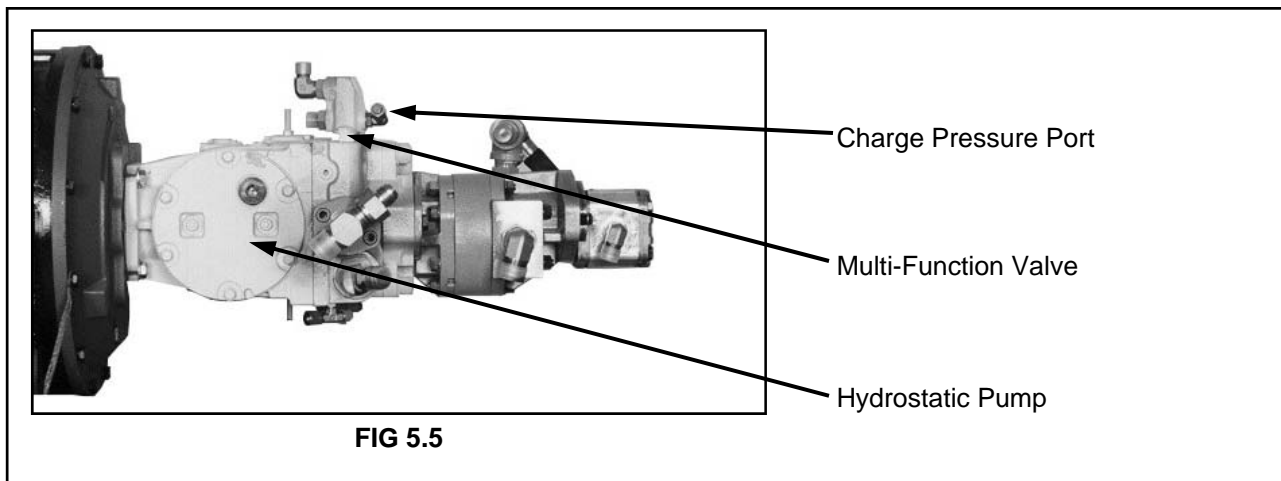
FIG 5.4

NOTE:
Never operate the detasseler at anything less than full recommended throttle.

1. Open the throttle slowly to the maximum recommended engine speed setting.
2. To move forward, slowly push the hydrostatic control lever (fig. 5.4) forward. The farther the control lever is moved, the faster the detasseler will travel. To stop, slowly pull the lever to the "N" (neutral) position.
3. To reverse the machine, slowly pull the hydrostatic control lever back. To stop, slowly push the lever to the "N" (neutral) position.
4. Before turning off the engine, reduce engine speed and allow the engine to idle at least three minutes.

V. OPERATING INFORMATION

HYDROSTATIC SYSTEM



Displacement Limiter

The Sauer/Danfoss Series 90 variable pump is equipped with a mechanical displacement (stroke) limiter (fig. 5.6, item 1)

NOTE:

The limiter is factory set and requires no further adjustment. If adjustments are made without contacting the Hagie Customer Support Department, damage may result to the system and void the warranty.

V. OPERATING INFORMATION

HYDROSTATIC SYSTEM CONTINUED

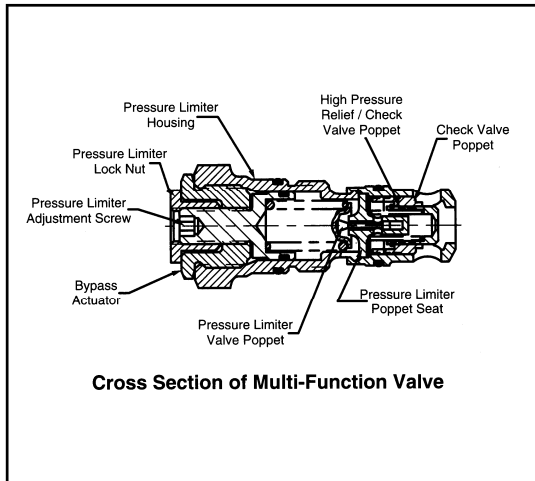


FIG 5.7

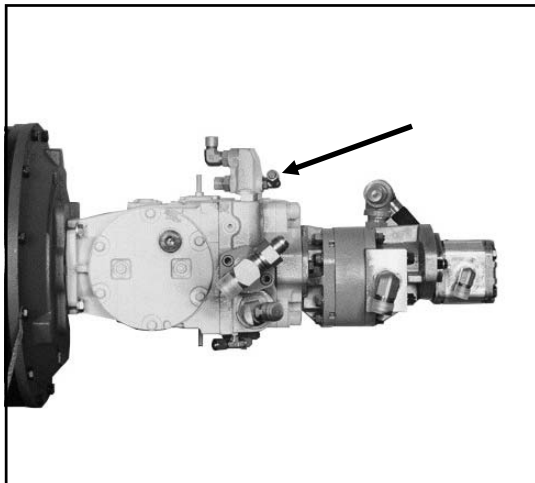


FIG 5.8



FIG 5.9

Multi-Function Valves

Each Series 90 pump is equipped with two multi-function valves (fig. 5.7). These valves incorporate the system check valve, the pressure limiter valve, the high pressure relief valve, and the bypass valve.

When the pre-set pressure is reached, the pressure limiter system acts to rapidly de-stroke the pump in order to limit the system pressure.

Charge Pressure

To monitor the closed loop system (hydrostatic pump), install a 500 PSI pressure gauge at the charge pressure port (fig. 5.8). Start the engine and open the throttle to full RPM. The charge pressure should be between 348 and 365 PSI. If it is below the required pressure, contact the Hagie Customer Support Department.

Loop Flushing Valve

The hydrostatic pump is equipped with a loop flushing valve (fig. 5.9). It is used to remove fluid from the hydrostatic system for cooling and removal of contamination.

NOTE:

The loop flushing valve has been factory set. DO NOT adjust. Damage to the system may result if adjustment is made without contacting the Hagie Customer Support Department.

V. OPERATING INFORMATION

HYDROSTATIC SYSTEM CONTINUED

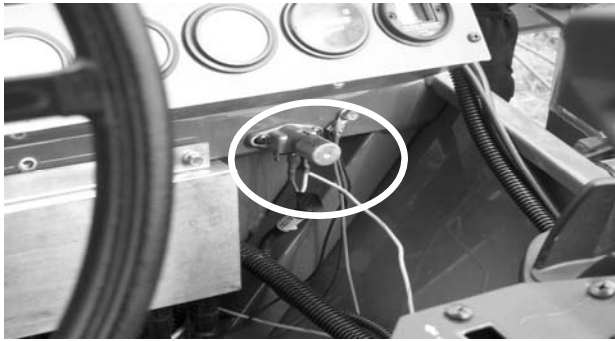


FIG 5.10

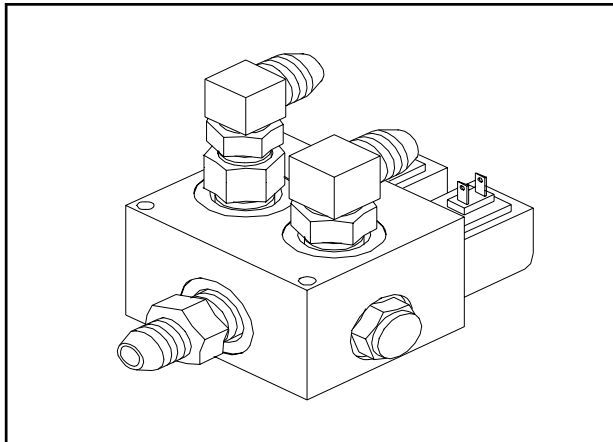


FIG 5.11

NOTE:

To prevent hydraulic loop damage, do not operate the front traction valve continuously or while traveling over 4 MPH. Activate the front traction valve only when needed. Shut the traction valve switch off when clear of problem area.

TRACTION VALVE

The Hagie 204 Detasseler comes equipped with special hydraulic valves for increased traction (one in the front hydraulic loop and one in the rear hydraulic loop). These valves greatly reduce spin-out if muddy conditions prevail, or if wheels lose traction for any reason. The valve in the rear loop is active at all times.

The valve in the front loop (fig 5.11) is activated by a switch on the frame of the operator's station, to the right of the depth command control panel. (fig 5.10). When the traction valve is activated an indicator on the instrument panel will light up (fig. 5.12). Do not activate at speeds above 4 MPH.



FIG 5.12

WHEEL MOTORS

The Hagie 204 Detasseler has been equipped with Sauer/Danfoss variable speed wheel motors. The motors are controlled by a SHIFT switch located on the console (fig. 5.13)

When the switch is in the "ON" position, you are in high gear which gives you a higher speed for road travel.

When the switch is in the "OFF" position, you are in low gear which is a lower speed for performance in the field.



FIG. 5.13

V. OPERATING INFORMATION

HYDROSTATIC SYSTEM CONTINUED



FIG 5.14



FIG 5.15

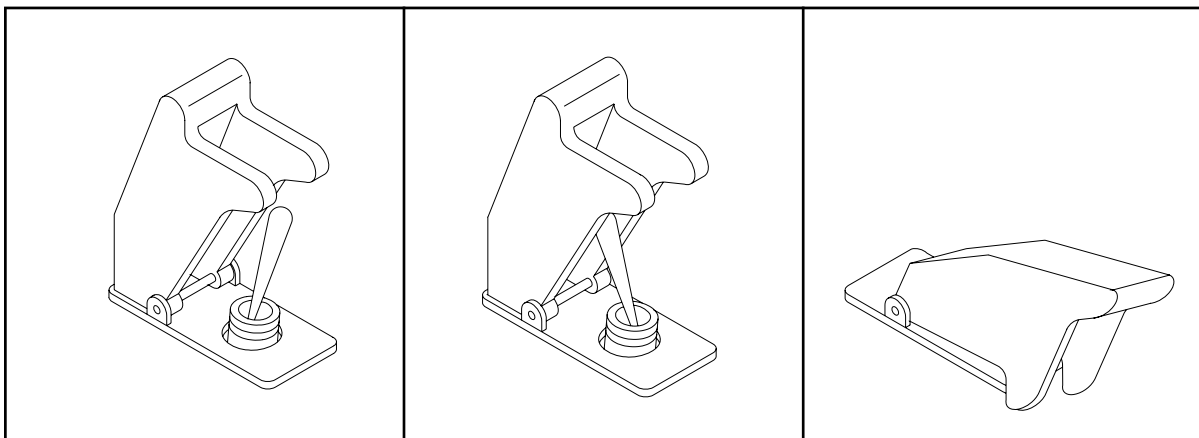


FIG 5.16



FIG 5.17

FIG 5.18



A

B

C

FIG 5.19

Parking Brake

The brakes are controlled by charge pressure. When the engine is shut off or if the charge pressure is below 150 PSI the brakes will become activated. To set the brakes while the engine is running, activate the switch located on the right-hand switch panel (fig. 5.14 and 5.15).

Lift the RED switch cover as shown in figure 5.19A. To engage the brakes, flip the switch forward to the "ON" position as shown in figure 5.19B. To release the brakes, close the RED cover and this in turn will flip the brake switch to the "OFF" position as shown in figure 5.19C. Always return the brake switch to the "OFF" position before moving the detasseler.

V. OPERATING INFORMATION

HYDRAULIC SYSTEM

The auxiliary hydraulic system is an open type directly mounted behind the heavy duty variable displacement pump. This system consists of dual gear pumps that supply the required hydraulics to operate the full time power steering unit, lift cylinders, and various cutters or pullers.

After supplying each of these systems, the

hydraulic oil is sent to the oil cooler in front of the engine coolant radiator. Here it is cooled and then sent back to the hydraulic oil reservoir.

The front, larger gear pump (fig. 5.20, item 1) supplies only the cutters or pullers. The rear, smaller gear pump (fig. 5.20, item 2) supplies power steering and the lift cylinders.

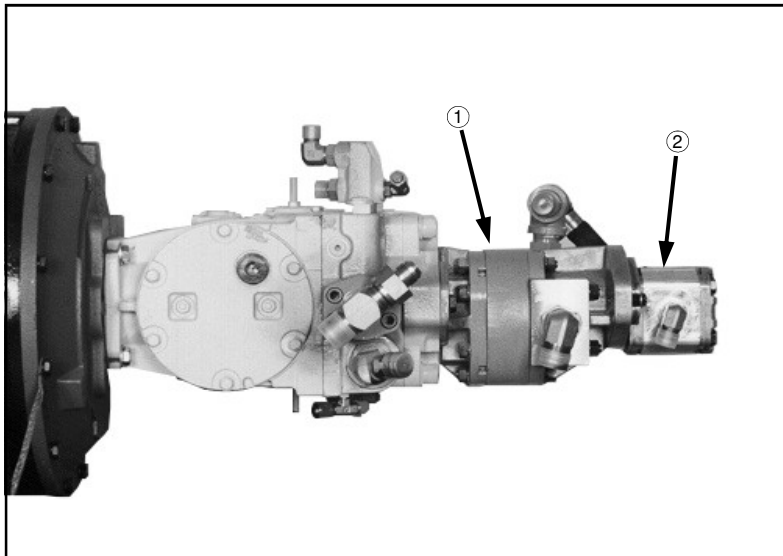


FIG 5.20

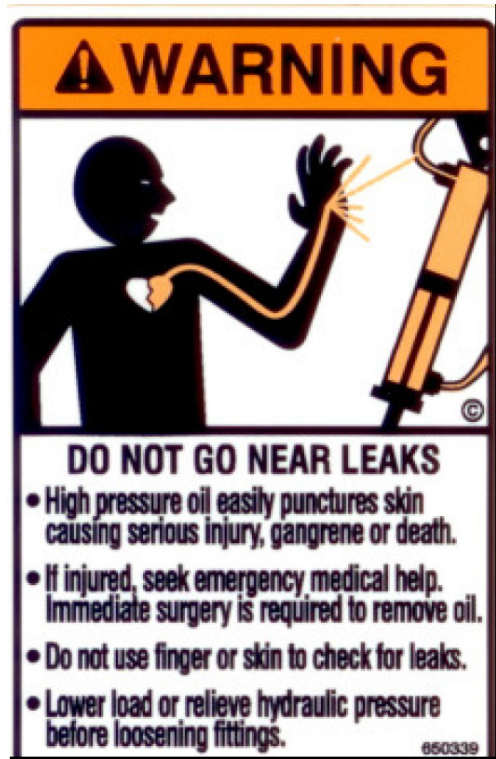


FIG. 5.21

NOTE:

Immediately shut down engine if low level hydraulic oil light comes on (fig. 5.21).

V. OPERATING INFORMATION

HYDRAULIC SYSTEM CONTINUED

Power Steering

The full-time power steering system consists of a hydraulic steering motor (mounted on the end of the steering wheel shaft) which is connected to a pair of double-action steering cylinders (fig. 5.22, item 1) mounted on a steering pivot (fig. 5.22, item 2) which oscillates a pair of tie rods (fig 5.22, item 3) going to each steering leg. This system is powered by one of the hydraulic dual gear pumps driven by the detasseler's engine. Since these gear pumps are sensitive to engine RPM (the higher the RPM the higher the oil flow), it is best to always operate the detasseler at full recommended RPM to ensure maximum steering responsiveness.

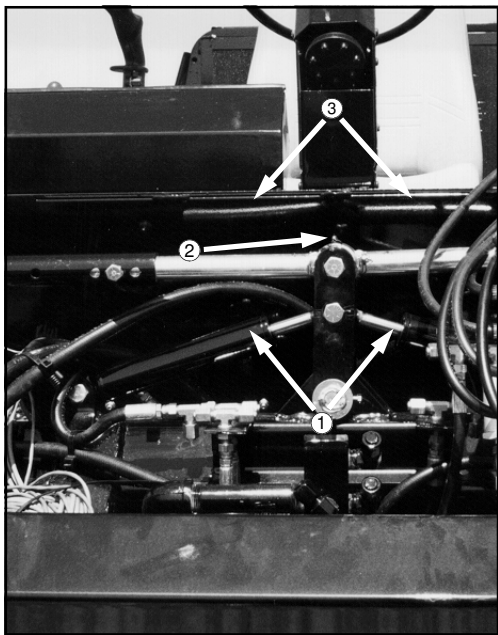
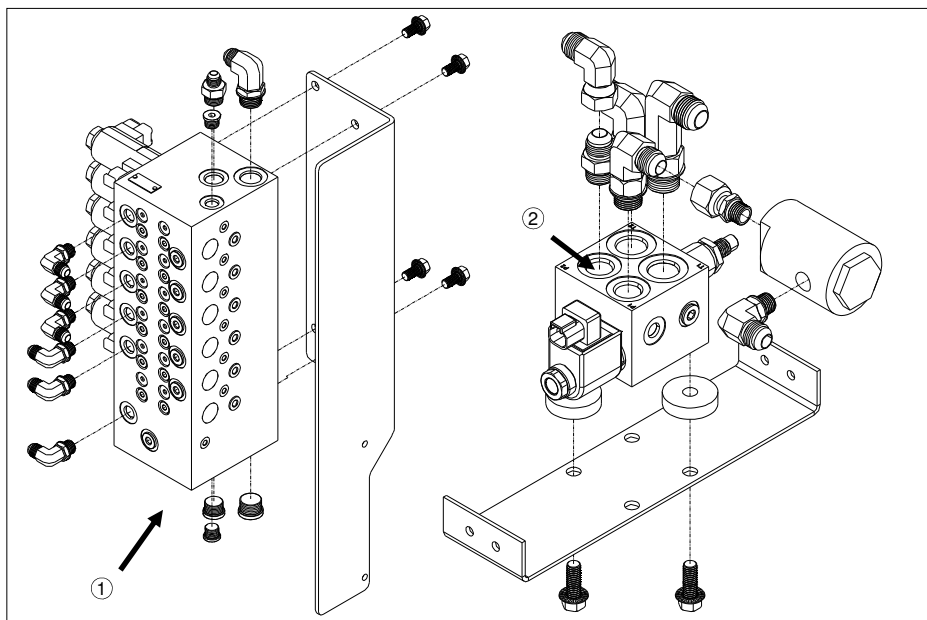


FIG 5.22

Electro-Hydraulic Valves

The electro-hydraulic valve (fig. 5.23, item 1), located on the front toolbar controls the lift cylinders in



their upward and downward movements. The dump valve (fig. 5.23, item 2), located directly under the operator's seat, is the main valve which controls the amount of pressure going to the lift valve. The dump valve is preset at the factory to 2200 psi.

continued on next page

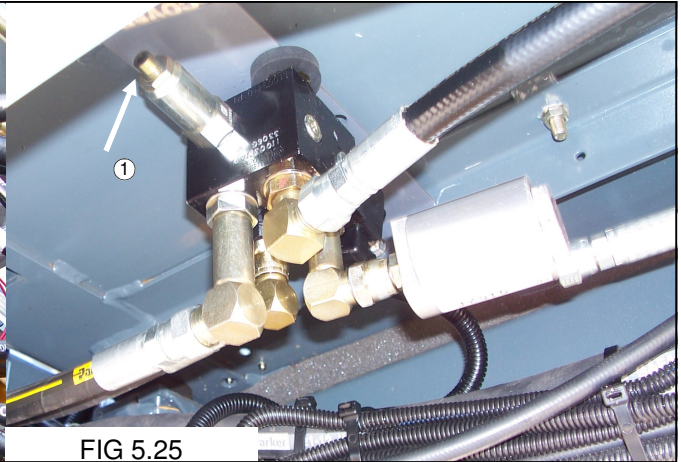
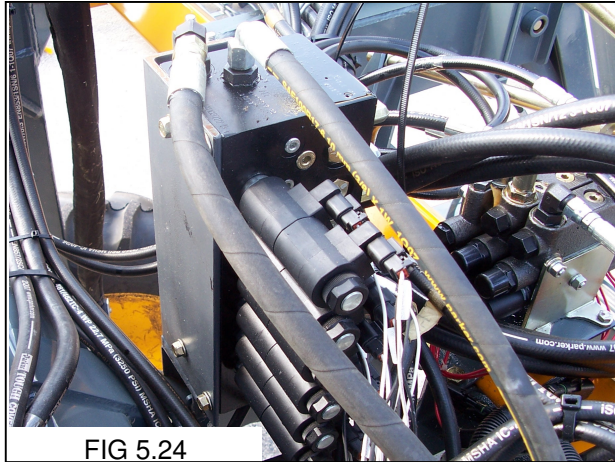
FIG 5.23

V. OPERATING INFORMATION

HYDRAULIC SYSTEM CONTINUED

continued from previous page

To check the psi, install a 3000 psi pressure gauge on the inlet of the dump valve (fig. 5.25). If any further adjustment is required, contact our Hagie Customer Support Department.



Lift Cylinders

To adjust the height of each detasseling head assembly, cylinders mounted on each lift unit (fig. 5.26) are connected to a console-mounted lift control (fig. 5.27). The controls are switchable from

manual to automatic.

For information about operating or adjusting parameters in the Tasselrol®/LS automatic lift controls see pages 46-59.

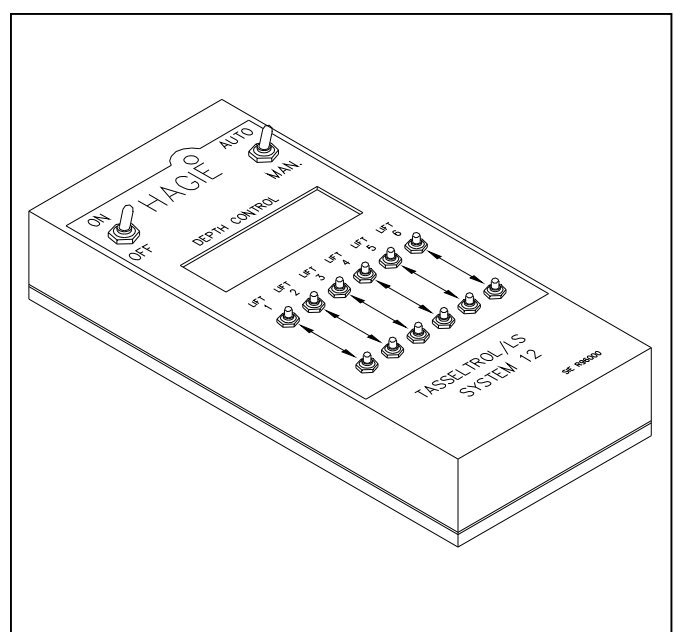
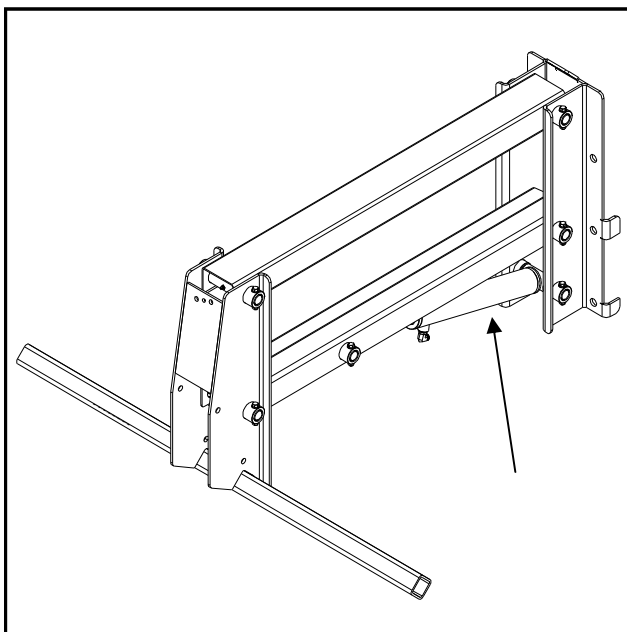


FIG 5.26

FIG 5.27

V. OPERATING INFORMATION

HYDRAULIC SYSTEM CONTINUED

Detasseling Heads

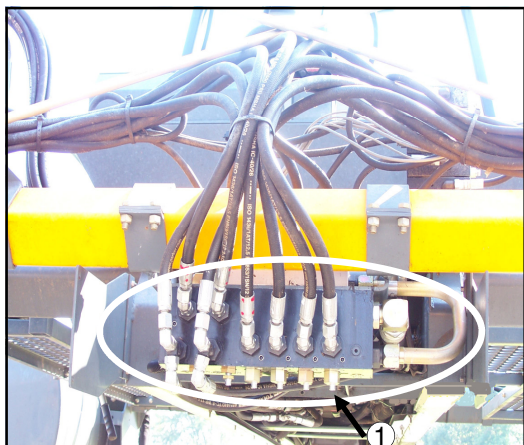


FIG 5.28

The hydraulic motors on the detasseling heads (fig. 5.30) are controlled by the master switch (fig. 5.29, item 1) and individually (per lifts) turned on and off with a row of switches mounted on the control panel to the right of the operator's seat (fig. 5.29, item 2). To open the solenoid of any of the motor control valves (fig. 5.28) which activate the hydraulic motors, flip the corresponding switch(es) away from the operator. To shut any or all motors off, flip the corresponding switch(es) toward the operator.

Each set of motors are controlled with an adjustable needle valve (fig. 5.28, item 1) that restricts hydraulic flow to the hydraulic motors so they don't over-speed and become damaged.

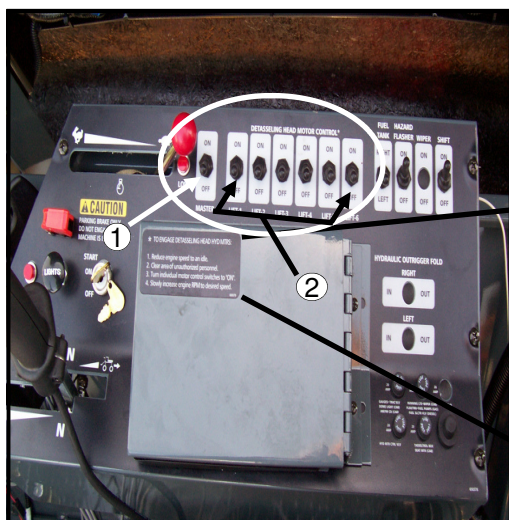


FIG 5.29

★ TO ENGAGE DETASSELING HEAD HYD MTRS:

1. Reduce engine speed to an idle.
2. Clear area of unauthorized personnel.
3. Turn individual motor control switches to "ON".
4. Slowly increase engine RPM to desired speed.

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This valve is preset at the factory and requires no adjustment.

Activate hydraulic motors while engine speed is at an idle, then increase engine RPM to operating speed.

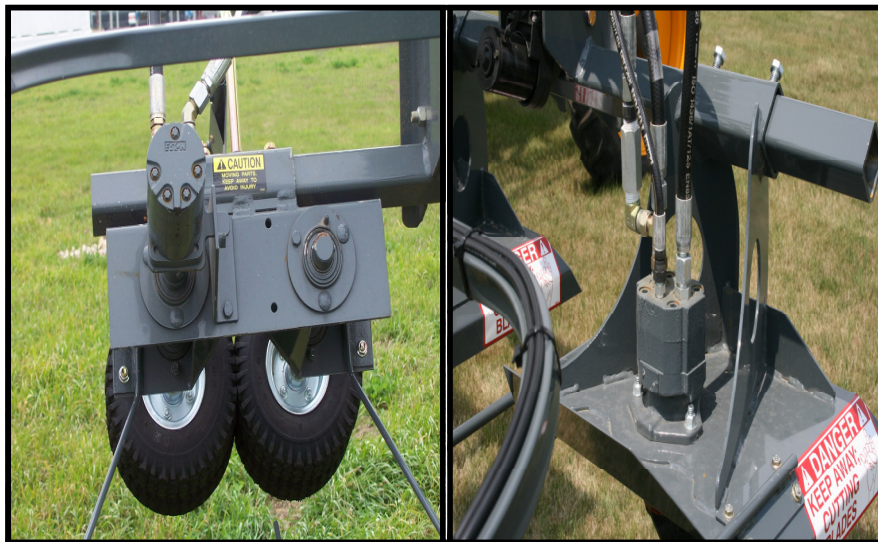


FIG 5.30

V. OPERATING INFORMATION

SETTING UP THE HAGIE TASSELTROL®/LS SYSTEM 12™

Initial Set Up



FIG. 5.31

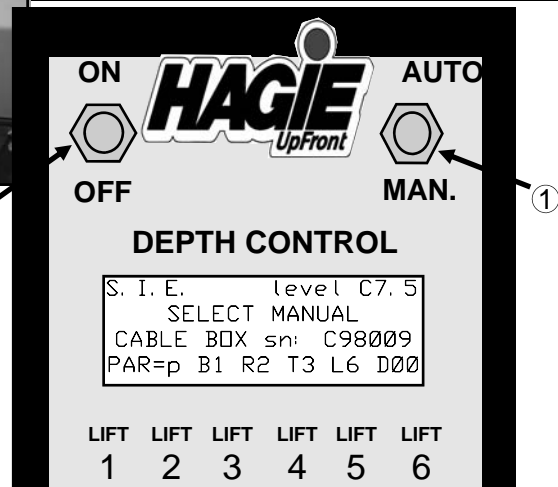


FIG 5.32

1. Enter the Parameter Mode:

Select **AUTO** by placing the **AUTO/ MAN.** switch (fig. 5.32, item 1) in the **AUTO** position. Now turn on the **DEPTH CONTROL** (fig. 5.31) by placing the **ON/OFF** switch (fig. 5.32, item 2) in the **ON** position.

In the LCD display window (fig. 5.33), there will be four lines. The top line displays the program level. The second line will flash **SELECT MANUAL** as a warning that you are about to enter the parameter adjusting mode.

The current parameter settings are displayed on the bottom line of the window. The values for **B, R,**

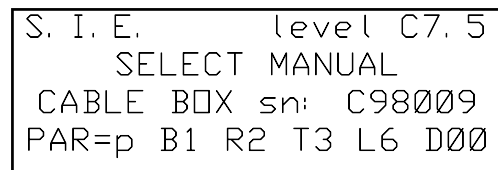


FIG. 5.33

***NOTE:** Machines with a Tasseltrrol® software version level C8.7 and greater have an enhancement that allows the operator to set the lift speeds for the auto mode functions. (See instructions 5 and 7)

V. OPERATING INFORMATION

HAGIE TASSELTROL® CONTINUED

T, and D are typically set as shown in figure 5.34.

The machine type will vary from **o**, **p**, or **c** depending on the valve system. Also, the **L** will vary depending on the number of lifts on the machine.

2. Match the machine valve type:

Press the **LIFT 1 up** button under the **PAR** on the LCD display window **two times** (fig. 5.34) and the display will show you the machine type that is selected (fig. 5.35). The “**o**”, “**p**”, or “**c**” just to the right of the **NEXT** on the bottom line of the LCD display indicates the type of machine. To change the type of machine, press the **LIFT 2 up** button that is located under this item. The display will now change to the **SELECT MACHINE TYPE** screen (fig. 5.36).

Select the type of machine that this unit is installed on. **For a machine prior to 2007, with the original valve system press the LIFT 4 button under “o”.** If the machine has the new proportional valves press the **LIFT 5** button under the “**p**”. If the machine is a 2007 or newer STS combination sprayer– detasseler with the proportional valves, press the **LIFT 6** button under the “**c**”.

The screen will now revert back to the **SELECT MANUAL** screen with the machine type that you have just selected displayed on the bottom line.

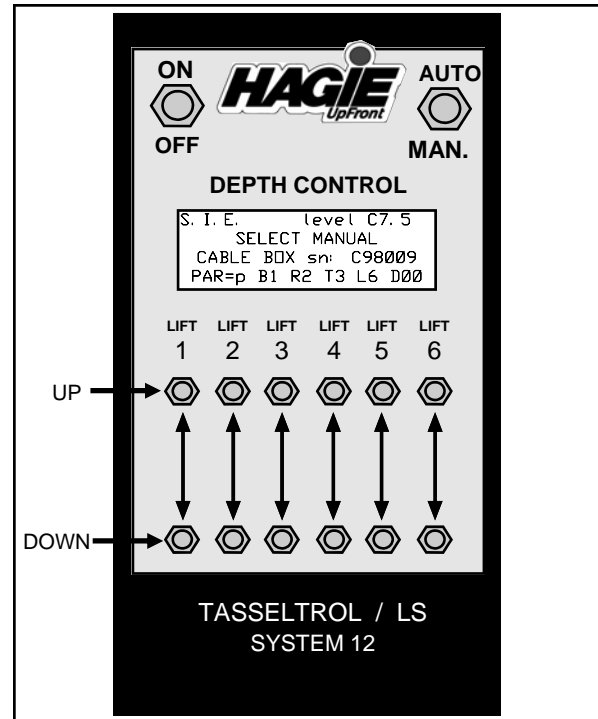


FIG 5.34

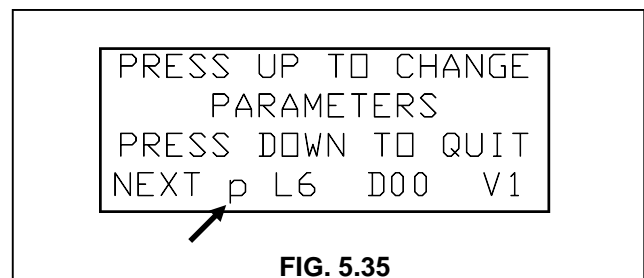


FIG. 5.35

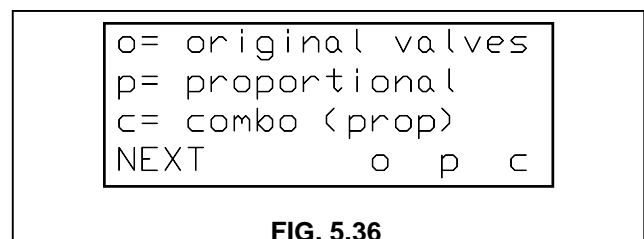


FIG. 5.36

V. OPERATING INFORMATION

HAGIE TASSELTROL® CONTINUED

3. Match how many lifts are on the machine:

(If you are not in parameter mode, do Step 1 first and then do this step)

Press the **LIFT 1 up** button under the **PAR** on the LCD display **two times** and the display will show you how many lifts are turned on. In figure 5.37, item 1, the display shows **L6** indicating that all 6 lifts are on.

To change the number of lifts to match your machine, press the **LIFT 3 up** button under the **L** (fig. 5.37, item 1). This will display the **LIFTS: ON—OFF** screen (fig. 5.38).

Now press the **up** button under the lift that you want to turn on or off. In this example, lift 5 has been turned off. After selecting which lifts are to be on or off, press the **LIFT 1 down** button **two times** to exit this screen and save the new parameter setting.

4. Establish “D” and “V”:

(If you are not in parameter mode, do step 1 and then do this step)

Press the **LIFT 1 up** button under the **PAR** on the LCD display **two times** and the display will show the current setting of the **Dwell** (fig. 5.37, item 2) for all up and the **Valve compensation** (fig. 5.37, item 3) as either **1 = on**, or **0 = off**.

The **D** value indicates how many seconds that the lifts will travel up after the **ALL-UP** button (see page 56) on the hydrostatic handle is pressed momentarily. The time can be changed by pressing the **LIFT 4 up** button. It is normally set to **zero** before delivering the machine to the customer, but can be

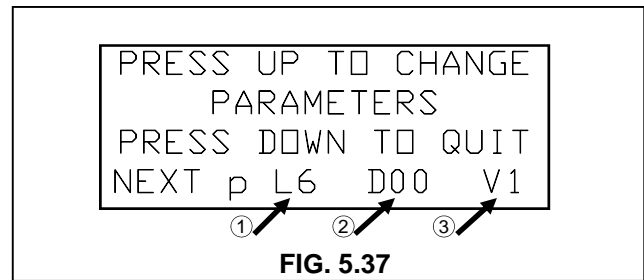


FIG. 5.37

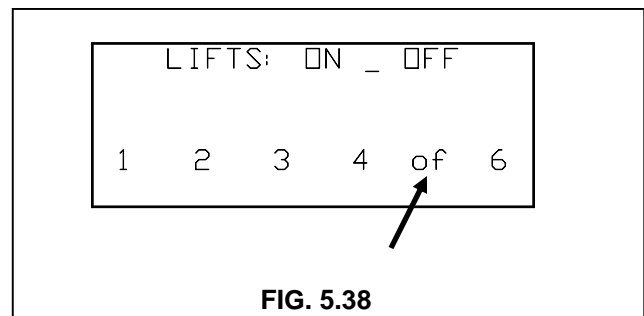


FIG. 5.38

set to a value of **20** while adjusting the machine valves. Pressing the **LIFT 4 up** button will add 5 seconds to the value each time until **D25** and then will return to **D00**.

When the value is set at **D00**, the up motion stops as soon as the hydrostatic handle **ALL-UP** button is released. If the value is set to anything greater than **D00**, the **ALL-UP** will only need to be pressed momentarily and the lifts will continue the up move until the parameter has been reached.

The **V** value indicates whether or not the valve automatic compensation is performed. Press the **LIFT 6 up** button to change this value. This is normally left at **V1**.

V. OPERATING INFORMATION

HAGIE TASSELTROL® CONTINUED

5. Set the lift up speeds:

(if you are not in parameter mode, do step 1 first and then do this step)

Press the **LIFT 1 up** button under the **PAR** on the LCD display screen **three times** and the display will show the current setting of the up speed for an auto move*, a manual move and an all-up move with a value from **01** to **10**.

With the value set to **01**, the lifts will move very slowly. This setting of **01** is useful for adjusting the offset of the valves to get all the lifts to move at the same speed. Typically these values are set to **05** for a fairly fast speed. The values can be changed by pressing the up and down buttons under the **AUTO**, **MAN** or **ALL** (fig. 5.39).

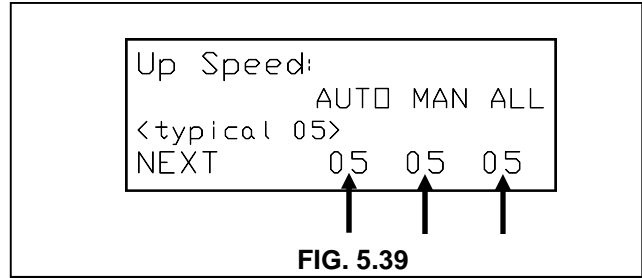
The values can be saved by pressing the **LIFT 1 down** button to exit this screen and save the new parameter setting.

6. Set the lift up offset:

(if you are not in parameter mode, do step 1 first and then do this step)

Press the **LIFT 1 up** button under the **PAR** on the LCD display screen **four times** and the display will show the current setting of the **UP OFFSET** for the first three lifts (fig. 5.40). Pressing **NEXT** again will show the offset setting for the last three lifts. The **UP OFFSET** for each valve can be set from **-19** to **+20** as needed to get that lift speed to match the speed of the other lifts. The more positive the number, the faster the lift will move. Typically the offset is initially adjusted at a very slow speed by setting the **LIFT UP SPEED** to either **01** or **02**.

Exit the parameter mode and check the speed of

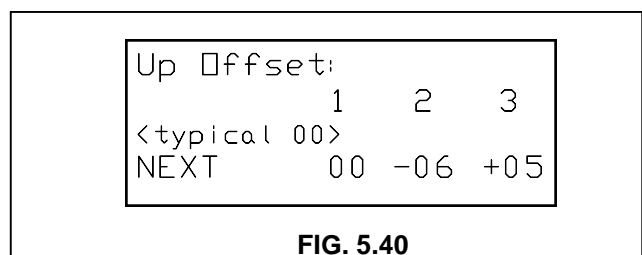


each lift by moving it manually with the up/ down buttons. Now correct the fastest and slowest lifts to match the average speed by changing the offset value with the up/down buttons for that lift while in the **LIFT UP OFFSET** parameter. When finished setting the offset values, return the speed setting back to about **05**.

Now with all the lifts at their lowest points, select **AUTO**. Now press the **ALL-UP** button on the hydrostatic handle so they will all move up at the same time. Correct the values for any lifts that are not close to the speed of the others.

The values can be saved by pressing the **LIFT 1 down** button to exit this screen and save the new parameter setting.

NOTE:
To get all the lift speeds even, you may need to lower the lift speed setting below 05. This will insure that the flow is being controlled by the valve rather than restricted by the .042" orifice. After adjusting the offset parameters for even up speeds, the up speed value can be increased back to 05.



V. OPERATING INFORMATION

HAGIE TASSELTRÖL® CONTINUED

7. Set the lift down speeds:

(If you are not in parameter mode, do step one first and then do this one)

Press the **LIFT 1 up** button under the **PAR** on the LCD display screen **six times** and the display will show the current setting of the down speed for an auto move*, a manual move and an all- resume move with a value of **01** to **10**.

With the value set to **03** the lifts will move a little slower. This setting of **03** is useful for adjusting the offset of the values for getting all the lifts the same speed. Typically these values are set to **05** for a fairly fast speed. The values can be changed by pressing the up and down buttons under the **AUTO**, **MAN** or **ALL** (fig. 5.41).

The values can be saved by pressing the **LIFT 1 down** button to exit this screen and save the new parameter setting.

8. Set the lift down offset:

(if you are not in parameter mode, do step 1 first and then do this one)

Press the **LIFT 1 up** button under the **PAR** on the LCD screen **seven times** and the display will show the current setting of the down offset for the first three lifts (fig. 5.42). Pressing **NEXT** again will show the offset setting for the last three lifts.

The down offset for each valve can be adjusted for a value from **-19** to **+20**. The more positive the number the faster the lift will move. Typically the offset is initially adjusted at a slightly slower speed by setting the lift down speed to **03**.

Exit the parameter mode and check the speed of each lift by moving it manually with the up/ down

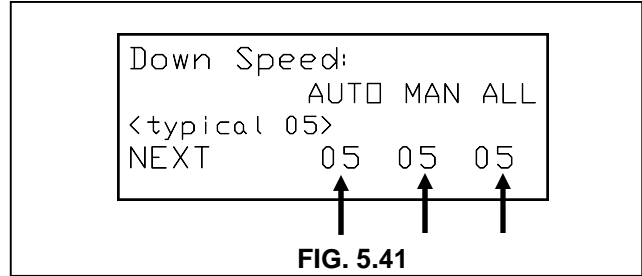


FIG. 5.41

buttons. Now correct the fastest and slowest lifts to match the average speed by changing the offset value with the up/down buttons for that lift while in the **DOWN OFFSET** parameter. When finished setting the offset values, return the speed setting back to about **05**.

Now with all the lifts at their highest points, select **AUTO** so all the lifts will move down together. Correct the values for any lifts that are not close to the speed of the others.

The values can be saved by pressing the **LIFT 1 down** button to exit this screen and save the new parameter setting.

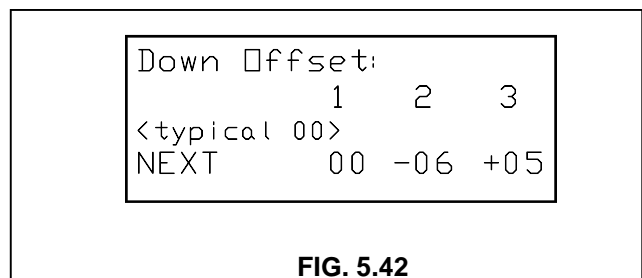


FIG. 5.42

NOTE:

Once the parameters have been set, very little adjustment will be required.

V. OPERATING INFORMATION

HAGIE TASSELTRON[®] CONTINUED

SETTING UP THE HAGIE TASSELTRON[®]/LS SYSTEM 12[™]

LS System 12[™] Parameters

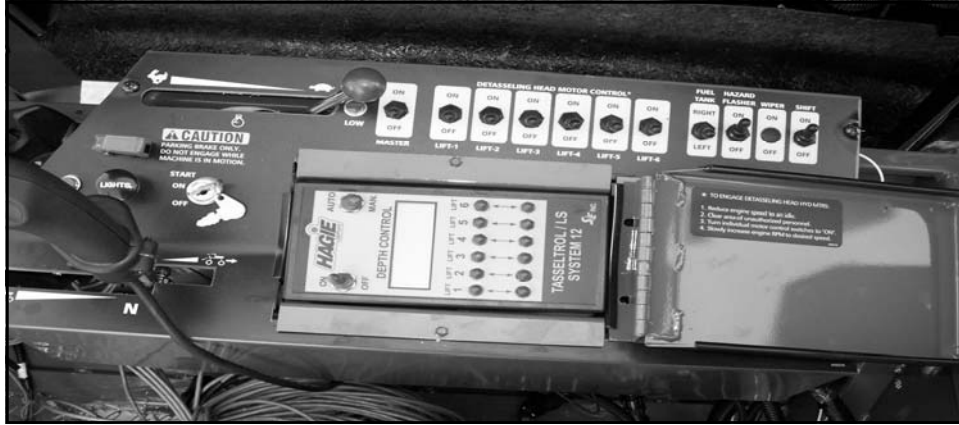


FIG 5.43

Once you have set the operating parameters you can adjust the response parameters. These parameters are used to adjust the response of the controller and **SELDOM** need changing. The parameter values are stored in flash memory and will be retained even when no battery power is present. Your programmable control box is factory preset with the following parameter defaults:

BOTTOM PARAMETER – B1 See page 54 to reprogram the bottom parameter.

RESPONSE PARAMETER – R2 See page 52 to reprogram the response parameter.

TOP PARAMETER – T3 See page 53 to reprogram the top parameter.

These parameters will always be displayed until the control box is reprogrammed. Once reprogrammed, the new values for the parameters will appear in the window of the control box.

To program the unit, first select the response parameter (page 52). If further adjustment is required for top and/or bottom parameters, see pages 53 and 54.

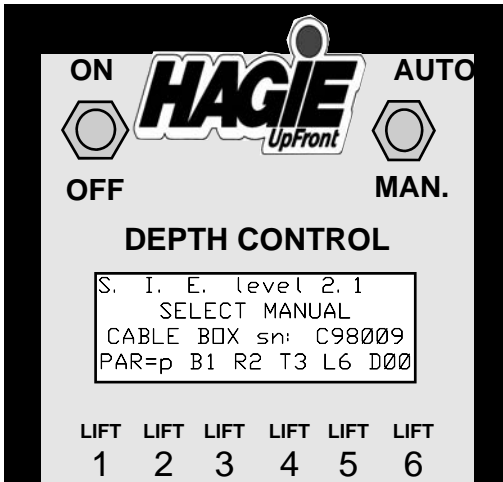


FIG 5.44

V. OPERATING INFORMATION

HAGIE TASSELTROL® CONTINUED

TASSELTROL® RESPONSE PARAMETER

The response parameter is used to adjust the response time of both photocells. How quickly the down motion starts when no corn is detected by either the top or bottom cells, and how quickly the up motion is stopped when corn is no longer detected by the top cell, can be changed by selecting **R1**, **R2**, **R3**, or **R4**. More corrections will occur with **R1** selected, and fewer corrections with **R4** selected. The normal or default value for this parameter is **R2**, but can be set to any desired value.

Use the response parameter to adjust overall correction activity and to compensate for ground speed. If the pullers are moving too quickly and frequently, the response parameter can be increased toward **R4**. If the pullers are too slow to respond to

changes in the corn depth, decrease the parameters toward **R1**. Generally this parameter can be left at **R2**.

To display the response parameter, select **AUTO** and turn the control box power on. Wait three seconds for the **SELECT MANUAL** message, press the **UP** button under **PAR**. Now press the **UP** button under the **R** value.

1. The active value of the parameter is indicated by it blinking on and off, while the other three choices are displayed continuously.
2. To select a new value for the parameter, press the **UP** button under the desired choice.
3. After selecting one of the four choices, press the **LIFT 1 down** button to escape this parameter.
4. To save new values and escape the parameter mode, press the **LIFT 1 down** button a second time.

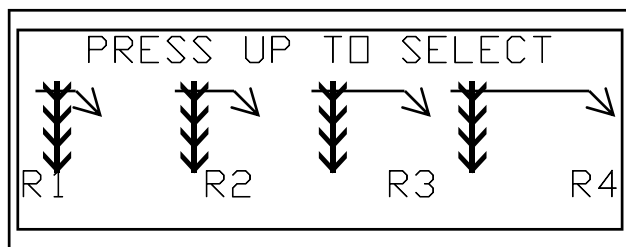
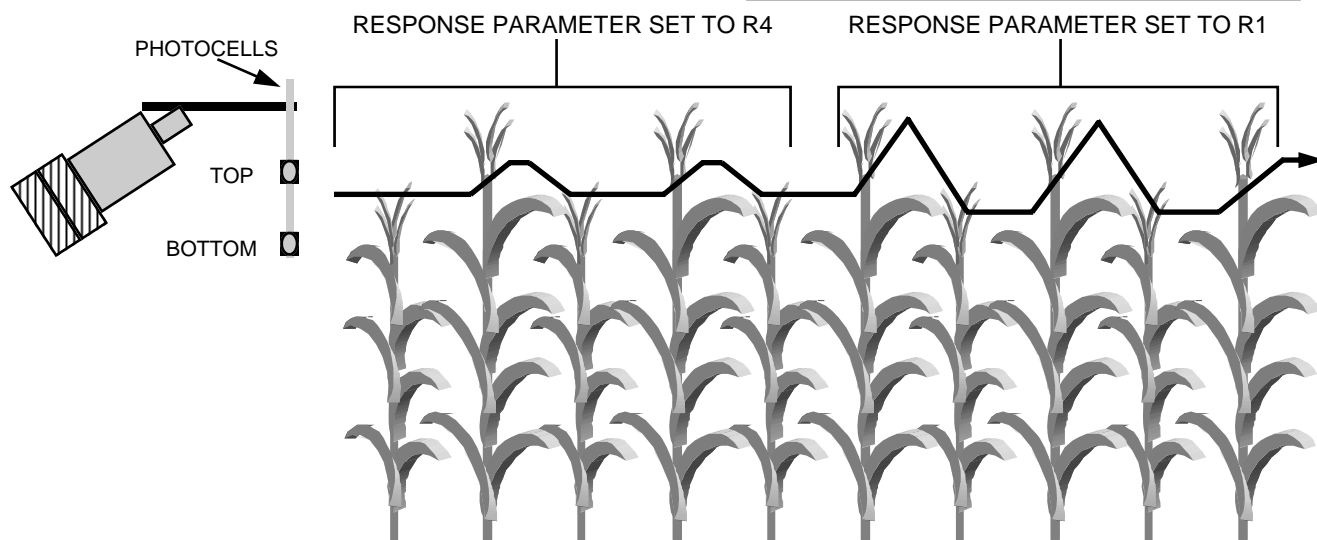


FIG 5.45

NOTE:

See page 59 for more information regarding the LS photolights.



V. OPERATING INFORMATION

HAGIE TASSELTROL® CONTINUED

TASSELTROL® TOP PARAMETER

The top parameter is used to adjust the sensitivity of the top photocell. The top photocell starts the up motion when its lights path is blocked by corn. How much corn it has to see before starting the up move can be changed by selecting one of the four values **T1**, **T2**, **T3**, or **T4**. With **T1** selected, less corn is required to start an up move. The normal or default value for this parameter is **T3**, but can be set to any desired value.

If the pullers move up too easily when a taller stalk of corn passes, increase the parameter toward **T4**. If the pullers stay deep too long when taller corn passes, decrease the parameter toward **T1**. Generally this parameter can be left at **T3**.

To display the top parameter, select **AUTO** and

turn the control box power on. Wait three seconds for the **SELECT MANUAL** message. Press the **UP** button under **PAR**. Now press the **UP** button under the **T** value.

1. The active value of the parameter is indicated by it blinking on and off, while the other three choices are displayed continuously.
2. To select a new value for the parameter, press the **UP** button under the desired choice.
3. After selecting one of the four choices, press the **LIFT 1 down** button to escape this parameter.
4. To save new values and escape the parameter mode, press the **LIFT 1 down** button a second time.

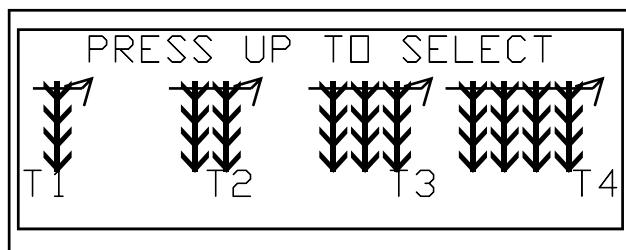
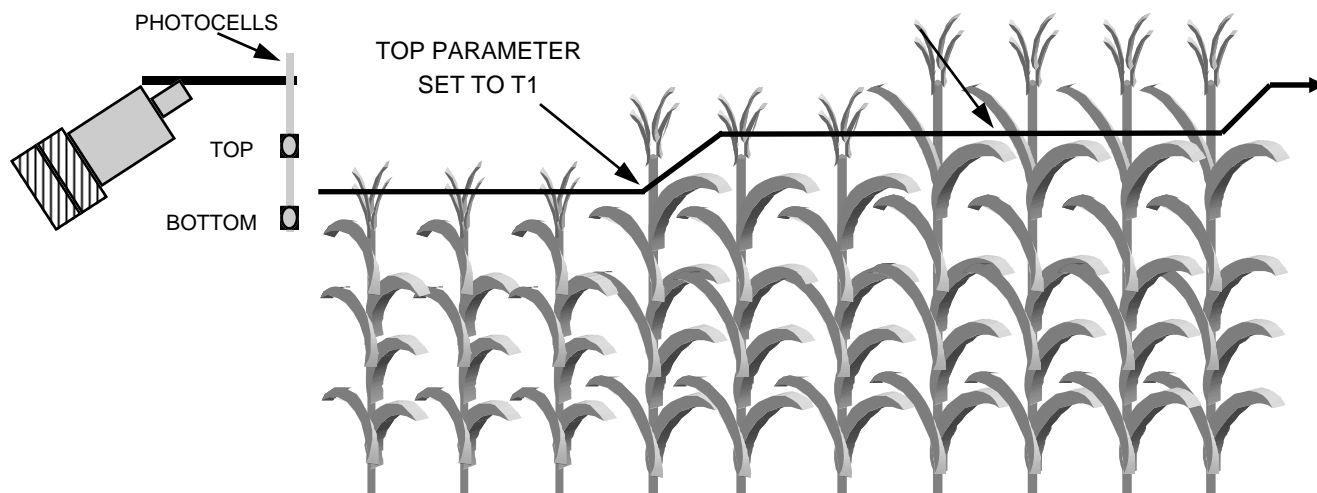


FIG 5.46

NOTE:

See page 59 for more information regarding the LS photolights.

TOP PARAMETER SET TO T4



V. OPERATING INFORMATION

HAGIE TASSELTROL[®] CONTINUED

TASSELTROL[®] BOTTOM PARAMETER

The bottom parameter is used to adjust the sensitivity of the bottom photocell. The bottom photocell stops the down motion when its light is blocked by corn. How much corn it has to see before stopping the down move can be changed by selecting one of the four values **B1**, **B2**, **B3**, or **B4**. With **B1** selected the down move will stop as soon as corn is detected. With **B4** selected the down move will continue a little longer. The normal or default value for this parameter is **B1**, but can be set to any desired value.

If the pullers run too shallow after moving down into shorter corn, increase the parameter toward **B4**. If the pullers move too deep when going into shorter corn or oscillate between the top and bot-

tom photocells, decrease the parameter toward **B1**.

Generally this parameter can be left at **B1**.

To display the bottom parameter, select **AUTO** and turn the control box power on. Wait three seconds for the **SELECT MANUAL** message. Press the **UP** button under **PAR**. Now press the **UP** button under the **B** value.

1. The active value of the parameter is indicated by it blinking on and off, while the other three choices are displayed continuously.
2. To select a new value for the parameter, press the **UP** button under the desired choice.
3. After selecting one of the four choices, press the **LIFT 1 down** button to escape this parameter.
4. To save new values and escape the parameter mode, press the **LIFT 1 down** button a second time.

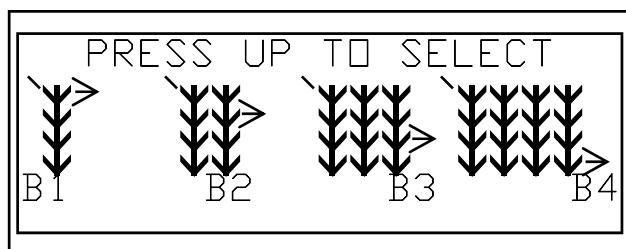
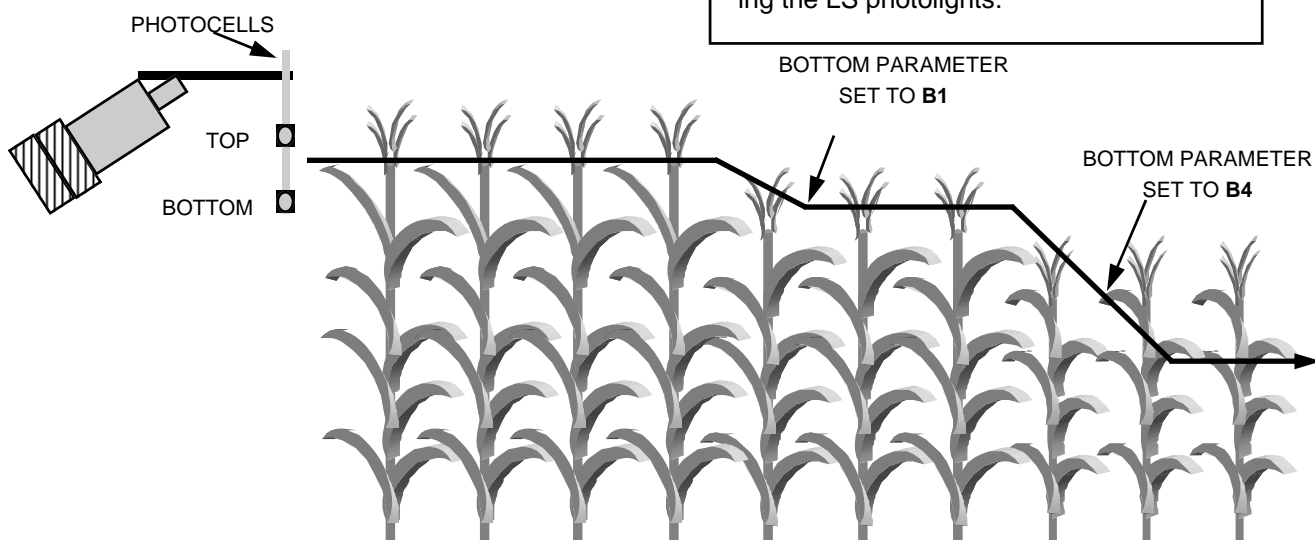


FIG 5.47

NOTE:
See page 59 for more information regarding the LS photolights.



V. OPERATING INFORMATION

HAGIE TASSELTROL® CONTINUED

OPERATING THE HAGIE TASSELTROL®/LS CONTROL



FIG 5.48

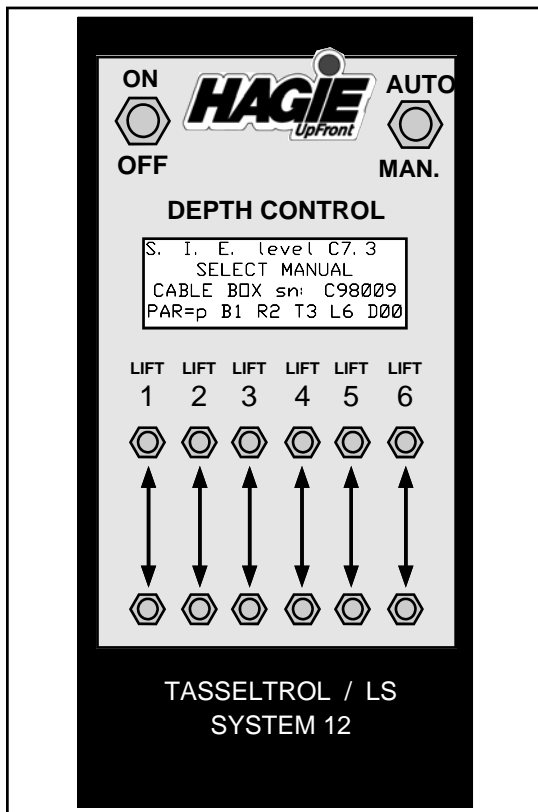


FIG 5.49

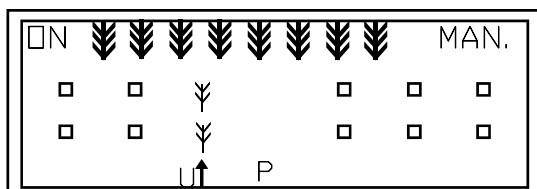


FIG 5.50

To use the control box with its normal parameter setting, use the following procedures. To adjust the given parameters, see pages 45-59.

1. From the operator's seat, turn the ignition to the **ON** position.
2. Turn the control box power switch to the **ON** position.
3. Turn the **AUTO/MANUAL** switch to **MANUAL**. At this time the display will read "MANUAL" in addition to other information identifying the control box.
4. Press the individual row switches for up and down movement. An arrow in the display will indicate direction of each lift assembly. **P** indicates pressure, **UP** only for "o" type machines, and **UP** and **DOWN** both in "p" and "c" type machines.
5. If the **AUTO/MANUAL** switch is left in the **AUTO** position when the unit is first started, the display will tell you to **SELECT MANUAL**. After you have selected **MANUAL** switch back to the **AUTO** position.
6. To override the system, press the desired **UP** switch to raise the attachment. When the switch is released, the system will go back into the **AUTO** mode.
7. If the ignition is left on and the **AUTO/MANUAL** switch is left in the **AUTO** position, the down coils on the electro-hydraulic valve will lose power after 45 seconds. To re-activate, move the **AUTO/MANUAL** switch from **AUTO** to **MANUAL** and back to **AUTO**.
8. The control box is set up with a feature so that if a unit loses contact during operation in the **AUTO** mode, the unit will automatically rise. If this should happen, switch to the **MANUAL** mode and determine the cause for malfunction.

V. OPERATING INFORMATION

HAGIE TASSELTRÖL® CONTINUED

SHORT CORN OPERATION

When operating the LS system, always select **MANUAL** when first entering the field. Once you have maintained your operating speed and the cutting and/or pulling depth, select **AUTO**. When you come to an area where the corn is very short, such as a low spot in the field, you may want to switch to the **MANUAL** position until you reach taller corn.

Always switch to the **MANUAL** position before

you reach the end rows (fig. 5.51). This will allow the cutter or puller heads to maintain their cutting or pulling height when re-entering the field (fig. 5.51), then you may switch back to **AUTO**.

You may choose to use the **ALL UP/HOLD** function instead of switching to manual. This function will raise all the detasseling heads in one motion. For more information on the **ALL UP/HOLD** function refer to pages 47 and 57.

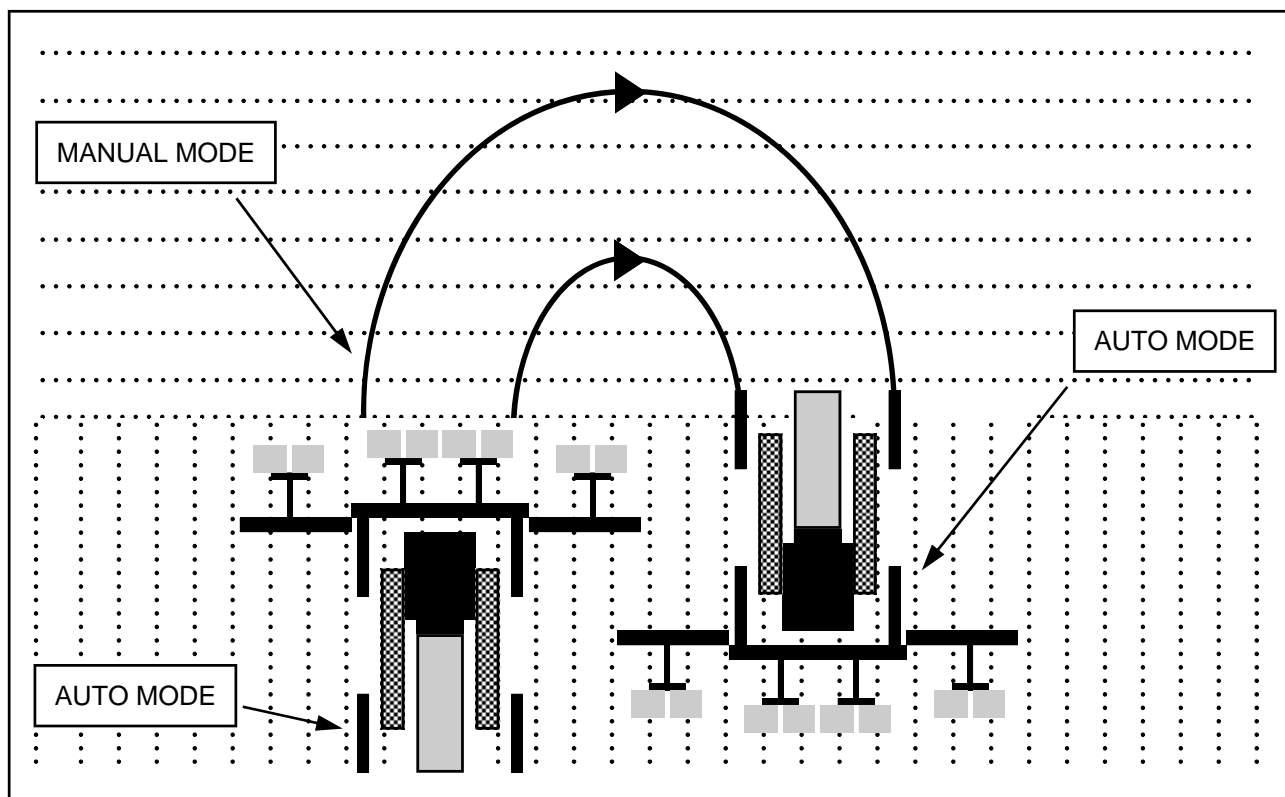


FIG 5.51

V. OPERATING INFORMATION

HAGIE TASSELTROL® CONTINUED

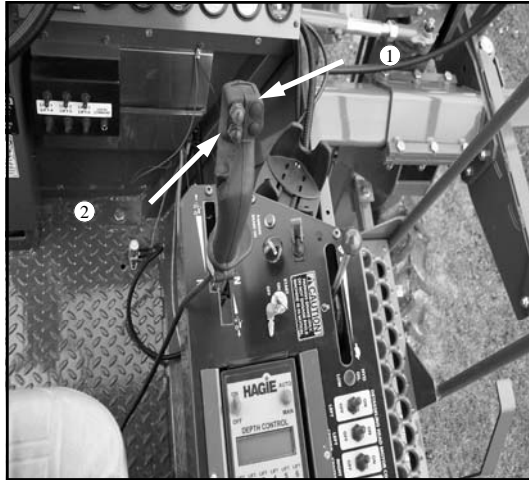


FIG 5.52

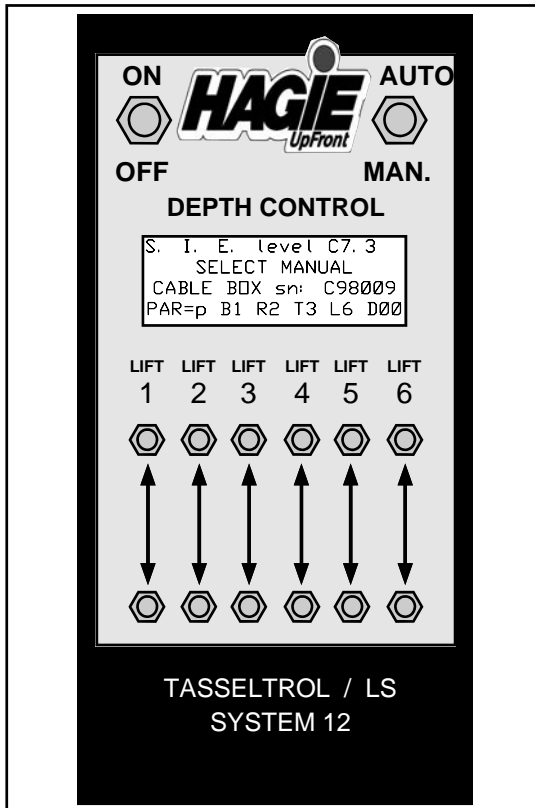


FIG 5.53

“ALL UP” and “ALL HOLD” Function

This function can be used to raise or lower all row units at the same time. The switches to control this option are located on the hydrostat control handle (5.52). All the row units will move up when the red switch (5.52, item 1) is activated and will lower when the green switch (5.52, item 2) is activated.

The parameters for dwell on the up move can be set to 0, 5, 10, 15, 20, or 25 seconds. The heads will move up this amount of time without having to hold the red switch in (only in values greater than 0). All heads will hold this position when the parameter is reached. To resume automatic depth control, activate the green switch.

To program the **ALL-UP** and **ALL-HOLD** functions see pages 47 and 58.

Additional Features

To temporarily lock a lift up, hold the up button for that lift while switching from the manual to auto mode. The display will show an “L” for that lift to indicate that it is locked and will not move down automatically. The lift will return back to normal operation when the manual mode is again selected. (fig. 5.54 A)

To display the supply voltage and current for the controller, press the **ALL-UP** button while in the manual mode. (fig. 5.54 B)

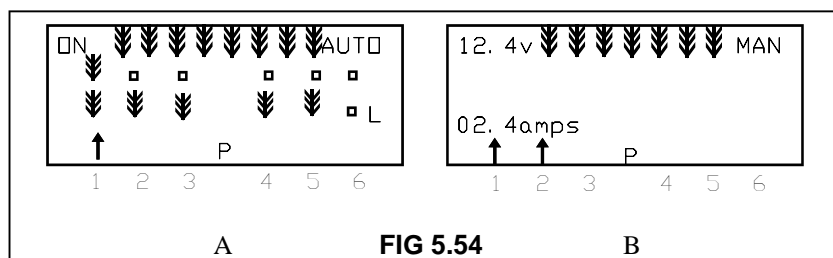


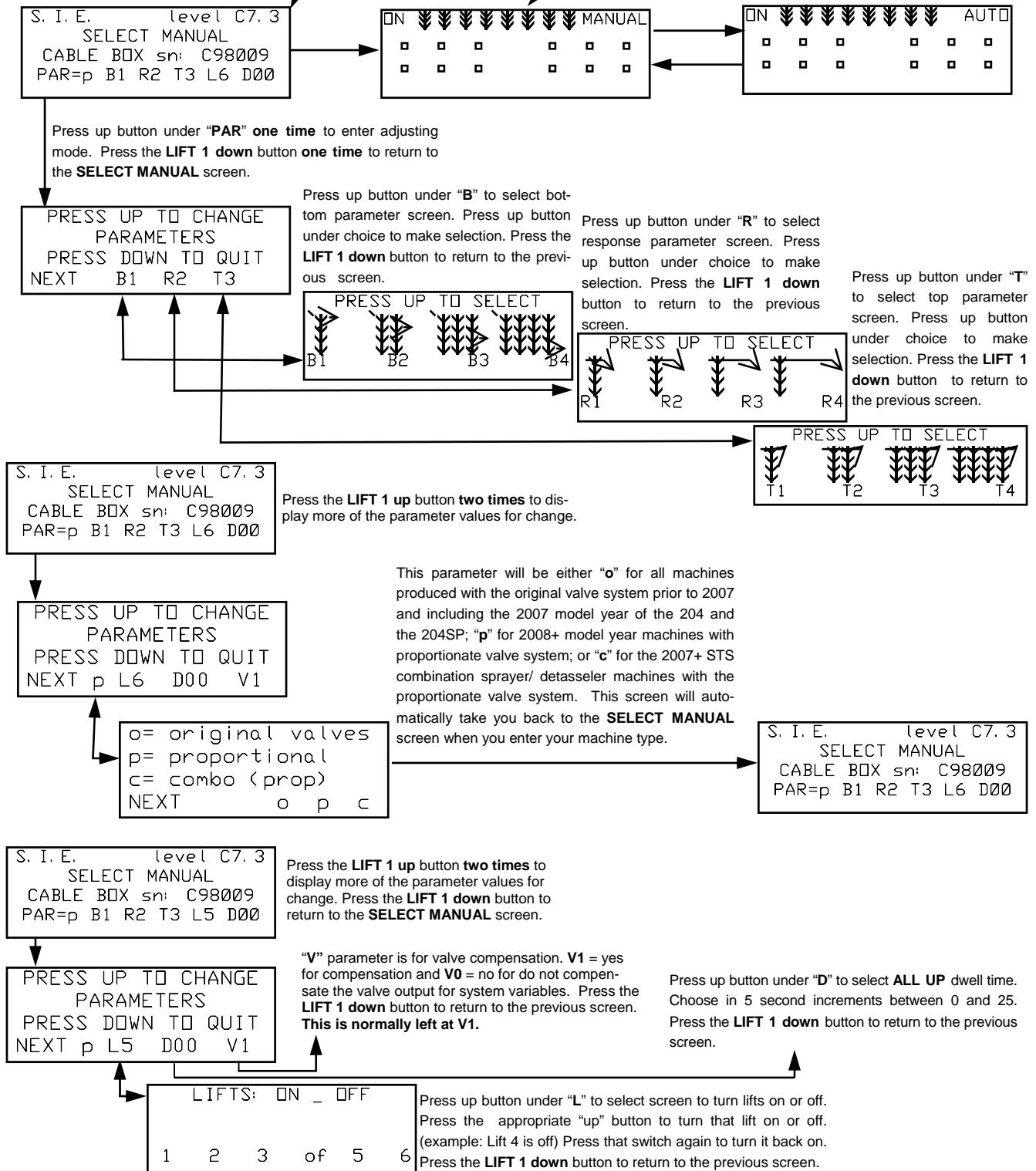
FIG 5.54

V. OPERATING INFORMATION

HAGIE TASSELTROL® Display Screen Quick Reference Chart

Turn on the TASSELTROL® power switch with the "AUTO/ MANUAL" switch in "AUTO" position. This is how to enter the adjusting mode. Select MANUAL to save parameters and return to AUTO for automatic head adjustments.

Turn on the TASSELTROL® power switch with the "AUTO/ MANUAL" switch in "MAN" position.



V. OPERATING INFORMATION

HAGIE TASSELTRÖL® DISPLAY QUICK REFERENCE CHART CONTINUED

```
S. I. E.    level C7.3
SELECT MANUAL
CABLE BOX sn: C98009
PAR=p B1 R2 T3 L6 D00
```

Press the **LIFT 1 up** button **three times** to show the current setting of the up speed for auto*, manual and an all up move. Press the **LIFT 1 down** button to return to the **SELECT MANUAL** screen.

```
Up Speed:
          AUTO MAN ALL
<typical 05>
NEXT     05 05 05
```

```
S. I. E.    level C7.3
SELECT MANUAL
CABLE BOX sn: C98009
PAR=p B1 R2 T3 L6 D00
```

Press the **LIFT 1 up** button **four times** to show the current setting of the up offset for the first three lifts. Press the **LIFT 1 up** button to advance to the last three lifts.

```
Up Offset:
          1 2 3
<typical 00>
NEXT     +01 -06 00
```

Press the **LIFT 1 down** button to return to the **SELECT MANUAL** screen.

```
Up Offset:
          4 5 6
<typical 00>
NEXT     -07 +05 00
```

```
S. I. E.    level C7.3
SELECT MANUAL
CABLE BOX sn: C98009
PAR=p B1 R2 T3 L6 D00
```

Press the **LIFT 1 up** button **six times** to show the current setting of the down speed for auto*, manual and an all resume move. Press the **LIFT 1 down** button to return to the **SELECT MANUAL** screen.

```
Down Speed:
          AUTO MAN ALL
<typical 05>
NEXT     05 05 05
```

```
S. I. E.    level C7.3
SELECT MANUAL
CABLE BOX sn: C98009
PAR=p B1 R2 T3 L6 D00
```

Press the **LIFT 1 up** button **seven times** to show the current setting of the down offset for the first three lifts. Press the **LIFT 1 up** button to advance to the last three lifts.

```
Down Offset:
          1 2 3
<typical 00>
NEXT     +01 -06 00
```

Press the **LIFT 1 down** button to return to the **SELECT MANUAL** screen.

```
Down Offset:
          4 5 6
<typical 00>
NEXT     -07 +05 00
```

NOTE: With the exception of the machine valve type screen, which automatically reverts upon changing, you may advance through all the parameter settings while making changes without returning to the **SELECT MANUAL** screen each time by pressing the **LIFT 1 up** button instead of the down button. **LIFT 1 down** saves the changes upon exiting the parameter screen.

KEY

- = reflector with no corn present
- ⏏ = the photo cell is blocked by corn
- ↓ = the down valve is on
- ↑ = the up valve is on

P = the pressure valve is on. Displayed in the lower middle part of the screen.

LV = the source of voltage fell below 10.8 vdc for a low voltage condition. Displayed in the upper left corner of the screen in place of "ON" when situation occurs.

SHORT = current exceeded 18 amps and outputs are turned off for a short time. Displayed in place of "ON" when situation occurs.

t = task not completed in the 30 seconds allowed, will resume on next task. Displayed in place of "ON" when situation occurs.

of = a lift is turned off by the parameter settings

L = the operator locked that lift up until manual is selected again. Displayed next to bottom photo cell icon for the valve that is locked.

ALL HOLD = the operator pressed the ALL-UP button on the hydrostatic handle. Displayed in the middle of the screen.

U,D, or B = either the up, down, or both manual buttons are pressed for that lift. Displayed next to the arrow for the lift being used.

V. OPERATING INFORMATION

LS PHOTOLIGHT INDICATORS

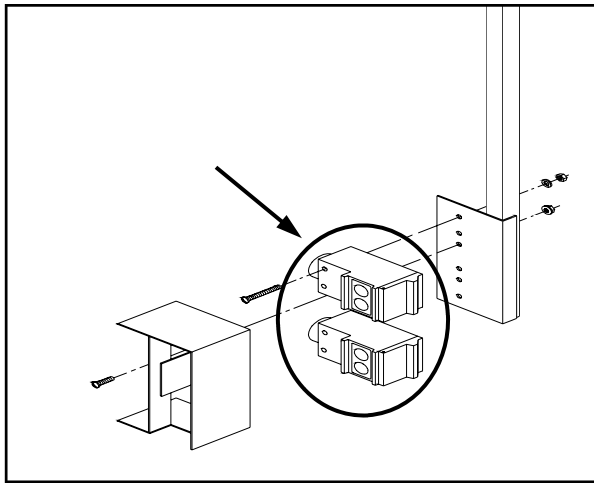


FIG 5.55

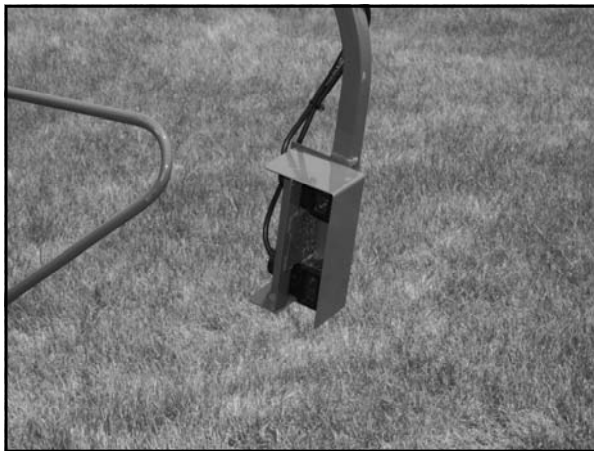


FIG 5.56

The upper and lower LS photolights (fig. 5.55) have L.E.D. lights (fig. 5.57) that indicate their operational status.

LT/DK SWITCH – Light/Dark switch on photolight (fig. 5.57, item 1) changes the activated condition of green L.E.D. (see below) from *ON* (“LT”) to *OFF* (“DK”). Switch does not affect the functional operation of the light, only how it is displayed. Switch should be set to “LT”.

SENSITIVITY ADJUSTMENT SCREW – Sensitivity adjustment screw (fig. 5.57, item 2) should always be set to maximum.

YELLOW L.E.D. – Yellow L.E.D. (fig. 5.57, item 3) indicates power on.

GREEN L.E.D. – Green L.E.D. (fig. 5.57, item 4) indicates output energized (sending a signal to Tassel-trol[®] box, opening the raise or lower stack valve).

RED L.E.D. – Red L.E.D. (fig. 5.57, item 5) indicates photolight is receiving reflected signal.

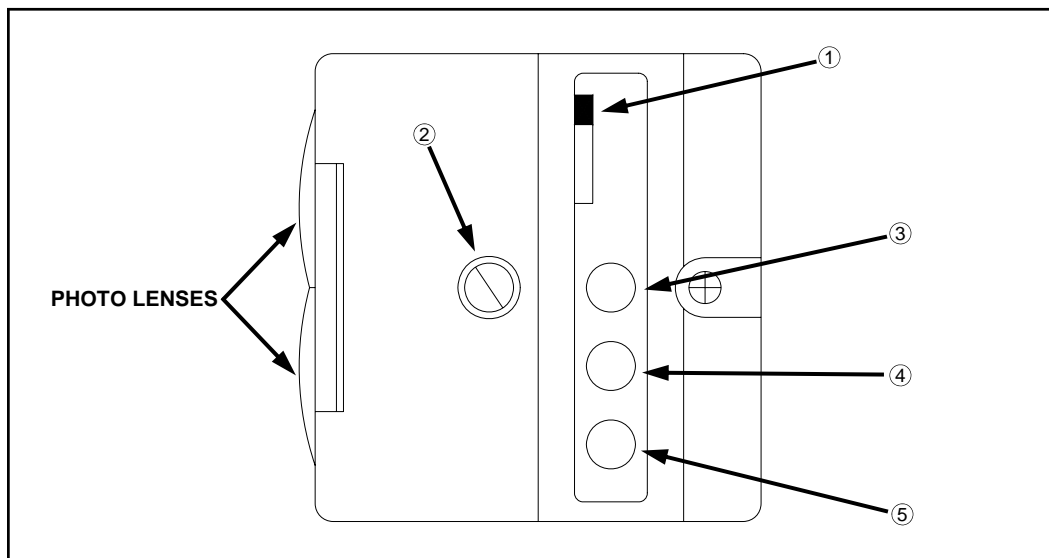


FIG 5.57

V. OPERATING INFORMATION

DEPTH COMMAND



FIG 5.58



FIG 5.59



FIG 5.60

The Hagie 204SP comes available with optional adjustable DEPTH COMMAND (fig. 5.58). This allows the operator to adjust the depth of the LS system from the operator's seat. The switches are located to the right of the steering column (fig. 5.59).

To lower the cutting or pulling height, select the appropriate switch and push down. This will extend the actuator (fig. 5.60, item 1), raising the LS system, which in turn lowers the cutting or pulling height. To raise the cutting height, lower the actuator by pushing the appropriate switch up.

NOTE:

DO NOT operate more than two actuators at one single time. This may blow the fuse located on the switch panel (fig. 5.59). For more information on the DEPTH COMMAND fuse, see page 104.

V. OPERATING INFORMATION

GAUGE PANEL

Speedometer/Tachometer - (fig. 5.62, item 1)

Unit will display either engine RPM or speed of travel depending on operator's selection. See pages 58-59 for more information on the speedometer/tachometer.

Water Temperature - (fig. 5.62, item 2)

The water temperature gauge monitors the engine cooling system. A "RED" indicator light alerts the operator of unsafe operating temperatures.

Engine Oil Pressure - (fig. 5.62, item 3)

The oil pressure gauge monitors pressure of the engine lubricating system. A "RED" indicator light alerts the operator of low level operation.

Fuel Gauge - (fig. 5.62, item 4)

The fuel gauge measures the amount of fuel in either fuel tank, depending on the tank selected with the fuel switch. A "YELLOW" indicator light alerts operator of low level operation.

Volt Meter - (fig. 5.62, item 5)

The volt meter measures voltage from the alternator on the diesel engine. A "RED" indicator light will alert the operator if the system is operating either too low or too high.

Hour Meter - (fig. 5.62, item 6)

The hour meter progressively records elapsed time of detasseler operation. It is useful for determining service intervals.

Filter Minder - (fig. 5.62, item 7)

See page 85 for information regarding the air filter monitoring system.



FIG 5.61

NOTE:

Immediately reduce engine speed and shut off ignition if any of the above "RED" indicator lights illuminate. Determine cause and correct before continuing operation.



FIG 5.62

V. OPERATING INFORMATION

GAUGES CONTINUED

SPEEDOMETER/TACHOMETER

The speed/tach unit is programmable with a digital read-out indicating MPH or RPM. The parameters have been factory set.

Turn the ignition key to the "ON" position. The display will show "0000", which indicates RPM. Press the MPH button; the readout will display "00.0" which indicates MPH.

To check the parameter settings, press the desired button and hold until four "8's" are shown, then release (fig. 5.63B). The parameter setting will be displayed for four seconds.

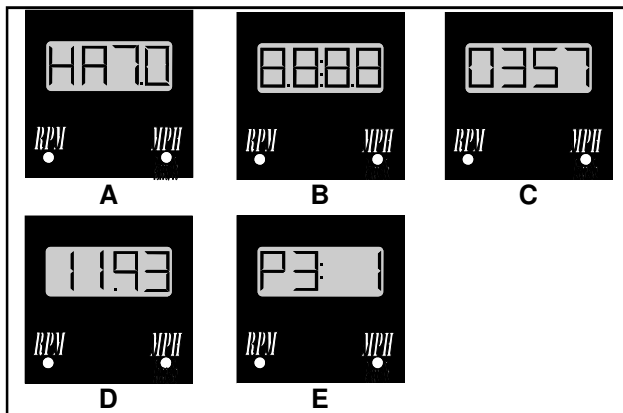


FIG 5.63

A = Torque-Hub® reduction	$\frac{168 \times A \times B}{C} = X$
B = speedometer ring pick-up	
C = static loaded radius	
Y = MPH parameter setting	$\frac{600,000}{X} = Y$

FIG 5.64

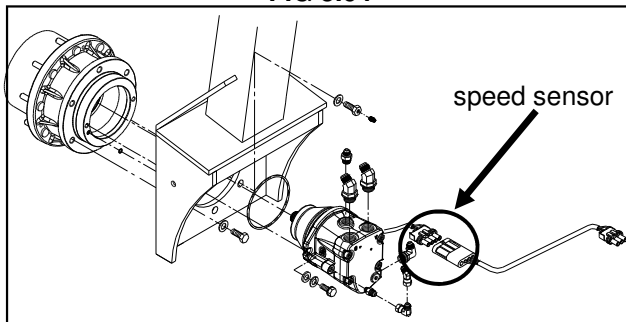


FIG 5.65

PARAMETER SETTING

- RPM..... 357 (fig. 5.63C)
- MPH (11.2-38 Tire).....119.3(fig. 5.63D)

To change or re-enter the parameters, press the desired button and hold in until the four "8's" are displayed. Release the button and the parameter setting will appear. If you want to increase the setting, press the RPM button. To decrease, press the MPH button.

PROGRAMMING MPH -To program the MPH, use the formula from figure 5.64. Example (11.2-38 tires): 168 times Torque Hub® reduction of 18.25 times number of speedometer ring pick-up sensors on sensor disc of 43 equals 137256;divided by front tire static loaded radius of 27.3 inches equals 5027.69; 5027.69 divided into 600,000 equals parameter setting of 119.3.

This parameter setting should be checked when you receive your detasseler.

ADDITIONAL PARAMETERS – To access the miscellaneous parameters screen (fig. 5.63E), hold down both buttons at the same time until the screen with four "8's" appears.

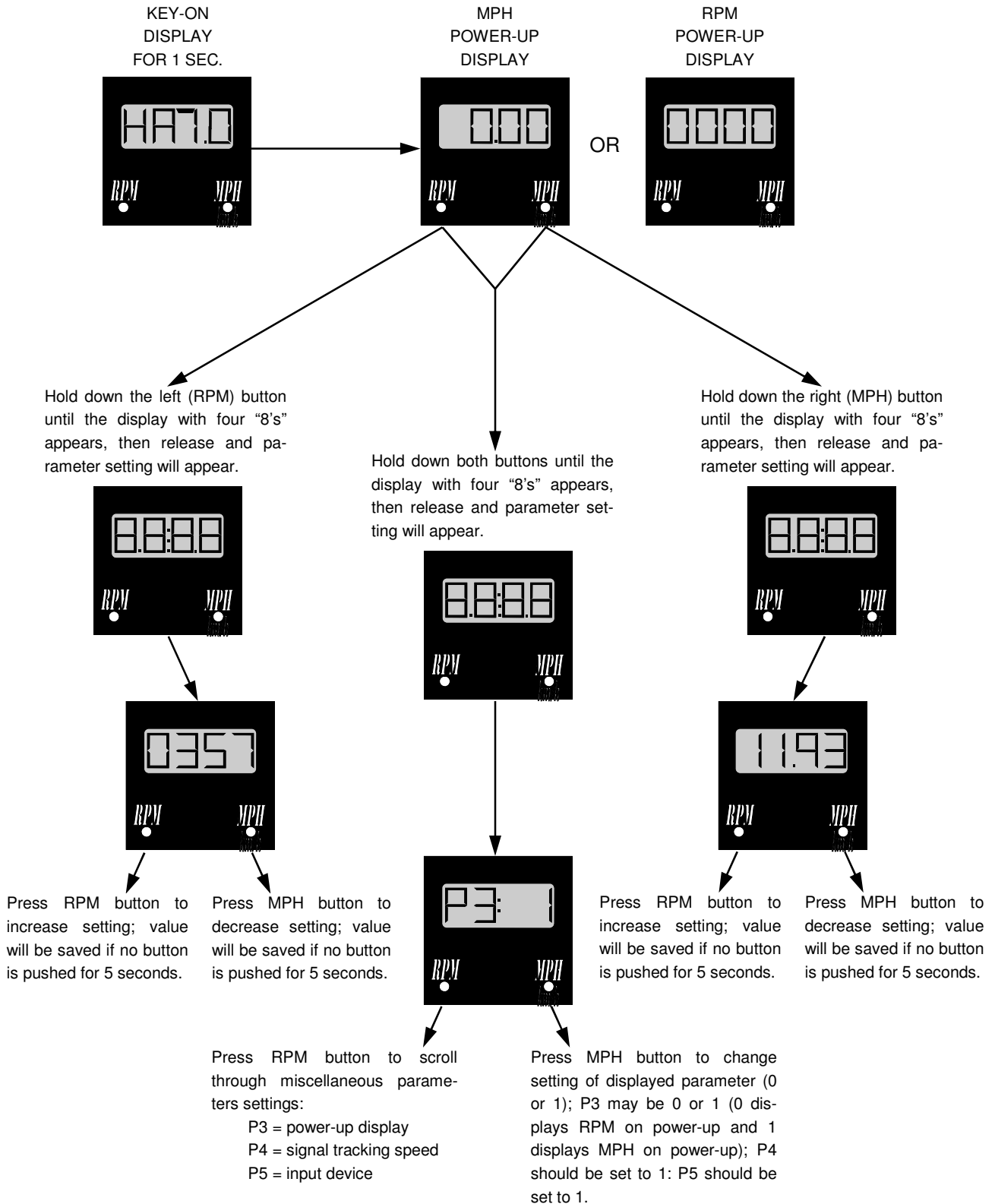
Use the RPM buttons to scroll the parameter settings (P3 = power-up display, P4 = signal tracking speed, P5 = input device). Use the MPH button to change the setting of the displayed parameter (either 0 or 1).

See the next page for more information.

V. OPERATING INFORMATION

GAUGES CONTINUED

Speedometer/Tachometer Display Screen Quick Reference Chart



V. OPERATING INFORMATION

STANDARD OPERATOR SEAT

- 1- **Fore-Aft Adjustment.** Pull the fore-aft lock lever to the left to unlock and adjust seat forward or rearward to desired position. Release lock lever to lock fore-aft position.
- 2- **Ride Height.** To adjust seat height, place all your body weight on the seat and locate the height adjustment dial. Rotate the dial clockwise to lower seat height and counter-clockwise to raise seat height.
- 3- **Ride Firmness.** To adjust ride firmness, adjust the ride dial on the left of the seat clockwise to “soften” the ride and counter-clockwise to “stiffen” the ride.



FIG 5.66

V. OPERATING INFORMATION



FIG 5.67

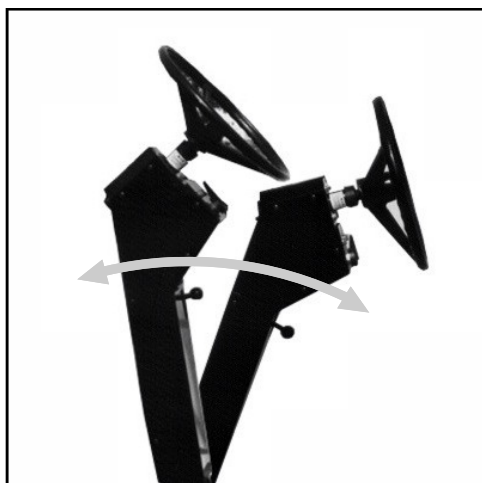


FIG 5.68

STEERING COLUMN

To adjust the Hagie 204's steering column for driver comfort or to ease cab exit and entry, locate the tilt lock lever in the center of the column (fig. 5.67). Push down on the lever to release the lock. Pull or push the column to the desired position and release the lever to re-lock the steering column (fig. 5.68).

FUEL TANK SELECTOR

To draw engine fuel from the right fuel tank, set the fuel selector switch (fig. 5.69) to the "RIGHT" position. To switch to the left tank, set the fuel selector switch to the "LEFT" position. You may operate from either tank until the "YELLOW" low level indicator light illuminates. Then you must either switch to the other tank or refuel.

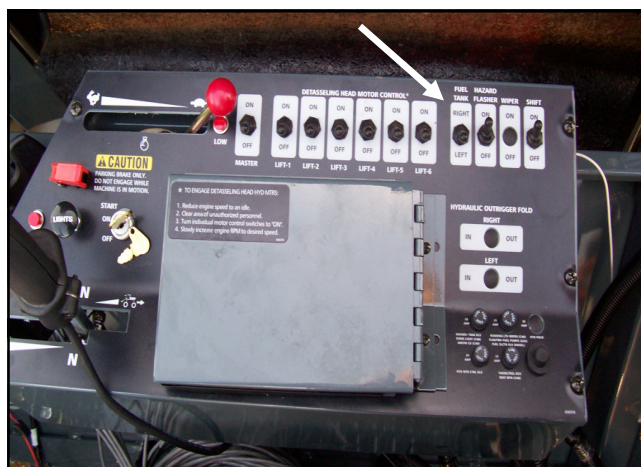


FIG 5.69

V. OPERATING INFORMATION

LIGHTS



FIG 5.70

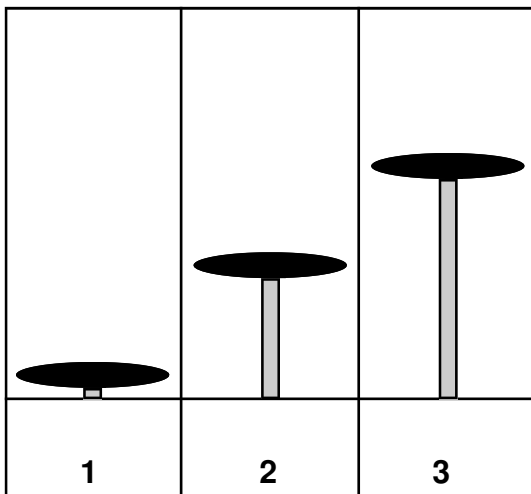


FIG 5.71



FIG 5.72 ↑



FIG 5.73 ↓

WORK LIGHTS – The front of the canopy or optional cab houses four halogen work lamps (fig. 5.74 and 5.75) and the rear houses two halogen work lamps (fig. 5.72 and 5.73). Locate the light switch on the console panel (fig. 5.70). Pulling the switch out to the first “ON” position (fig. 5.71, item 2) will activate all available lights. Pulling the switch out to the second “ON” position (fig. 5.71, item 3) will deactivate the two outer front lights in addition to the two rear work lights.

The ignition key does not have to be on in order to operate any of the working lights, but extended use without the engine operating to charge the battery is not recommended.



FIG 5.74

FIG 5.75



V. OPERATING INFORMATION

LIGHTS CONTINUED

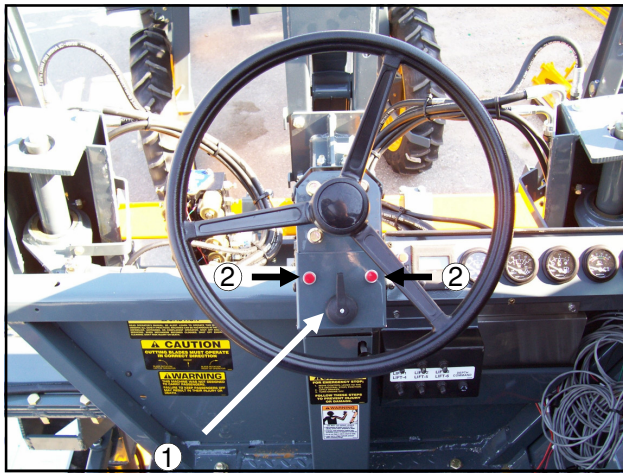


FIG 5.76

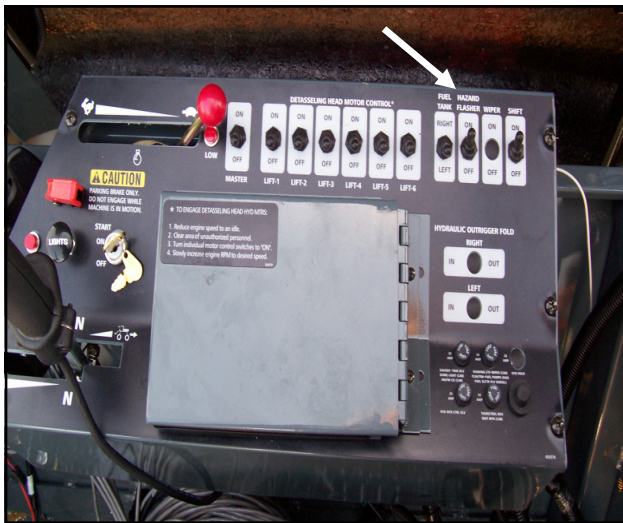


FIG 5.77

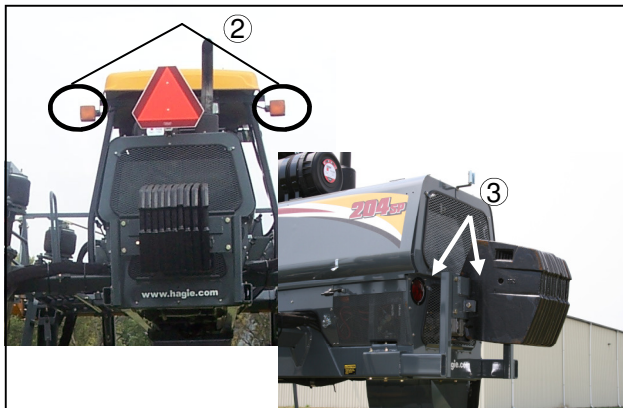


FIG 5.78

Turn Signals

To activate the front (fig. 5.78, item 1) and rear turning signals (fig. 5.78, item 2) move the turn signal lever (fig. 5.76, item 1) right during a right-hand turn and left during a left-hand turn. Steering column-mounted turn signal indicators (fig. 5.76, item 2) will correspondingly flash when either side of the turn signals is activated. The turn signal lever is not a self-centering switch; you must return it to the “OFF” position by hand after completing your turn.

Hazard/Warning Lights

To activate the flashing hazard/warning lights (fig. 5.78, item 1 or 2) flip the “FLASHER” switch to the “ON” position (fig. 5.77). Activate the hazard/warning lights anytime traveling on a public road, day or night, unless prohibited by law.

Running Lights

Activating any of the work lights (see page 67) will also turn on the “RED” running lights on the rear of the machine (fig. 5.78, item 3).

V. OPERATING INFORMATION

HAGIE 204 CAB



FIG 5.79

Emergency Exit.....	70
Climate Controls	71
Air Suspended Seat.....	72
Radio.....	73
Windshield Wiper.....	73
Interior Lighting	73

V. OPERATING INFORMATION

CAB OPERATION CONTINUED



FIG 5.80



Emergency Exit

Any glass in the cab is able to be shattered using the Res-Q-Me tool that hangs on the left hand side of the cab (fig. 5.80).

To use the tool, firmly press it against any glass. The tool will trigger a sharp point to shatter the glass. Be careful not to get any broken glass into your eyes! Carefully push away any remaining glass and exit the cab.

V. OPERATING INFORMATION

CAB OPERATION CONTINUED

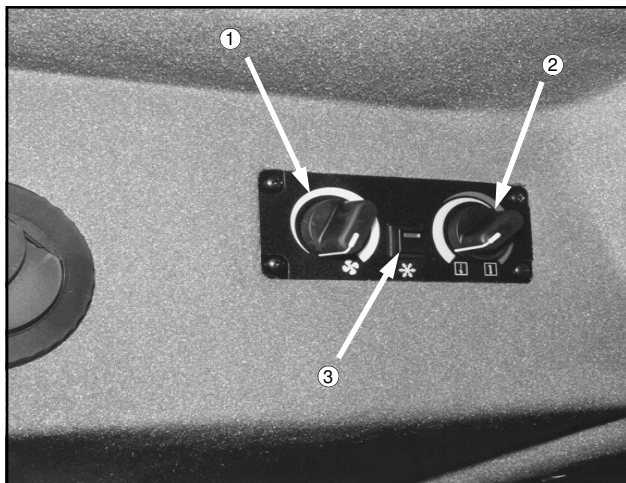


FIG 5.83

Climate Controls

ADJUSTING FAN BLOWER SPEED - Fan blower speed is controlled by the left rotary dial on the cab climate control panel (fig. 5.83, item 1). The fan blower speed is a continuously variable adjustment. To increase fan speed, rotate fan blower dial clockwise. To reduce fan speed, rotate fan blower dial counterclockwise. To shut fan blower off, rotate fan blower dial all the way counterclockwise.



FIG 5.84

ADJUSTING TEMPERATURE SETTING - Forced air temperature adjustments are controlled by the right rotary dial on the cab climate control panel (fig. 5.83, item 2). Temperature control is a continuously variable adjustment. To increase forced air temperature, rotate temperature dial clockwise. To decrease forced air temperature, rotate temperature dial counterclockwise.

OPERATING AIR CONDITIONING - To activate the air conditioner, depress the air conditioning switch (fig. 5.83, item 3). Adjust fan speed and temperature accordingly.

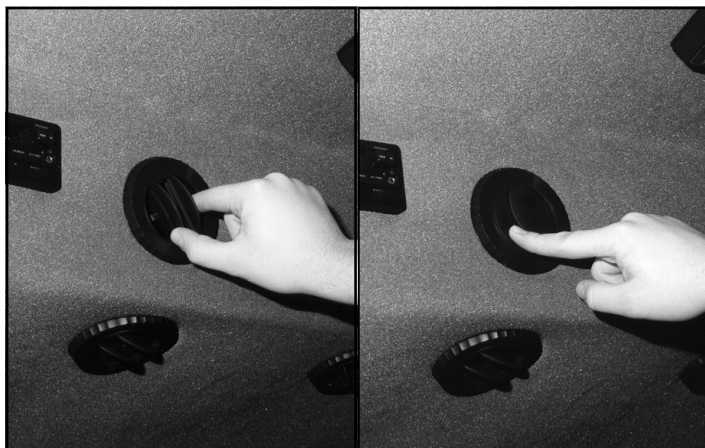


FIG 5.85

ADJUSTING VENTS - Air vents may be adjusted by rotating them for desired direction (fig. 5.84) or individually turned on or off with the directional fins (fig. 5.85).

SERVICING A/C SYSTEM - See page 88 and page 101 for service information.

V. OPERATING INFORMATION

CAB OPERATION CONTINUED

AIR SUSPENDED CAB SEAT

- 1- **Ride Firmness.** Pull knob out to release air and “soften” ride. Push knob in to pump air and “stiffen” ride. (Ignition key must be in the “ON” position in order to activate the seat pump.)
- 2- **Fore-Aft Adjustment.** Release fore-aft lock by pulling lever out. Slide forward or back to desired position. Release lever to lock.
- 3- **Height Adjustment.** Release height lock by pulling lever up. Apply body weight slowly to lower seat position or remove body weight slowly to raise seat position. When at desired height release lever to lock.
- 4- **Back Angle Adjustment.** Rotate knob counter-clockwise to tilt back rest forward and clockwise to tilt back rest back.
- 5- **Arm Rest Adjustment.** Unzip either arm rest to expose the arm rest adjustment bolt. Turn bolt in to raise arm rest tilt and out to lower arm rest tilt (fig. 5.86, item 6).



FIG 5.86

V. OPERATING INFORMATION

CAB OPERATION CONTINUED

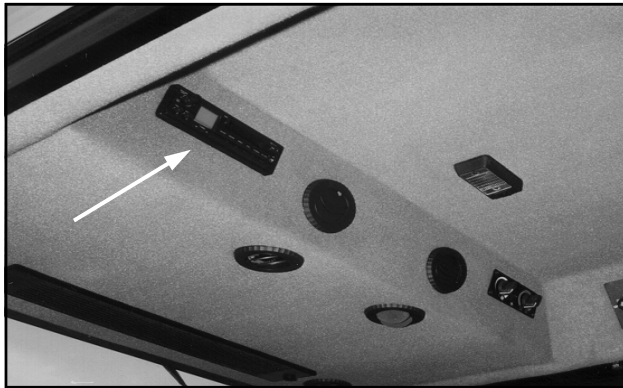


FIG 5.87

Radio

Your Hagie 204 is equipped with an AM/FM/Weather Band tuner (fig. 5.87) and two speaker system.



FIG 5.88

Windshield Wiper

To turn the windshield wiper on, locate the windshield switch toward the rear of the console panel (fig. 5.88). Flip the switch to the “ON” position. The wiper will continue to operate until the switch is returned to the “OFF” position.

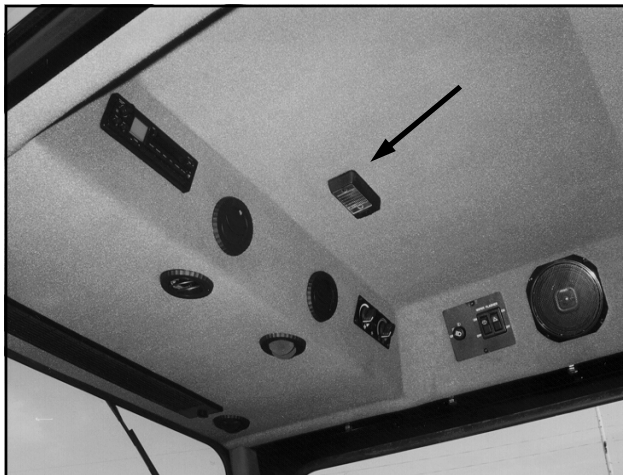


FIG 5.89

Interior Lighting

Interior lighting is provided by a ceiling mounted dome light (fig. 5.89). The ignition key must be in the “ON” position for the interior light to operate.

VI. TRANSPORTING

DRIVING

When driving the detasseler on a public road or highway, drive carefully and follow these steps:



FIG 6.1

1. Always have the outrigger in the folded position and locked when driving or transporting.
2. Flashing hazard/warning lights have been placed on the detasseler to warn other drivers.
3. A SMV (Slow Moving Vehicle) emblem has been mounted on the detasseler to warn other drivers that one is moving slowly. Keep it properly displayed, unless prohibited by law.
4. Know and obey all state laws for driving farm equipment on a public road or highway.
5. Adjust the detasseler's speed to suit the conditions.
6. Slow down and use turn signals before turning.
7. Pull over to side of road before stopping.
8. Keep a proper lookout, and maintain control of the detasseler.
9. Do not drive under trees, bridges, wires, or other obstructions unless there is clearance.
10. Use extra care before entering or leaving a public road or highway.

VI. TRANSPORTING

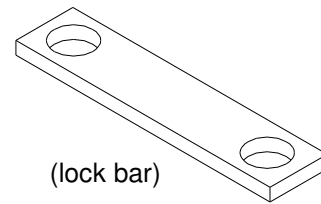
OUTRIGGER FOLD OPTION

MANUAL (STANDARD)



FIG 6.2

The manual fold option is a ratchet system connected to the outrigger and the center toolbar (fig. 6.2). The ratchet should not be used in place of the lock bar during transporting.



(lock bar)

HYDRAULIC (OPTIONAL)

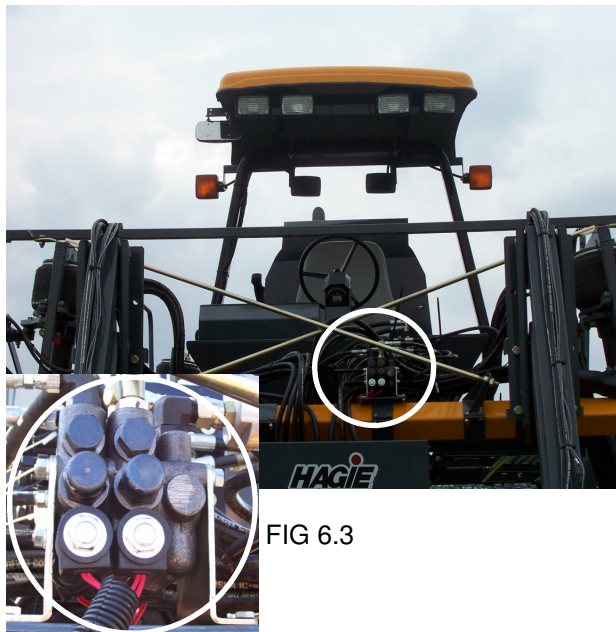


FIG 6.3

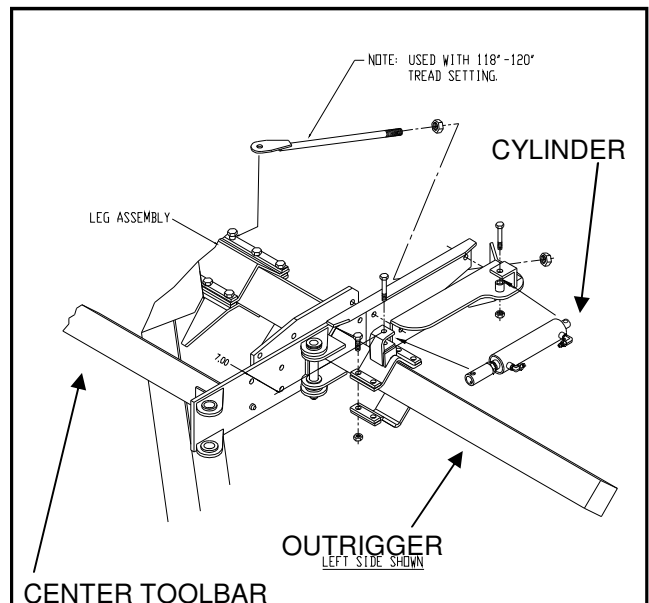


FIG 6.5

The hydraulic fold option is controlled by a valve mounted on the center toolbar (fig. 6.3), and a cylinder attached to the outrigger and center toolbar (fig. 6.5).

The valve is activated using either the left or right switches located on the console above the fuses (fig. 6.4).



FIG 6.4

VI. TRANSPORTING

TRAILERING

LOADING:

When moving the detasseler onto a trailer, follow these steps completely:

1. Pull the trailer to flat ground. Apply the pulling vehicle's parking brake and turn off the engine.
Use tire chocks to keep the trailer from moving.
2. Fold in the detasseler's outriggers and lock them to the detasseler.
3. Lower the trailer ramps and set the ramp spacing for the detasseler's tread setting.
4. Get someone to help guide you onto the trailer. Keep everyone at a safe distance from the detasseler.
5. Allow enough room between the detasseler and the pulling vehicle for turning.
6. Secure the detasseler to the trailer. See the trailer's owner and operator manual for instructions.
7. Cover or remove the SMV (Slow Moving Vehicle) emblem when traveling over 25 miles per hour.

NOTE:

The loaded height and width of the trailer must conform to the law of the state in which it is being used.



WARNING

Stopping the detasseler on the trailer loading ramps may result in detasseler tip-over.

UNLOADING:

When moving the detasseler off of a trailer, follow these steps completely:

1. Pull the trailer to flat ground. Apply the pulling vehicle's parking brake and turn off the engine.
Use tire chocks to keep the trailer from moving.
2. Lower the trailer ramps and set ramp spacing for the detasseler's tread setting.
3. Release securing restraints carefully.
4. Get someone to help guide off the trailer. Keep everyone a safe distance from the detasseler.
5. Uncover or replace the SMV (Slow Moving Vehicle) emblem.

VI. TRANSPORTING

TRAILERING CONTINUED

NOTE:

Be sure to read and understand the trailer's owner and operator manual. Hitch the trailer to the pulling vehicle as shown in the trailer's owner and operator manual.

NOTE:

Extra care should be taken when loading the detasseler onto any trailer. Consider whether it is best to back the detasseler on or drive the detasseler forward.

TOWING

NOTE:

It is not recommended that the detasseler be towed, but if it should ever be necessary, follow these steps carefully:

1. Fold the outriggers in and lock them to the detasseler.
2. Disengage Torque Hubs® by removing the two outer cap bolts, reversing the cap, and replacing the bolts. This process pushes on a spring-loaded splined shaft, disengaging the Torque Hub®. Failure to do this may damage the hub or brakes.

(fig.6.6)

NOTE:

Wheel motors will be damaged if these steps are not taken.



FIG 6.6



CAUTION

When re-engaging Torque Hubs®, make sure the spring loaded splined shaft has returned to its expended position.



VI. TRANSPORTING

TOWING CONTINUED

NOTE:

In order for the power steering system to function, the detasseler's engine must be running.

3. Turn on the flashing hazard/warning lights.
4. When towing, it is necessary that two vehicles of sufficient size and weight for adequate pulling and braking are used. One of these vehicles is used for pulling the detasseler; the second vehicle for braking if the detasseler starts to overtake the towing vehicle, such as going downhill. The reason for this is the detasseler, once the Torque Hubs[®] have been disengaged, has no braking power of its own. Use extreme caution.



WARNING

Secure items (tow straps, chains, etc.) between towing vehicle, braking vehicle, and detasseler to ensure that they will not dislodge.

5. If necessary, relocate the SMV emblem so that it is visible from the rear.
6. Always reduce towing speed well in advance of any anticipated turns.
7. Know and obey the state laws for towing farm equipment on public roads and highways.

NOTE:

Excessive speed may cause damage to the Torque Hubs[®] as well as the hydrostatic system. Do not exceed 25 MPH when towing detasseler.

NOTICE:

- The safest way to transport your detasseler is to drive it.
- Please use extreme caution when attempting to transport in any other way.
- Remember that you are not the only thing on the roadways— be cautious of other drivers and courteous.

VII. SERVICE AND MAINTENANCE

PAGE NO	Service Point	CLEAN	CHARGE	CHECK	GREASE	DRAIN
83	ENGINE OIL		I	DAILY		
85	RADIATOR COOLANT LEVEL			DAILY		A
86	COOLANT OVERFLOW RESERVOIR LEVEL			DAILY		
85	COOLANT CONCENTRATION		AS REQ	500 HRS*		
89	RADIATOR GRILLE SCREENS	AS REQ				
101	ENGINE DRIVE BELT		AS REQ	DAILY		
101	A/C COMPRESSOR BELT (CAB ONLY)		AS REQ	250 HRS		
88	A/C COMPRESSOR (CAB ONLY)		B			
92	A/C DRYER (CAB ONLY)		AS REQ			
93	PRIMARY FUEL FILTER (WATER SEPERATOR)		500 HRS*			DAILY
93	SECONDARY FUEL FILTER		500 HRS*			
93	IN-LINE FUEL FILTERS		AS REQ			
90	AIR INTAKE FILTER	**	C			
90	FILTER MINDER®		D	DAILY		
83	HYDRAULIC RESERVIOR OIL LEVEL		500HRS*	DAILY		
91	HYDRAULIC SUCTION FILTER		E*			
91	HYDROSTATIC CHARGE PRESSURE FILTER		E*			
91	HYDRAULIC RETURN FILTER		E*			
92	HIGH PRESSURE IN-LINE FILTER (LIFT VLV/DUMP VLV)	AS REQ				
84	TORQUE HUB® OIL LEVEL		F	DAILY		
96	TORQUE HUB® ZERK (4 PLACES- 1 EA. LEG)				50 HRS*	
29	QUAD PULLER PSI (4 PLACES EACH ROW)			DAILY		
96	QUAD PULLER BEARINGS (4 PLACES EACH ROW)				2X DAILY	
31	CUTTER BLADE RETAINING BOLT (TIGHTEN)			DAILY		
95	LEG BEARING ZERKS (8- 2 EA LEG)				2X DAILY	
104	LEG MOUNT BOLT TORQUE			DAILY		
97	BATTERY	100 HRS	AS REQ	DAILY		
103	LUG NUT TORQUE			G		
105	TIRE PRESSURE			50 HRS		
94	FRESH AIR CAB FILTER (CAB ONLY)	AS REQ	500 HRS*			
94	CHARCOAL CAB FILTER (CAB ONLY)		AS REQ			
94	RECIRCULATION FILTER (CAB ONLY)	AS REQ	AS REQ			
98-100	FUSES/CIRCUIT BREAKERS		AS REQ			
95	TIE ROD LINKAGE (4 PLACES)			DAILY	50 HRS	
87	HYDRA-HUG® LEG SUSPENSION FLUID			H		

*OR AT THE BEGINNING OF THE SEASON (YEARLY), WHICHEVER COMES FIRST, OR AS REQUIRED

**NOT RECOMMENDED

NOTE A: COOLANT SYSTEM SHOULD BE DRAINED EVERY OTHER SEASON OR EVERY 1000 HOURS

NOTE B: CHARGE AS REQ; USE PROPER EQUIPMENT

NOTE C: FOLLOW FILTER MINDER READINGS

NOTE D: RESET EACH TIME YOU SERVICE AIR FILTER

NOTE E: 1ST 50 HRS, THEN 250 HRS THEREAFTER

NOTE F: 1ST 50 HRS, THEN 100HRS THEREAFTER

NOTE G: IMMEDIATELY, THEN 50 HRS THEREAFTER

NOTE H: ADJUST FLUID LEVEL ACCORDINGLY

NOTE I: SEE ENGINE MANUFACTURER' S MANUAL

VII. SERVICE AND MAINTENANCE

SERVICE INTERVALS

Initial checks after receiving machine

IMMEDIATELY  then 

- 1) Check lug nut torque, then every 50 hours (page 103)

FIRST 50 HOURS  then  or 

- 1) Change Torque Hub[®] oil 50 hrs, then every 100 hours (page 84)
- 2) Change hydrostatic charge pressure filter, then every 250 hours (page 91)
- 3) Change hydraulic suction filter, then every 250 hours (page 91)
- 4) Change hydraulic return filter, then every 250 hours (page 91)

Daily 

- 1) Check engine oil (page 83)
- 2) Drain primary fuel filter (water separator) (page 93)
- 3) Check radiator coolant level (page 85)
- 4) Check radiator coolant overflow reservoir level (page 86)
- 5) Check engine drive belt (pages 101)
- 6) Check Filter Minder[®] (page 90)
- 7) Check hydraulic oil reservoir level (page 83)
- 8) Grease all leg bearings (page 95)
- 9) Check tie rod linkage (page 95)
- 10) Check leg mount bolts (page 104)
- 11) Check battery (page 97)
- 12) Check quad puller PSI (page 29)
- 13) Grease quad puller bearings (2X) (page 96)
- 14) Check and tighten cutter blade retaining bolt (page 31)

VII. SERVICE AND MAINTENANCE

SERVICE INTERVALS CONTINUED

As Required



- 1) Change coolant concentration (page 85)
- 2) Clean radiator grille screens (page 89)
- 3) Change engine drive belt (page 101)
- 4) Change A/C compressor belt (page 101)
- 5) Change A/C dryer (page 92)
- 6) Charge A/C compressor (page 88)
- 7) Change primary fuel filter (water separator) (page 93)
- 8) Change secondary fuel filter (page 93)
- 9) Change in-line fuel pre-filter(s) (page 93)
- 10) Change hydraulic reservoir oil (page 83)
- 11) Clean high-pressure in-line filter on lift assembly dump valve (page 92)
- 12) Change battery (page 97)
- 13) Clean fresh air intake cab filter (page 94)
- 14) Change fresh air intake cab filter (page 94)
- 15) Change charcoal cab filter (page 94)
- 16) Clean recirculation cab filter (page 94)
- 17) Replace fuses and circuit breakers (pages 98-100)
- 18) Adjust Hydra-Hug[®] leg suspension fluid (page 87)
- 19) Grease Torque Hub[®] seal boot (page 96)
- 20) Change engine air filter element per Filter Minder[®] readings (page 90)

VII. SERVICE AND MAINTENANCE

SERVICE INTERVALS CONTINUED

Every 50 HOURS



- 1) Check tire pressure (page 105)
- 2) Check lug nut torque (page 103)
- 3) Grease all tie rod zerks (page 95)
- 4) Grease Torque Hub[®] seal boot (page 96)

Every 100 HOURS



- 1) Check Torque Hub[®] oil level (page 84)
- 2) Clean battery (page 97)

Every 250 HOURS



- 1) Check A/C compressor belt (page 101)
- 2) Change hydrostatic charge pressure filter (page 91)
- 3) Change hydraulic suction filter (page 91)
- 4) Change hydraulic return filter (page 91)

Every 500 HOURS



or

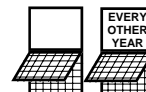


- 1) Check coolant concentration (page 85)
- 2) Change diesel primary fuel filter (water separator) (page 93)
- 3) Change diesel secondary fuel filter (page 93)
- 4) Change hydraulic reservoir oil (page 93)
- 5) Change Torque Hub[®] oil (page 84)
- 6) Pack bearing in non-drive tire hub in quad puller assembly (page 96)

Every 1000 HOURS



or



- 1) Drain coolant system (page 85)



VII. SERVICE AND MAINTENANCE

FLUIDS

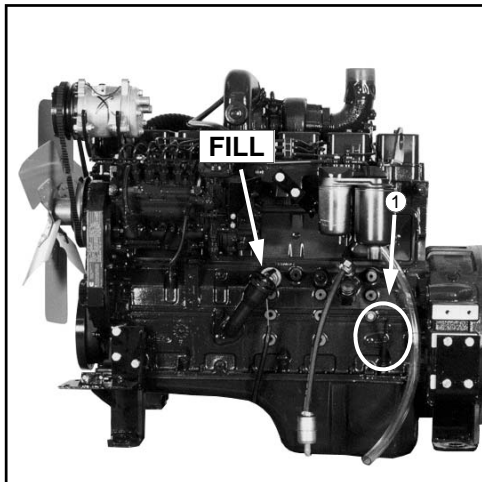


FIG 7.1

Engine oil

OIL LEVEL - The engine oil level dipstick is located on the left-hand side of the engine (fig. 7.1, item 1). Never operate the engine with the oil level below the “L” (low) mark or above the “H” (high) mark. Wait at least five minutes after shutting off the engine to check the oil level; this allows time for the oil to drain to the oil pan. Check the engine oil level daily, change it yearly or every 500 hours.

CAPACITY - Low to high mark capacity is 2.0 quarts. Engine oil pan capacity (including filter) is 17 quarts (SAE 15W 40).

NOTE:

The engine must be level when checking the oil level to make sure the measurement is correct.

Hydraulic Oil Reservoir

OIL LEVEL - Check the hydraulic oil level in the reservoir using the dipstick daily (fig. 7.2). Add just enough fluid so the level reaches the bottom tip of the dipstick. Hydraulic oil will expand when heated in a system, and measuring the reservoir by these levels allows for expansion. Always check the hydraulic oil level when it is cool and with lift cylinders in lowered position.

TYPE - Premium hydraulic fluids containing high quality rust/oxidation/and foam inhibitors are required. Hydraulic oil must conform to one of the following types: anti-wear hydraulic oil, type F automatic transmission fluid, or agricultural hydraulic transmission fluid. Replace the oil in the hydraulic reservoir at 500 hours or at the beginning of each detasseling season, whichever comes first.

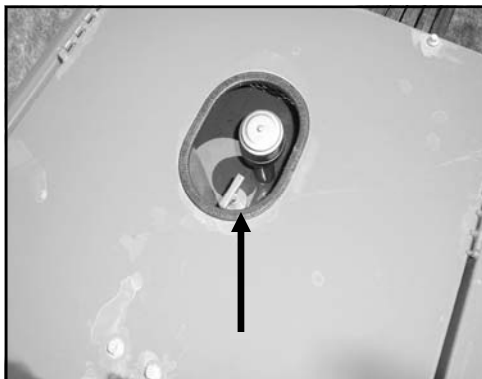


FIG 7.2

VII. SERVICE AND MAINTENANCE

FLUIDS CONTINUED

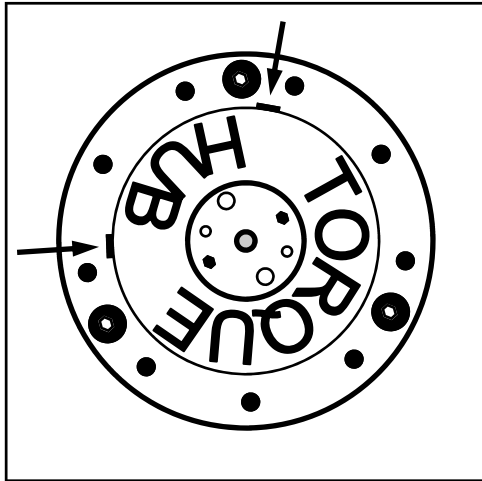


FIG 7.3

Torque Hub[®] Oil

OIL LEVEL - Each Torque Hub[®] should maintain an oil level of half full at all times. Less than that would limit lubrication, and over half full could cause overheating and damage. To check oil level, position Torque Hub[®] so one of the drain plugs is positioned at 12 O'clock (fig. 7.3). The other plug will be either at 9 O'clock or 3 O'clock. Remove the lower plug: if no oil comes out, oil level is too low. Check Torque Hub[®] oil level daily.

If EP-90 or 85-140 oil is needed, remove the top plug and fill until it just starts to come out the lower hole (fig. 7.4). With the oil at a satisfactory level, re-install plugs.

CHANGE - The Torque Hub[®] oil should be changed after the first 50 hours of operation. Subsequently, it should be changed every 100 hours after that, or once a year whichever comes first.

To change the Torque Hub[®] oil, position one of the plugs at 6 O'clock, and the other at either 3 O'clock or 9 O'clock. Remove the bottom plug to drain the oil. Once all of the oil is drained, re-install the bottom plug and remove the top plug. Refill Torque Hub[®] with EP-90 or 85-140 oil as described above.

GENERAL MAINTENANCE - If your detasseler is going to sit for an extended period of time, occasionally rotate the hubs by driving the detasseler forward or backward a few feet to adequately coat all internal hub parts (fig. 7.5). This will prevent rusting if moisture inadvertently entered the hub during an oil change. Failure to rotate hub and disperse oil may cause rusting and internal damage.



FIG 7.4



FIG 7.5

VII. SERVICE AND MAINTENANCE

FLUIDS CONTINUED



FIG 7.6



FIG 7.7

Ethylene Glycol		
40%	-23°C	-10°F
50%	-34°C	-34°F
60%	-54°C	-65°F

FIG 7.8

Cooling System

COOLANT TYPE - Your cooling system should always be sufficiently charged with an adequate mixture of antifreeze and water, regardless of the climate, in order to maintain a broad operating temperature range. Your cooling system has been factory-charged with an ethylene glycol-based antifreeze.

NOTE:

Ethylene glycol-based antifreeze and propylene glycol-based antifreeze should never be mixed.

CHECKING CONCENTRATION - The radiator cap is located immediately behind the rear of the operator's station (fig. 7.6). Never remove a cap from a hot engine. Always allow the engine to cool before servicing cooling system.

A 50/50 antifreeze/water mixture is a conservative mixture which allows good protection against both overheating and freezing. The table in figure 7.8 gives a few examples of ethylene glycol antifreeze/water mixture protection values.

Concentration should be checked every 500 hours or at the beginning of each winter, whichever comes first. It should be checked using a refractometer; "floating ball"-type density testers (hydrometers) are not accurate enough for use with heavy duty diesel cooling systems.

VII. SERVICE AND MAINTENANCE

FLUIDS CONTINUED

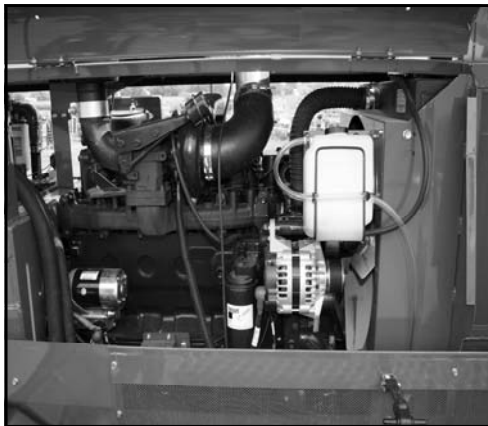


FIG 7.9

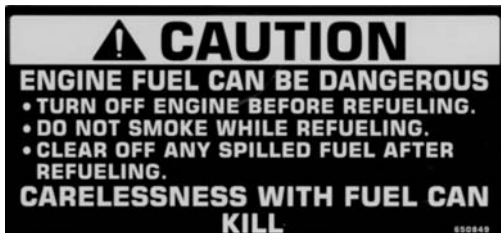


FIG 7.10



FIG 7.11

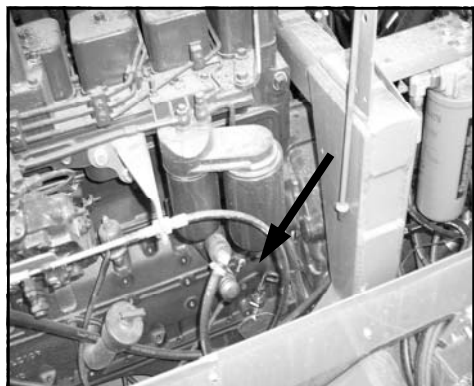


FIG 7.12

COOLANT RESERVOIR - The coolant reservoir is located under the right-hand hood behind the radiator (fig 7.9). Check its level everyday while the engine is cold. Maintain the coolant reservoir level within the normal cold range marks.

CHANGING COOLANT - Your coolant should periodically be changed to eliminate the buildup of harmful chemicals. Drain and replace the coolant every other detasseling season or every 1,000 hours of operation, whichever comes first. Refill only with ethylene glycol coolant. Antifreeze should be mixed only with soft water because hard water contains minerals which breakdown the anti-corrosion properties of antifreeze.

Fuel

TYPE- No. 2 diesel fuel is recommended for the best economy and performance under most operating conditions. In operating conditions under 32° F, use a blend of No. 1 and No. 2 diesel fuel. The addition of No. 1 diesel fuel may cause loss of power and/or fuel economy.

STORING - See section 8 on detasseler storage.

REFUELING - Always turn off the engine and allow it to cool before refueling. Never smoke while fueling. Keep a fire extinguisher (fig. 7.11) within reach while refueling.

Each tank holds 40 gallons - do not fill them completely: fuel can expand and run over. Wipe up all spilled fuel and clean with detergent and water before starting the engine.

PRIMING - If the fuel system should happen to run dry and lose its prime, there is a priming bulb located on the left side of the engine for use in filling the engine fuel filters (fig. 7.12).

VII. SERVICE AND MAINTENANCE

FLUIDS CONTINUED

Hydra-Hug[®] Leg Suspension



FIG 7.13

NOTICE

USE SAE 80/90 GEAR OIL
TO ADJUST FRONT LEGS.

SEE OWNER'S MANUAL



FIG 7.14

To adjust the Hydra-Hug[®] suspension system, fill a grease gun with EP-90 weight oil and attach to the fitting located on top of the left leg (fig. 7.14).

Fill the system until the dimensions above and below the steering arm are equal (fig. 7.15, items 1 & 2).

NOTE:

Improper fluid level will affect
toe-in. See page 25.

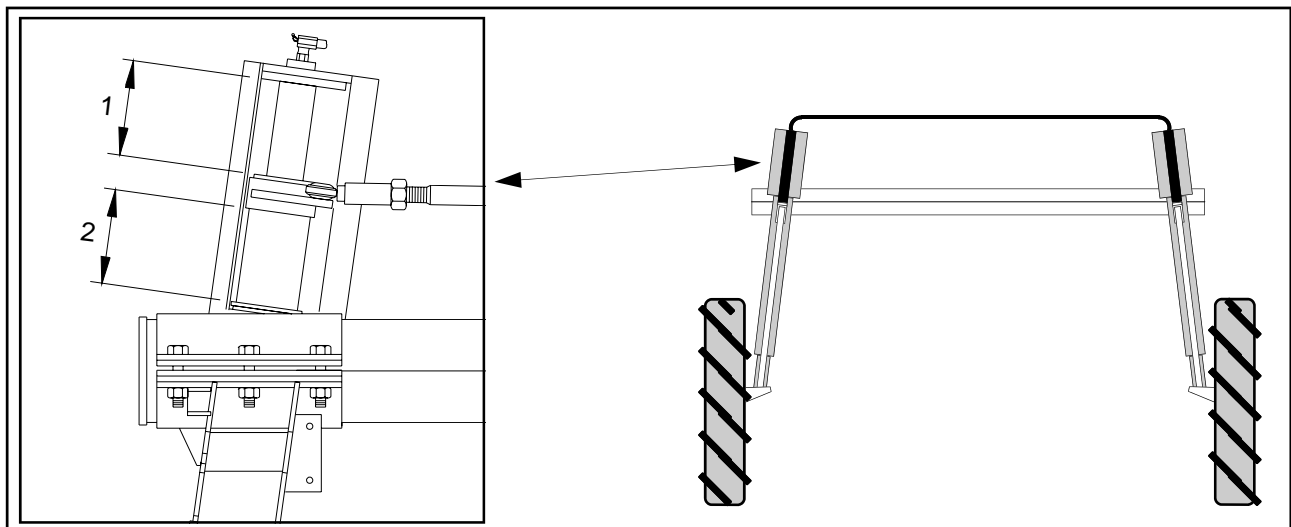


FIG 7.15

VII. SERVICE AND MAINTENANCE

FLUIDS CONTINUED

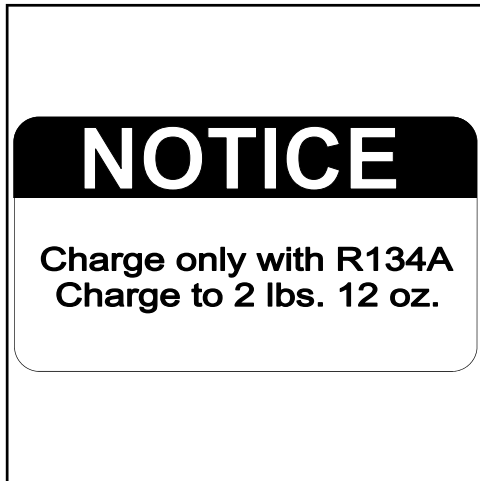


FIG 7.16

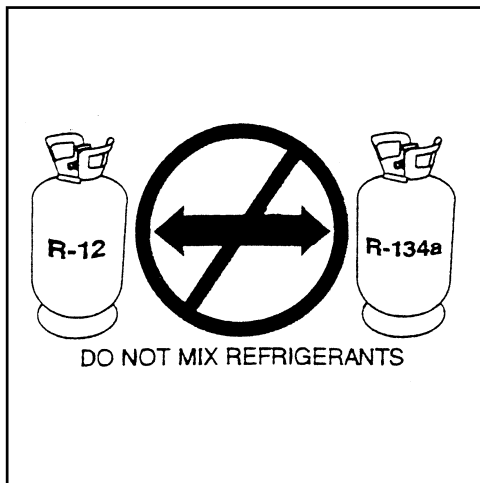


FIG 7.17

Air Conditioning

TYPE - The cab on your detasseler is equipped with a R-134A air conditioning system.

RECHARGING - Recharge it only with R-134A refrigerant. If your air conditioning system is mistakenly charged with R-12 refrigerant, serious problems, such as compressor seizure, may result. Therefore, confirm refrigerant before recharging system.

If you do not have the proper recharging equipment, it is recommended that you allow an independent service agent service your air conditioning system.

FLUID CAPACITIES AND TYPES

Engine oil pan (including filter)	17 quarts SAE 15W-40
Engine oil dipstick, L-H mark	2 quarts
Hydraulic oil reservoir	25 gallons anti-wear hydraulic oil
Torque Hub® oil level	approx. 16 oz. EP-90 or 85-140
Engine cooling system	7 gallons ethylene glycol
Fuel tanks (2).....	40 gallons ea. No. 1 or 2 diesel

VII. SERVICE AND MAINTENANCE

FILTERS

Grille Screens

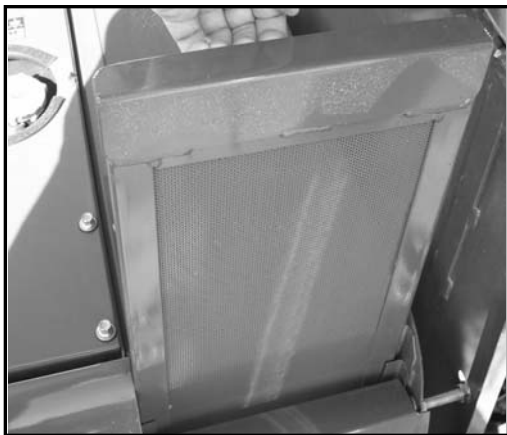


FIG 7.18

In order to maintain maximum air flow through the engine cooling system's radiator, oil cooler, and air conditioning condenser, the cooling air intake grille screens must be inspected often and periodically removed for cleaning.

NOTE:

Failure to keep cooling systems clean can cause over heating and damage to the hydrostatic system and/or engine.



FIG 7.19

REMOVAL - The side grille screens are easily removed by sliding them up out of their housings (fig. 7.18). The top screen is held in place by two bolts (fig. 7.19) and may also be removed for cleaning.

CLEANING - Compressed air will dislodge most large trash or loose dirt after the screens have been removed. Blow out the screens away from the machine. Water from a pressurized hose may also be used (fig. 7.20), or if necessary the screens may be soaked in soapy water and scrubbed with a brush.

NOTE:

When cleaning cooling fins of the radiator, oil cooler, or A/C condenser with compressed air or water, be careful not to damage cooling fins which may impair cooling capabilities.



FIG 7.20

VII. SERVICE AND MAINTENANCE

FILTERS CONTINUED



FIG 7.21

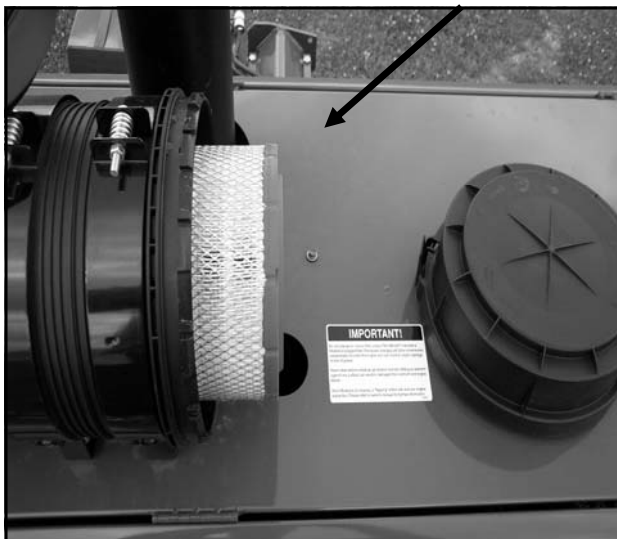


FIG 7.22



FIG 7.23

Engine Air Intake

REMOVAL - The engine air intake filter element should only be removed if it is going to be replaced. After loosening the air cleaner clamp and removing the end cap, carefully remove the filter so as to not knock any dust off the filter and into the air intake passage (fig. 7.22).

REPLACEMENT - Your detasseler is equipped with a Filter Minder[®] to notify you of filter element efficiency. Follow its guidelines for servicing. (See below.) At appropriate service time, install the new element carefully to ensure proper sealing.

CLEANING - It is not recommended to clean the air filter element. However, a clean damp cloth should be used to wipe dust and foreign material from the air cleaner housing before a new element is installed.

Filter Minder[®]

The Filter Minder[®] is an air restriction monitoring system that progressively and constantly indicates how much air filter capacity remains. Check its reading daily.

Service the air cleaner when the Filter Minder[®] reads 20" (80% of average dirt holding capacity). Reset the Filter Minder[®] to zero each time you replace the air filter element.

NOTE:

Service the air cleaner on your detasseler before the yellow indicator reaches the red line of the Filter Minder[®].

VII. SERVICE AND MAINTENANCE

FILTERS CONTINUED

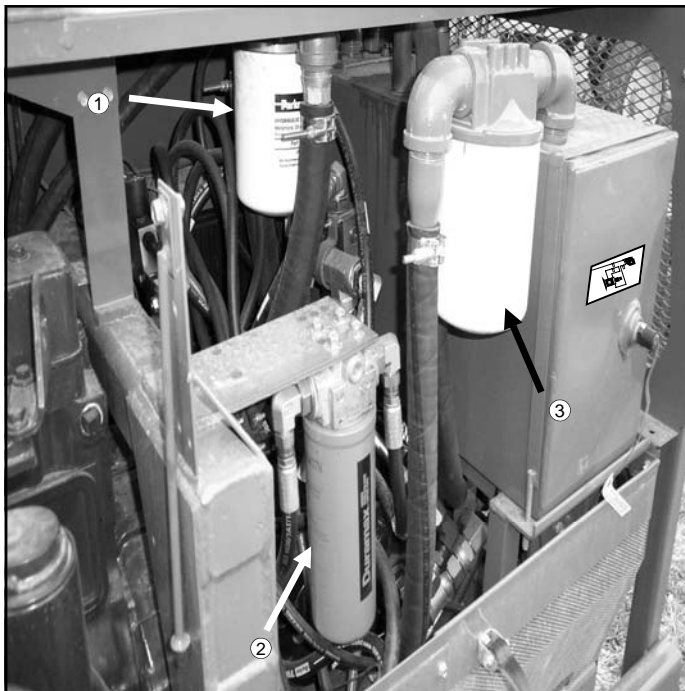


FIG 7.24

Suction Filter

Remove and install a new 10 Micron rated suction filter (fig. 7.24, item 3) at the end of the first 50 hours of use; subsequently, replace the filter every 250 hours, or once a year, whichever comes first.

Charge Pressure Filter

Remove and install a new 4 Micron rated charge pressure filter (fig. 7.24, item 2) at the end of the first 50 hours of use; subsequently, replace the filter every 250 hours, or once a year, whichever comes first.

Return Filter

Remove and install a new 25 Micron rated return filter (fig. 7.24, item 1) at the end of the first 50 hours of use; subsequently, replace the filter every 250 hours, or once a year, whichever comes first.

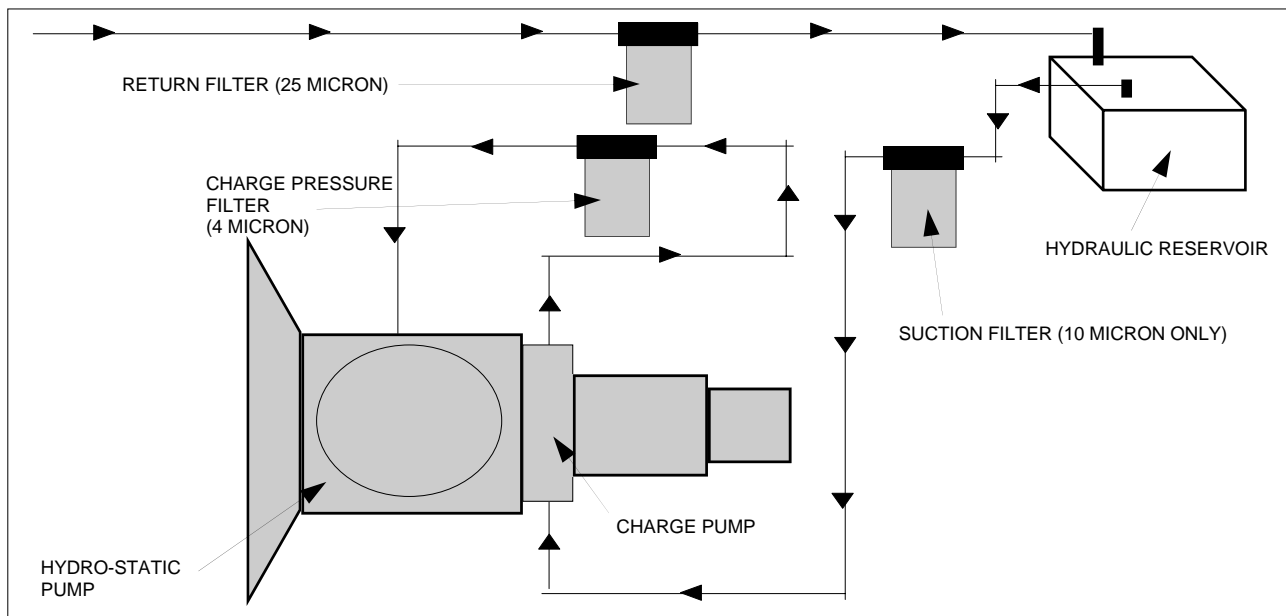


FIG 7.25

VII. SERVICE AND MAINTENANCE

FILTERS CONTINUED

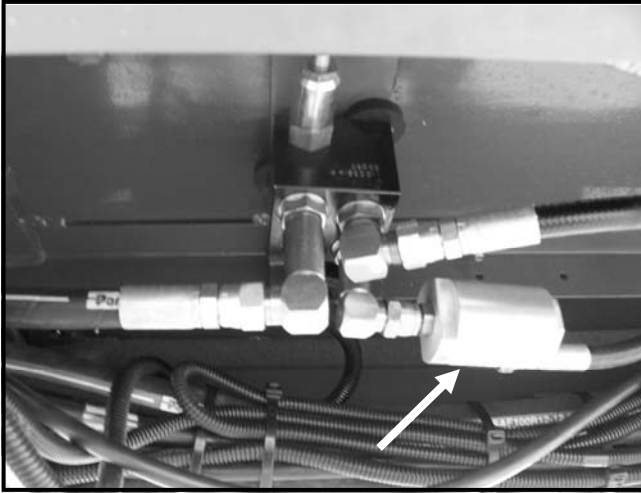


FIG 7.26

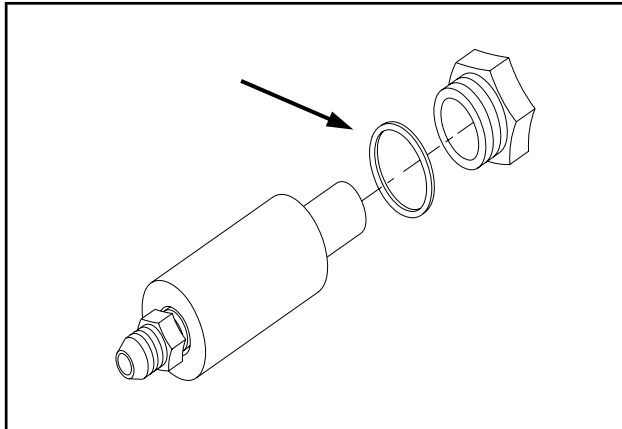


FIG 7.27

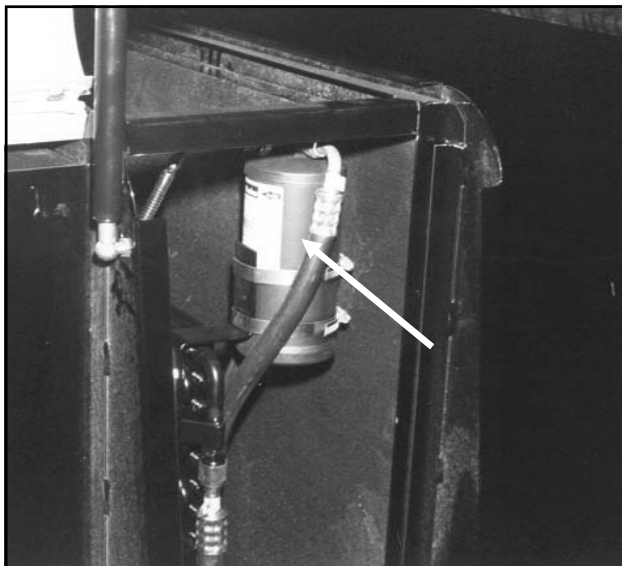


FIG 7.28

High Pressure In-line Filters

LIFT/ DUMP VALVES - The valves of the lift control valve system are protected by a 90 Micron in-line sintered bronze filter (fig. 7.26). When the filter element is removed for cleaning, caution should be taken so the gasket is in the proper place when re-installing (fig. 7.27). Also, re-install filter paying attention to direction of flow so the end marked "OUT" is oriented correctly.

A/C System Dryer (if equipped)

The A/C system receiver/dryer (fig. 7.28) should be replaced if the A/C loop is ever opened such as replacing a compressor or condenser line, etc.

VII. SERVICE AND MAINTENANCE

FILTERS CONTINUED

Fuel Filters

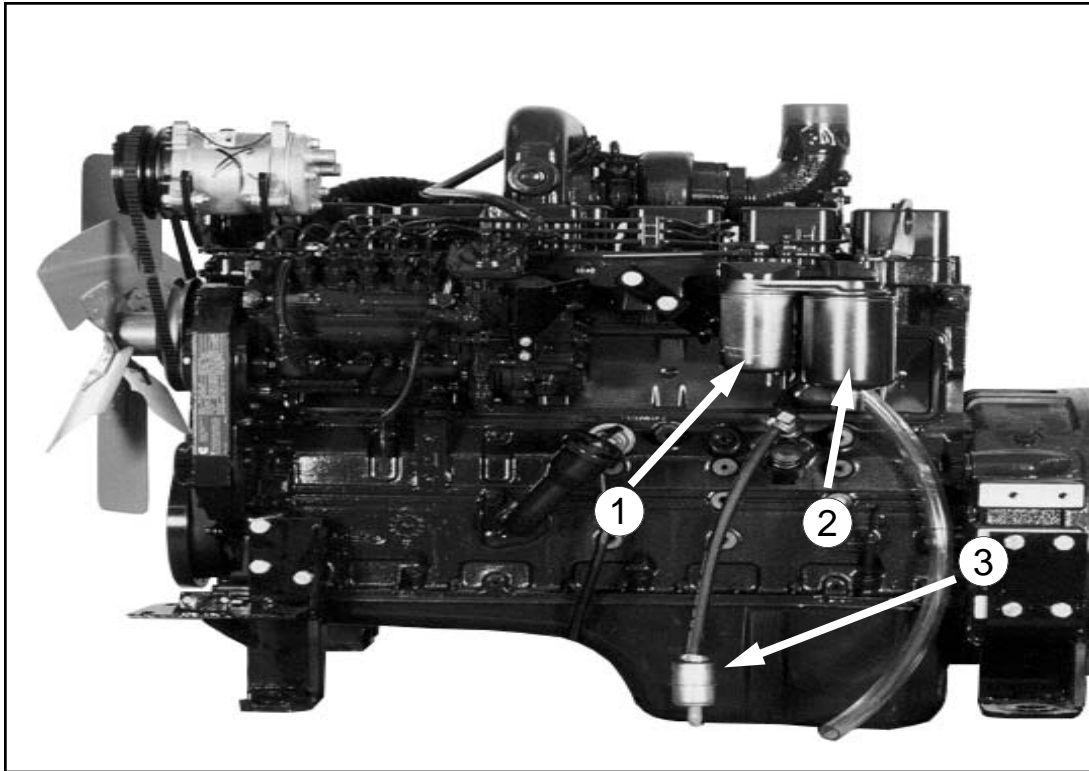


FIG 7.29



FIG 7.30

PRIMARY (WATER SEPARATOR) - (fig. 7.29, item 2) Drain water and sediment from the separator daily. Replace every 500 hours or once a year, whichever comes first.

SECONDARY - (fig. 7.29, item 1) Replace every 500 hours or once a year, whichever comes first.

IN-LINE STRAINER - (fig. 7.29, item 3 and fig. 7.30) Note direction of fuel flow arrow when replacing.

VII. SERVICE AND MAINTENANCE

FILTERS CONTINUED

Fresh Air Cab Filters



CAB FILTER LOCATION

PAPER FILTER - (fig. 7.32, item 1) The paper filter should be cleaned once a year, or more often if necessary. Remove the paper element and gently tap it against a flat surface. Direct low pressure compressed air through the filter to remove larger particles. Replace the paper filter if necessary.

CHARCOAL FILTER - (fig. 7.32, item 2) Remove and replace at the first sign of chemical odor entering the cab.

RECIRCULATING FILTER

(fig. 7.32, item 3) The recirculating filter may be cleaned with soap and water. Replace if it becomes worn.

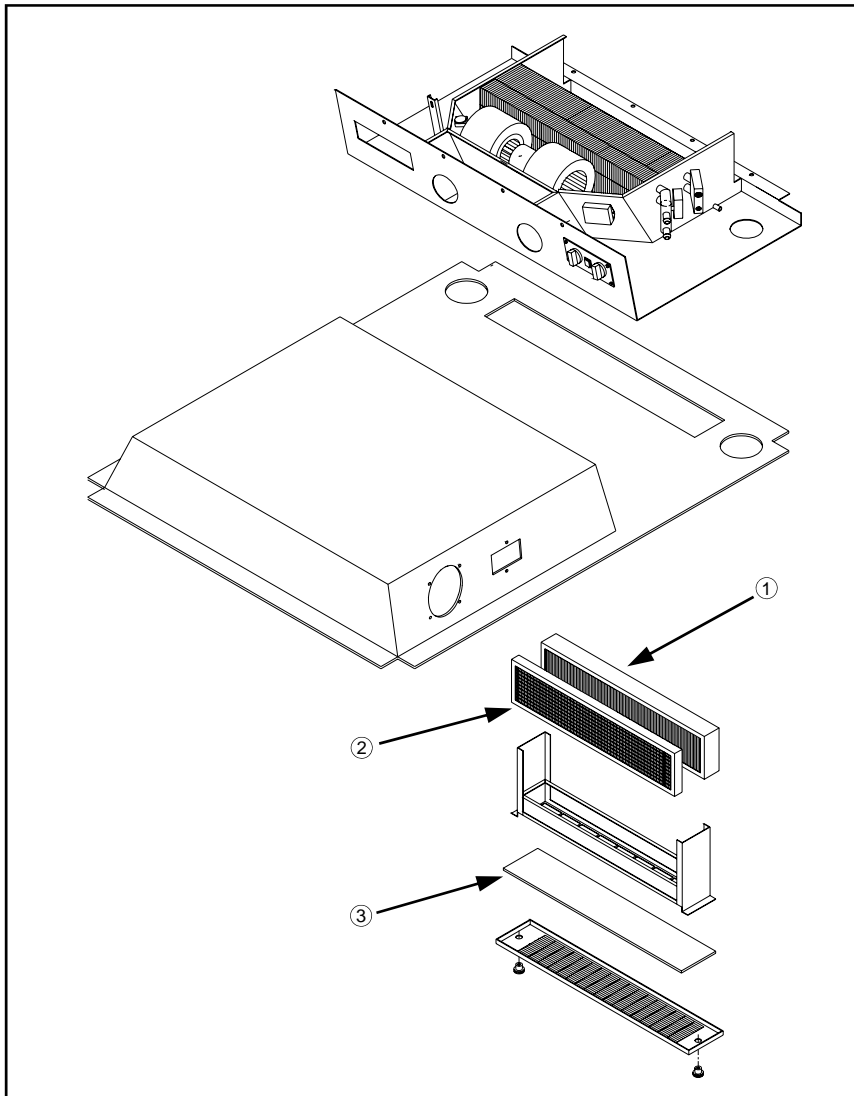


FIG 7.32

VII. SERVICE AND MAINTENANCE

LUBRICATION

Leg Bearings

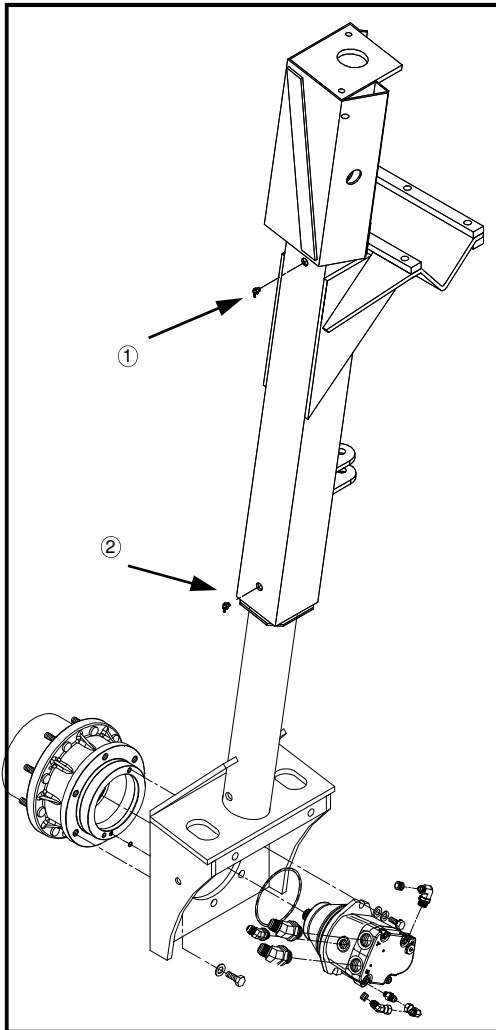


FIG 7.33

Hagie 204 leg assemblies are constructed with upper and lower nylon bearings for suspension telescoping between the inner and outer leg weldments. These bearings must be lubricated to avoid bearing failure and ensure optimal ride quality. There are grease zerks located on the sides of the leg assemblies, one for the upper bearing (fig. 7.33, item 1) and one for the lower bearing (fig. 7.33, item 2). Greasing both bearings on both front and rear legs daily is very important.

During operation of the detasseler, the grease may possibly be wiped off by passing crop leaves, so the bearings should be greased at least twice a day. Suggested times are in the morning and at noon. If the crop is mature enough, or plant population is high enough, more frequent leg bearing grease application may be required. This will ensure proper lubrication allowing optimal performance.

Steering

To steer, the inner leg weldment also pivots inside the outer leg weldment. The tie rods connected to the steering legs have grease zerks on both each inner tie rod end (fig 7.34, item 1) and each outer tie rod end (fig. 7.34, item 2). To maintain freely operating steering, they should be greased every 50 hours; check tie rod linkage daily.

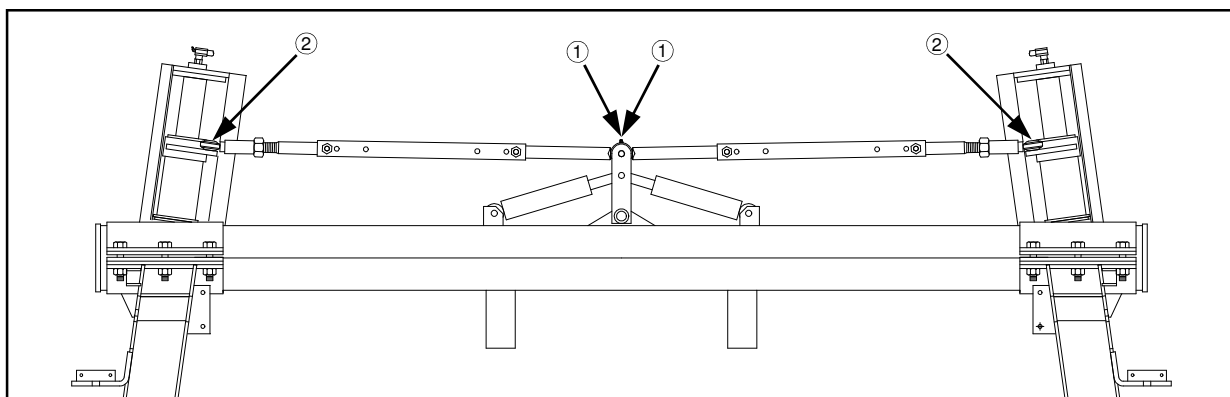
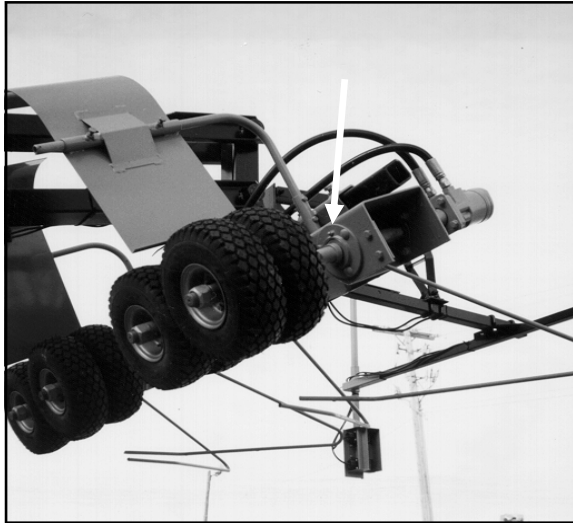


FIG 7.34

VII. SERVICE AND MAINTENANCE

LUBRICATION CONTINUED



Quad Pullers

Each quad puller head has four bearings equipped with grease zerks (fig. 7.35). To ensure the longest life and best performance, grease each bearing twice a day: suggested times are morning and noon.

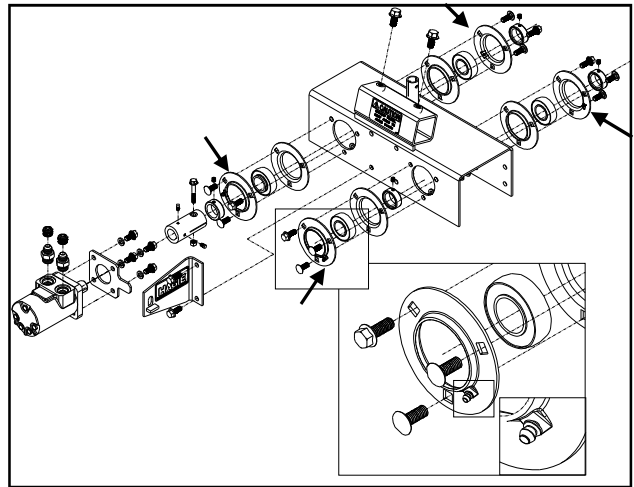


FIG 7.35

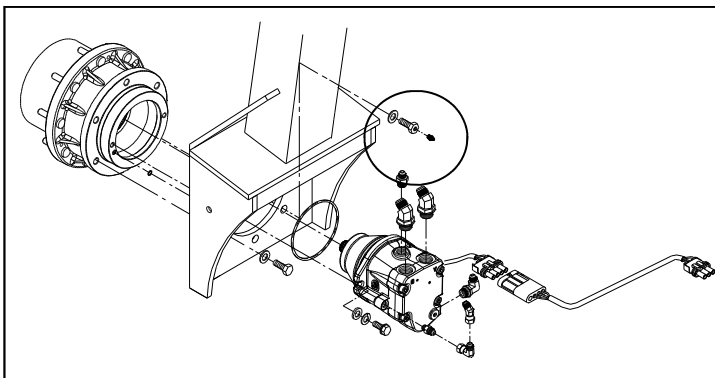


FIG 7.36

Torque Hub[®] Seal Boot

Each leg has a seal boot located between the wheel motor and Torque Hub[®]. Seal boot grease zerks (fig. 7.36) should be greased once every 50 hours or as needed. An over-greased seal boot will leak some grease out around the seal and when heated may cause the appearance of a failed wheel motor leaking hydraulic fluid. Wipe off any excess grease after servicing.

VII. SERVICE AND MAINTENANCE

ELECTRICAL

Battery Safety



FIG 7.37



FIG 7.38

RATINGS	
VOLTAGE	12V (only)
CCA (30 SEC @ 0° F)	950
RESERVE CAPACITY	185 MIN. @ 25 AMPS

FIG 7.39

CAUTION

Batteries contain sulfuric acid. Avoid contact with skin, eyes, or clothing. Do not inhale fumes or ingest liquid. Batteries contain gases which can explode. Keep sparks and flame away while servicing.

NOTE:

When servicing electrical system always disconnect the battery. Remove ground cable first and connect it last.

CLEANING - Disconnect battery cables from battery. Remove all corrosion with a wire brush or battery post brush (fig. 7.37). Wash the cable connections and battery posts with a weak solution of baking soda or ammonia. Apply petroleum jelly or grease to prevent future corrosion. Reconnect the cables to the battery making sure they are tight. Clean every 100 hours.

CAUTION

Electrical system is 12 volt negative ground. When using booster with jumper cables, precautions must be taken to prevent personal injury or damage to electrical parts.

1. Attach one end of jumper cable to positive terminal of booster battery and other end to positive terminal of vehicle battery connected to starter motor.
2. Attach one end of second cable to negative terminal of booster battery and other end to vehicle frame away from battery. Do not attach to cab or cab support.
3. To remove cables, reverse above sequence exactly to avoid sparks. See operator's manual for additional information.

650982

STORAGE - See page 108 for proper battery storage.

REPLACEMENT - When replacing the battery, install a battery with ratings equivalent to or higher than the specs listed in figure 7.39.

NOTE:

To ensure the best electrical contact, battery terminal connections should be as clean and as tight as possible.

VII. SERVICE AND MAINTENANCE

ELECTRICAL CONTINUED

Fuses

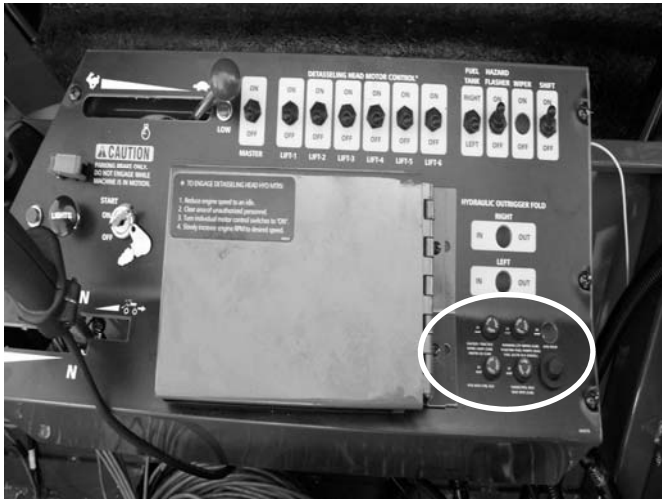


FIG 7.40

Fuses protect individual lighter duty electrical circuits. They are located toward the rear console panel to the right of the operator's seat (fig. 7.40).

If a fuse blows, remove it by rotating the fuse cap counterclockwise as you push down. Then pull the fuse straight out (fig. 7.42). Replace each blown fuse with the same amperage fuse only.

Correct fuse location and amperage are shown in figure 7.41. If the fuse continues to blow, determine the cause and correct it.

- Motor control block 20 AMP
- Tasselrol[®] box, seat motor (cab only).... 20 AMP
- Gauges, traction valve, dome light (cab only), radio (cab only) 20 AMP
- Flasher/turn signal, running lights, windshield wiper (cab only), fuel selector valve 20 AMP
- Hydraulic outrigger fold option.....20 AMP

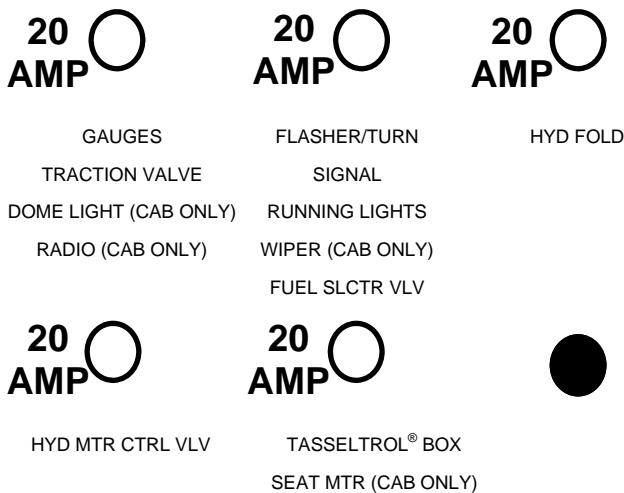


FIG 7.41

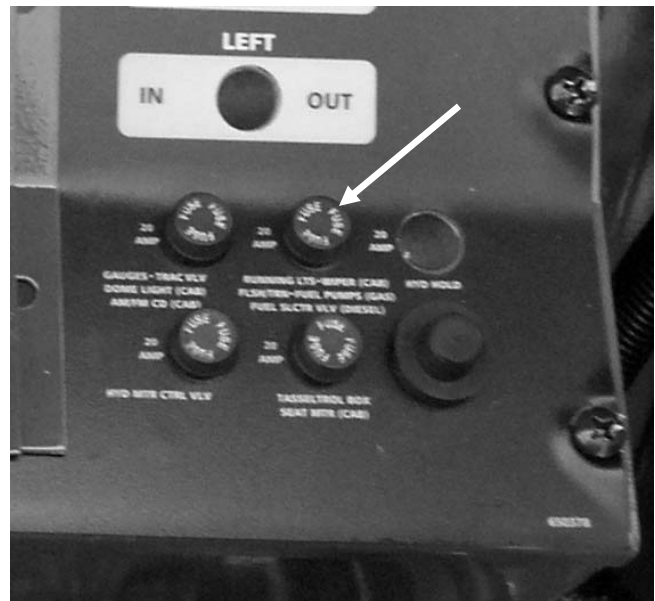


FIG 7.42

VII. SERVICE AND MAINTENANCE

ELECTRICAL CONTINUED



FIG 7.43

Depth Command Fuse

The fuse for the DEPTH COMMAND is located in the switch box (fig. 7.43). If the DEPTH COMMAND fuse blows, remove it by rotating the fuse cap counter-clockwise as you push in. Then pull the fuse straight out. Replace the blown fuse with the same amperage fuse only (fig. 7.44).

Operating more than two actuators at one time may cause the fuse to blow (see page 61). A blown fuse may indicate that the LS/DEPTH COMMAND pivot bolts (fig. 7.45) are torqued too tight. If the fuse continues to blow, determine cause and correct it.

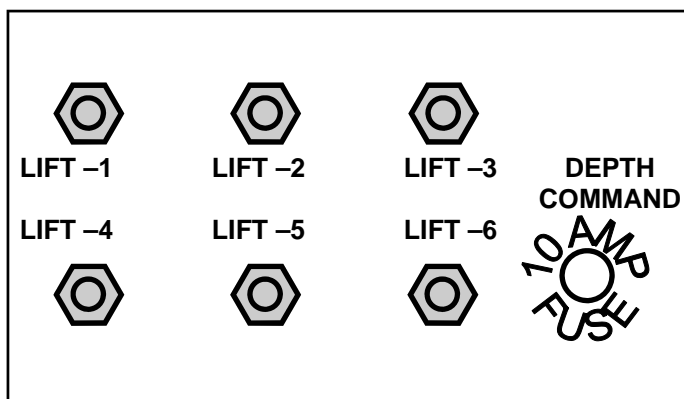


FIG 7.44

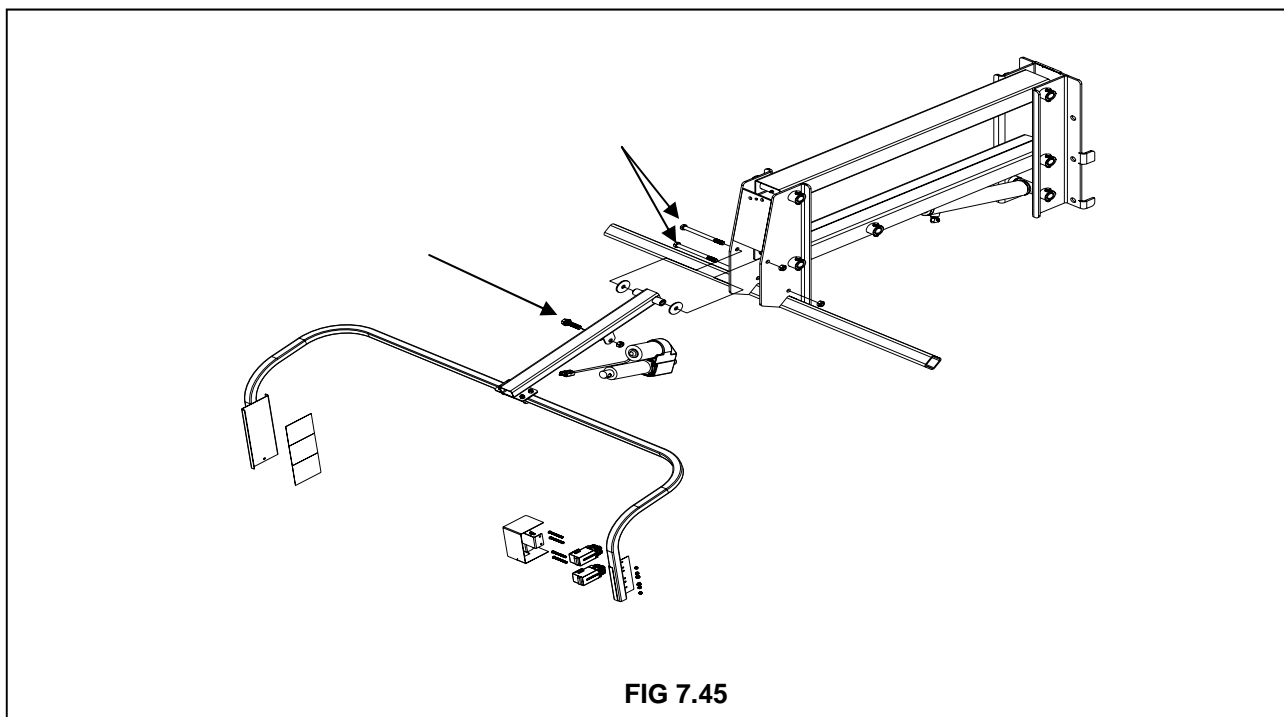


FIG 7.45

VII. SERVICE AND MAINTENANCE

ELECTRICAL CONTINUED

Circuit Breakers

Circuit breakers handle the functions of the heavier duty electrical circuits on the detasseler. They trip when overloaded and automatically reset themselves after they cool down. They will continue to trip and reset as long as the overload or short exists. If the circuit breaker does not reset, replace it with the same amperage breaker only. Correct circuit breaker location and amperage is shown in figure 7.48.

To access the circuit breakers remove the

hydrostatic handle (fig 7.46, item 1), VFC lever knobs (fig. 7.46, item 2), and panel screws (fig. 7.46, item 3). The circuit breakers are located toward the rear of the console.

The wire harness on the diesel engine are protected by circuit breakers mounted on the engine (fig. 7.47).

If the circuit breaker does not reset and continues to trip, determine the cause and correct it.



FIG 7.46

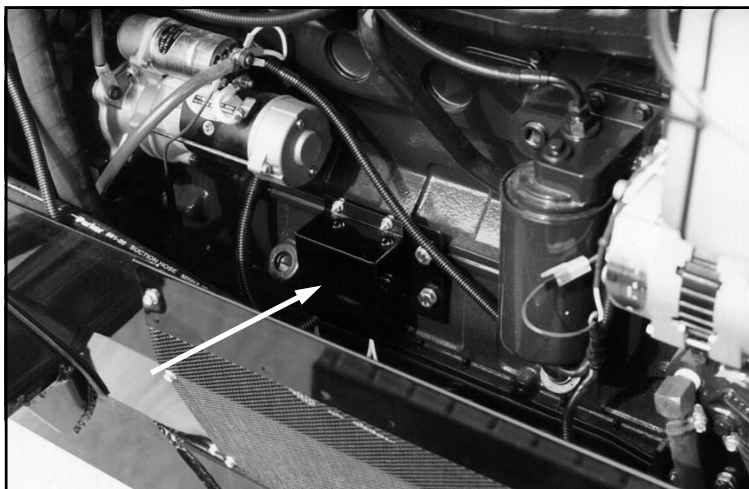


FIG 7.47

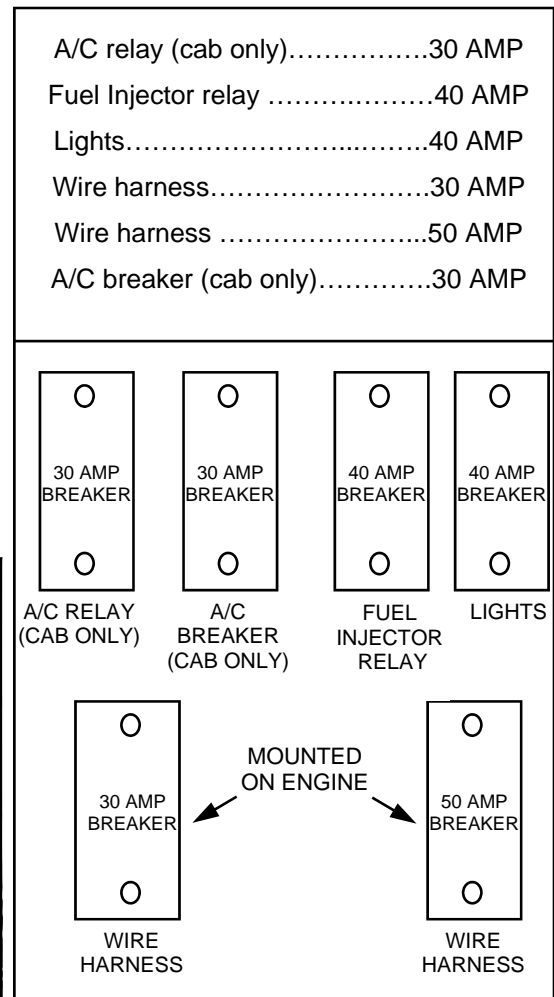


FIG 7.48

VII. SERVICE AND MAINTENANCE

BELTS

Diesel Engine Drive Belt

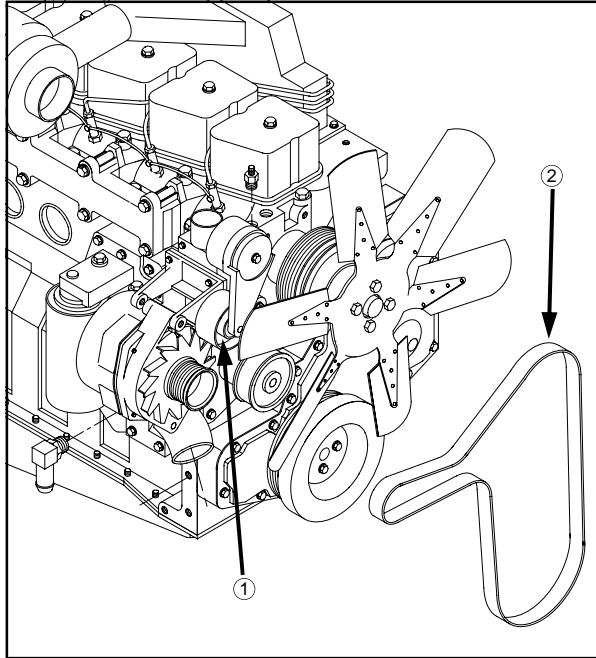


FIG 7.49

REMOVAL - Insert a 3/8 inch square ratchet drive into the belt tensioner (fig. 7.49, item 1) and lift upward to remove the belt (fig. 7.49, item 2).

INSPECTION - Visually inspect the belt daily (fig. 7.50). Check the belt for intersecting cracks (fig. 7.50). Transverse (across the belt width) cracks are acceptable. Longitudinal (direction of belt length) cracks that intersect with transverse cracks are not acceptable. Replace the belt if it is frayed or has pieces of material missing.

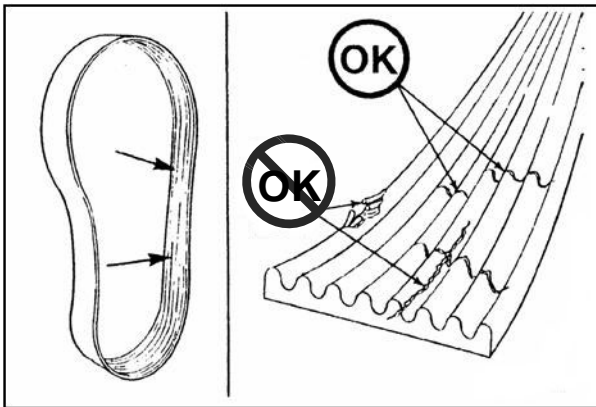


FIG 7.50

A/C Compressor Belt (if equipped)

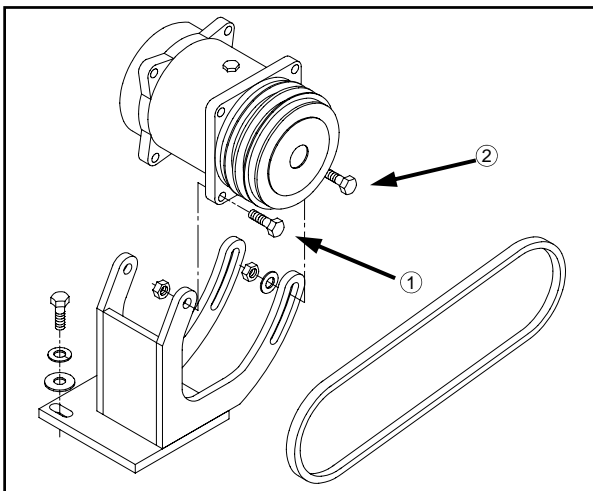


FIG 7.51

To tighten air conditioner compressor belt, loosen the two pivot bolts (fig. 7.51, item 1) and the two slide bolts (fig. 7.51, item 2). Using a suitable prying tool, adjust tension on belt to desired tautness. While maintaining tension, re-tighten all four bolts. Inspect belt every 250 hours.

VII. SERVICE AND MAINTENANCE

DRIVE TRAIN

Hydrostatic Pump



FIG 7.52

NEUTRAL SETTING - When the hydrostatic lever is in the neutral position, the machine should not be moving in either direction. If it does, the neutral setting of the lever (fig. 7.52) on the hydrostatic pump needs to be adjusted.

CHECK CHARGE PRESSURE - See page 39.

REPAIR/REPLACEMENT - Hydrostatic pumps are available as a core exchange item from Hagie Manufacturing Customer Support Department.

Auxiliary Gear Pumps

REPAIR/REPLACEMENT - Gear pumps are available from the Hagie Manufacturing Customer Support Department.

Wheel Motors

REPAIR/REPLACEMENT - Wheel motors are available as a core exchange item from Hagie Manufacturing Customer Support Department.

Torque Hubs[®]

GREASE - Grease according to page 95.

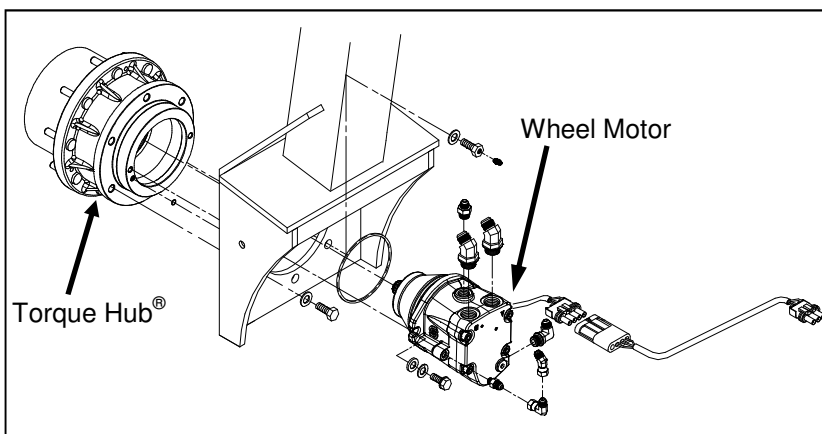


FIG 7.53

OIL - Maintain oil level according to page 84.

REPAIR/REPLACEMENT - Call the Hagie Customer Support Department for parts and repair.

VII. SERVICE AND MAINTENANCE

BOLT TORQUE



FIG 7.54

Wheel Bolts

To install wheel and tire assembly on the Torque Hub[®], lubricate Torque Hub[®] studs with anti-seize grease. Align the wheel bolt holes with the Torque Hub[®] studs and mount the wheel on the hub.

NOTE:

To achieve even torque consistency, the tire should be completely off the ground.

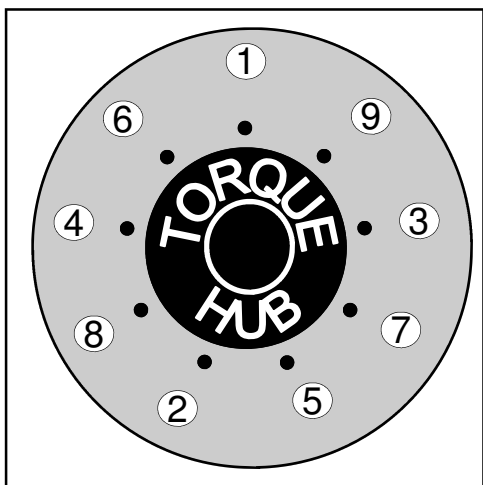


FIG 7.55

Start all of the lug nuts on and tighten them until they are just snug. Following the torque sequence in figure 7.55, first turn each lug nut to a torque value of 120 dry foot-pounds. Use slow, even pressure on the torque-wrench. Quick or jerky movements cause inaccurate values. Repeat the same sequence to 150 dry foot-pounds and again finally to 180 dry foot-pounds.

CAUTION

Check lug nut torque immediately after receiving machine and every 50 hours thereafter.

If the wheel turns during lug nut torquing, lower the machine to the ground just enough for the tire to touch and prevent rotation or more preferably, place a suitable wedge between the tire and the ground.

Lower the machine and resume operation. Recheck torque after 30 minutes of operation.



FIG 7.56

Keep wheel bolts tight.
See owner's manual for
torque specifications.

VII. SERVICE AND MAINTENANCE

BOLT TORQUE CONTINUED

LEG MOUNTING BOLTS



NOTE:

See page 23 for additional information regarding leg mounting bolts.

Follow these procedures for torquing the leg mounting bolts:

CAUTION

Never remove more than three leg mounting bolts from any single leg mount.

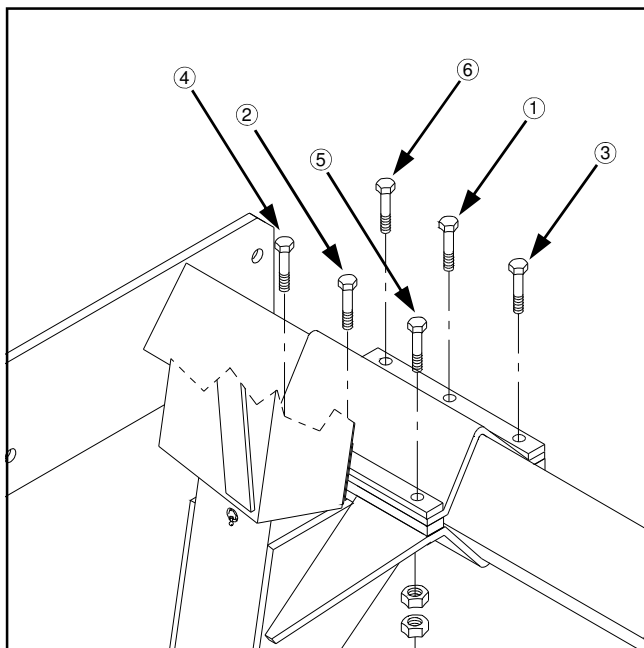


FIG 7.57

Start the nuts on the mounting bolts and tighten them until they are just snug. Following the torque sequence in figure 7.57, turn each lug nut to a torque value of 100 dry foot-pounds. Use slow, even pressure on the torque wrench. Quick or jerky movements cause inaccurate values.

Lower the detasseler to the ground and repeat the same sequence to 130 dry foot-pounds and again finally to 160 dry foot-pounds.

Resume operation and recheck torque values after 30 minutes of operation.

VII. SERVICE AND MAINTENANCE



FIG 7.58

TIRES

Air Pressure

Check tire pressure once a week or every 50 hours of operation (fig. 7.58). Never inflate a tire more than the recommended maximum air pressure. Use an air line with a locking air chuck and stand behind tire tread while filling (fig. 7.59).

NOTE:

Tire pressure will depend on load quantity due to various options installed. Refer to page 20 for tire specifications.

WARNING

When inflating tire, use extension hose with in-line air gauge and clip-on air chuck, which allow operator to stand clear of tire side wall explosion trajectory.



FIG 7.59

Wheel Bolts

See page 103 for recommended wheel bolt torque specifications and torquing pattern.

Mounting

If you do not have proper mounting equipment, let your local qualified tire sales/service dealer mount the tire for you. Tire should be mounted on rim according to figure 7.60 for best traction and tread cleaning action.

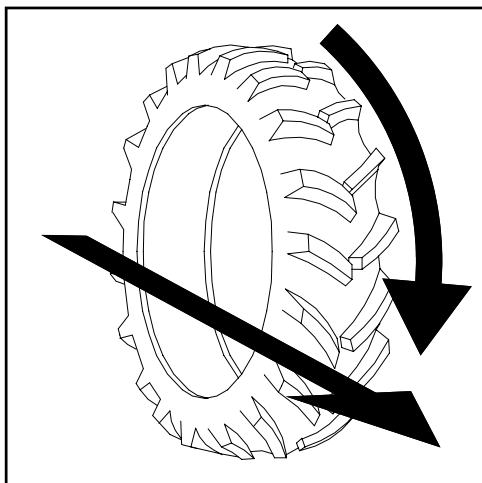


FIG 7.60

Toe In

See pages 25 and 106 for information regarding toe-in measurement and adjustment.

VII. SERVICE AND MAINTENANCE

TOE-IN ADJUSTMENT

1. Adjust Hydra-Hug® suspension until dimensions above and below steering arm are equal (fig. 7.61, dim. A — See page 87).
2. Turn steering wheel until center steering pivot (fig. 7.62, item 1) is vertical.
3. Loosen tie rod jam nuts (fig. 7.62, item 5).
4. Remove tie rod bolts (fig. 7.62, item 3) on outer end of tie rod tube (fig. 7.62, item 2).
5. Manually pry each front wheel in or out until each is lined up exactly with the corresponding rear tire.

NOTE:

A tight string placed across the face of the tires on each side will help line them up.

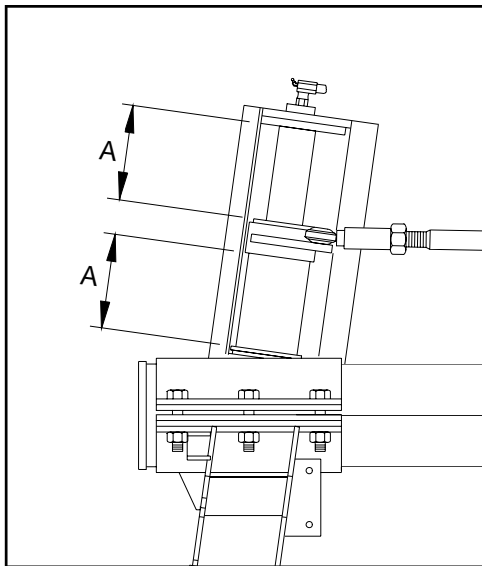


FIG 7.61

6. Turn inner tie rod (fig. 7.62, item 4) in or out until the bolt hole lines up with the bolt hole in the tie rod tube. Then turn one more full turn **OUT**.
7. Tighten jam nut.
8. Line up bolt holes on each side one at a time by turning the steering wheel one way or the other. Reinstall bolts and nuts as you line up each hole; tighten firmly.
9. Drive detasseler forward for approximately 100 yards as you cycle the steering back and forth repeatedly. Recheck toe-in (page 25) and readjust if necessary.

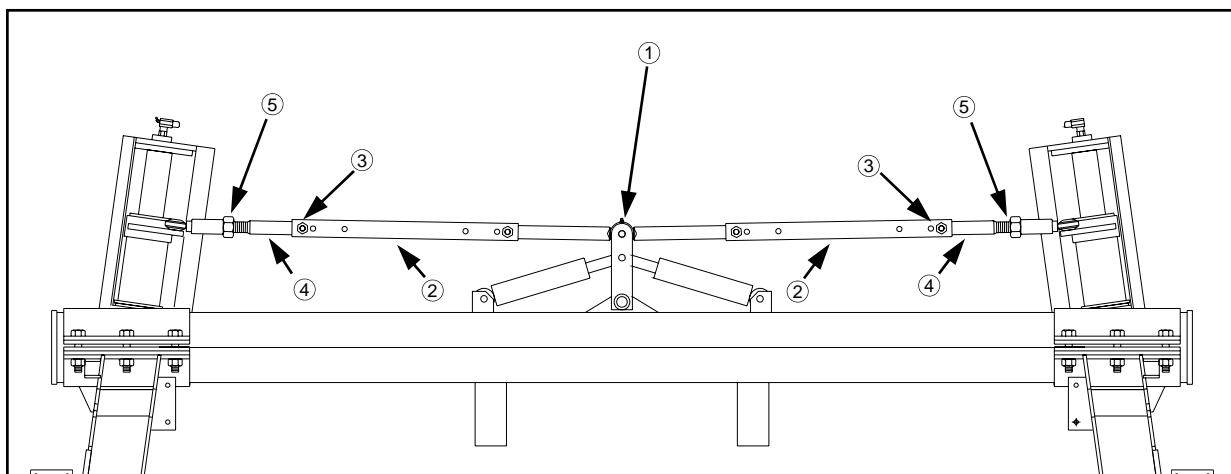


FIG 7.62



VII. SERVICE AND MAINTENANCE

DAILY INSPECTION

Inspection Point	Action (if necessary)
Check	
Engine oil level.....	Add oil
Radiator coolant level.....	Add antifreeze solution
Coolant overflow reservoir level.....	Add antifreeze solution
Engine drive belt	Replace belt
Filter Minder®.....	Replace air filter element
Hydraulic reservoir oil level	Add hydraulic oil
Visual inspection of leg mounting bolts.....	Tighten
Battery	Clean and/or tighten
Radiator grille screens	Remove and clean
Visually inspect tie rod linkage.....	Tighten
Look for loose or missing items such as shields.....	Tighten or replace
Look for any fluid leaks pooled on machine or ground	Determine cause and correct
Quad puller tire pressure (if equipped) (4 places each row).....	Add air
Cutter blade retaining bolt (if equipped)	Tighten
Tie rod linkage.....	Tighten

Grease

Upper and lower leg bearings	See page 95
Quad puller bearings (if equipped) (4 places each row).....	See page 96

Drain

Fuel/water separator	See page 93
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IX. STORAGE

Preparing the detasseler for storage.

1. Perform daily level checks, lubrication, and bolt and linkage inspections as required in this manual in section seven on maintenance.
2. Every other season, drain the coolant from the engine and radiator. Probe the drain holes during draining to ensure they are not clogged by sludge, scale, or other deposits. Fill the cooling system to the top with a 50/50 water/antifreeze mixture. Run engine to operating temperature and re-check level.

NOTE:

If antifreeze is added, make sure the engine is then run to operating temperature to assure proper mixing of solution.

3. Add a fuel stabilizer to the fuel and fill fuel tank.
4. Run the engine until it is at operating temperature, then drain the engine oil. Refill with fresh oil of recommended weight and install a new lubricating oil filter element.
5. With the engine at normal operating temperature, cycle all hydraulic functions including the steering.
6. Release tension on all belts.
7. Use plastic bags and water-resistant adhesive tape to seal the air intake opening, all exhaust manifold openings, engine oil filler cap, hydraulic oil tank breather cap, and fuel tank caps.
8. Disconnect and remove battery or batteries. Completely clean and charge the battery. Coat the terminals with petroleum jelly and store battery in cool, dry place.
9. Thoroughly clean the detasseler. Touch up any painted surfaces that are scratched or chipped. For touch-up paint recommendations contact the Hagie Manufacturing Customer Support Department.
10. Replace worn or missing decals. See pages 7-12 for proper location of warning decals and their corresponding part number. Warning decals and all other Hagie decals are available through the Hagie Manufacturing Customer Support Department.

NOTE:

For replacement decals contact:
Hagie Manufacturing Company
721 Central Ave West
Box 273
Clarion, IA 50525-0273
Ph. 1-800-247-4885

IX. STORAGE

STORAGE CONTINUED

11. Use a multi-purpose grease to coat exposed hydraulic cylinder rods to prevent rusting which could result in cylinder damage.
12. If the detasseler must be stored outside, cover it with a waterproof cover.

Removing the detasseler from storage.

1. Inspect the condition, and test the air pressure, of all tires. Please see page 105 for information regarding proper tire maintenance.
2. Carefully unseal all openings that were sealed in the storage process.
3. Clean and reinstall the battery. Be sure to attach the battery cables to the proper terminals.
4. Tighten all belts. Inspect and replace any worn belts. For information on belts, see page 101.
5. Check engine oil, hydraulic oil, and engine coolant levels; add, if necessary. A mixture of 50/50 antifreeze and water will cool adequately in summer as well as protect in winter.

NOTE:

Protective compounds such as grease can harden under exposure to weather conditions.

6. Completely clean the detasseler.
7. Review section seven on maintenance (pages 79-107), and perform all needed services as instructed.
8. For starting instructions, see pages 35-36 in section five on operating information.

NOTE:

See Warranty on page 127 concerning **improper storage**.

IX. TROUBLE SHOOTING

A. ENGINE



CAUTION

Start engine from operator's seat only. When running engine in a building, be sure there is adequate ventilation.

PROBLEM	POSSIBLE CAUSE	SUGGESTED REMEDY
Engine won't crank	<ul style="list-style-type: none"> Dead battery Poor battery connections Neutral safety switch (located in the Sauer/Danfoss pump) Starter or starter relay Lock out switch in locked position 	<ul style="list-style-type: none"> Recharge or replace battery Clean and tighten Adjust and/or replace if needed Test; rebuild or replace Check switch
Engine won't start	<ul style="list-style-type: none"> Out of fuel Clogged fuel filters Cold weather Low starter speed 	<ul style="list-style-type: none"> Fill fuel tank Replace fuel filters Refer to engine manual for cold weather starting information Check starter and battery

IX. TROUBLE SHOOTING

ENGINE CONTINUED

PROBLEM	POSSIBLE CAUSE	SUGGESTED REMEDY
Engine overheats	<p>Engine overloaded</p> <p>Dirty radiator core or dirty grill screens</p> <p>Faulty radiator cap</p> <p>Loose or faulty fan belt</p> <p>Faulty thermostat</p> <p>Low coolant level</p>	<p>Reduce load</p> <p>Remove all foreign material and clean all items</p> <p>Replace cap</p> <p>Tighten or replace fan belt</p> <p>Replace thermostat</p> <p>Refill to proper level with recommended coolant</p>
Engine misfires: runs uneven, low power	<p>Water in fuel</p> <p>Dirty air cleaner element</p> <p>Poor grade of fuel</p> <p>Fuel tank vent clogged</p> <p>Clogged fuel filter</p>	<p>Drain, flush, replace filter, fill system</p> <p>Replace element</p> <p>Drain system; change to better-grade</p> <p>Open fuel tank vent in cap</p> <p>Replace fuel filter</p>
Engine knocks	<p>Low oil level in crankcase</p> <p>Cold engine</p>	<p>Add oil to full mark</p> <p>Allow proper warm-up period;</p>

IX. TROUBLE SHOOTING

B. HYDROSTATIC SYSTEM



PROBLEM	POSSIBLE CAUSE	SUGGESTED REMEDY
Machine won't move in either direction	<p>Engine speed too low</p> <p>Oil level in reservoir low</p> <p>Control linkage</p> <p>Clogged filter</p> <p>Hydrostatic pump not turning</p> <p>Faulty hydrostatic pump</p> <p>Air leak in suction line</p> <p>Low charge pressure</p>	<p>Set engine at operating RPM before trying to move machine</p> <p>Fill reservoir to proper level w/ approved oil; see section on Service and Maintenance</p> <p>Repair or replace</p> <p>Replace filter</p> <p>Check drive coupling</p> <p>Replace pump</p> <p>Inspect and tighten all fittings on suction line</p> <p>See section under charge pressure (page 39)</p>
Machine will move in only one direction	Faulty high pressure relief valve	Replace faulty valve.

IX. TROUBLE SHOOTING

HYDROSTATIC SYSTEM CONTINUED

PROBLEM	POSSIBLE CAUSE	SUGGESTED REMEDY
Hydrostatic system responding slowly	<p>Engine speed too low</p> <p>Oil level in reservoir low</p> <p>Cold oil</p> <p>Plugged filter</p> <p>Partially restricted suction line</p> <p>Internal damage</p>	<p>Set engine at operating RPM before trying to move machine</p> <p>Fill reservoir to proper level with approved oil; see section on Service and Maintenance</p> <p>Allow for adequate warm-up period</p> <p>Check and replace filter</p> <p>Inspect for collapsed suction hose</p> <p>Replace hydrostatic pump or motor</p>
Noisy hydrostatic system	<p>Cold oil</p> <p>Low engine speed</p> <p>Oil level in reservoir low</p> <p>Air in system</p> <p>Internal damage to pump</p>	<p>Allow for adequate warm-up period</p> <p>Increase engine speed</p> <p>Fill reservoir to proper level with approved oil; see section on Service and Maintenance</p> <p>Inspect and tighten all fittings on suction line</p> <p>Replace pump</p>
External oil leaks	<p>Loose or faulty fittings</p> <p>Damaged O-ring</p> <p>Faulty hose</p>	<p>Tighten or replace</p> <p>Inspect; if damaged replace</p> <p>Replace hose</p>

IX. TROUBLE SHOOTING

C. HYDRAULIC SYSTEM



PROBLEM	POSSIBLE CAUSE	SUGGESTED REMEDY
Entire hydraulic system fails to function	<p>Oil level in reservoir low</p> <p>Oil not reaching pump</p> <p>Faulty hydraulic pump</p>	<p>Fill reservoir to proper level with approved oil; see section on Service and Maintenance</p> <p>Prime the pump by removing suction hose from reservoir; hold removed end higher than pump; hand feed two (2) quarts approved oil through suction hose by bumping engine w/ starter (careful not to start engine); re-install hose; tighten all fittings</p> <p>Replace hydraulic pump</p>
Noisy hydraulic pump	<p>Collapsed suction hose caused by cold oil</p> <p>Oil level in reservoir low</p> <p>Air leak in suction line</p>	<p>Allow for adequate warm-up period</p> <p>Fill reservoir to proper level with approved oil; see section on Service and Maintenance</p> <p>Inspect and tighten all fittings on suction hose</p>

IX. TROUBLE SHOOTING

HYDRAULIC SYSTEM CONTINUED



PROBLEM	POSSIBLE CAUSE	SUGGESTED REMEDY
Lifting mechanism won't lift	<p>Bad cylinder</p> <p>Blown relief valve</p> <p>Relief valve set too low</p> <p>Lift arms frozen</p> <p>Faulty electro-hydraulic valve</p>	<p>Check cylinder; remove and rebuild or replace</p> <p>Remove, check; replace w/ new</p> <p>Contact Hagie Customer Support</p> <p>Loosen mounting bolts; lubricate grease fittings if equipped</p> <p>See Tasselrol®/LS and/or Tasselrol® trouble shooting guide</p>
Cutter head blades, quad pullers, rollers, or tires won't turn	<p>Oil level in reservoir low</p> <p>Oil not reaching pump</p> <p>Faulty hydraulic pump</p> <p>Faulty hydraulic motor or motors</p>	<p>Fill reservoir to proper level with approved oil</p> <p>Remove suction hose from pump, check for proper flow. Reinstall hose; all suction fittings</p> <p>Replace hydraulic pump</p> <p>Replace motor or motors</p>
Hydraulic motor leaking	<p>Seal failure</p> <p>Restricted case drain hose</p>	<p>Replace seal; turn heads on with low engine RPM</p> <p>Inspect or replace hose</p>

IX. TROUBLE SHOOTING

D. ELECTRICAL



CAUTION

Batteries contain sulfuric acid. Avoid contact with skin, eyes, or clothing. Do not inhale fumes or ingest liquid. Batteries contain gases which can explode. Keep sparks and flame away while servicing.

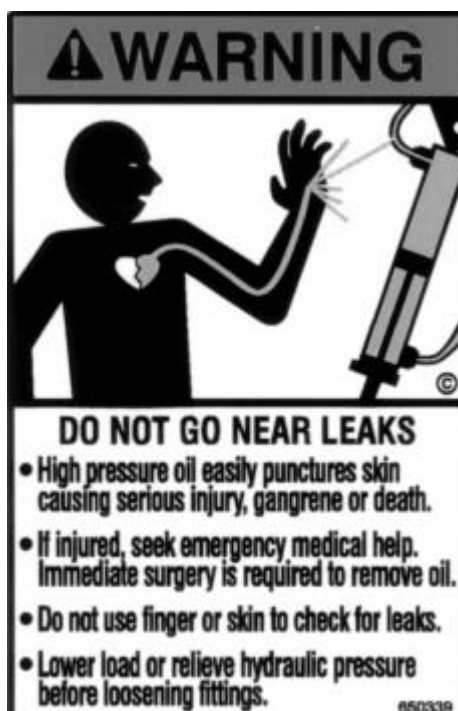
NOTE:

Disconnect battery when servicing any part of electrical system to prevent system damage.

PROBLEM	POSSIBLE CAUSE	SUGGESTED REMEDY
Entire electrical system is dead	Dead battery Poor battery connection Low charging rate No charging rate Lock out switch is in locked position	Charge or replace Clean and tighten Tighten alternator belt Replace alternator Check switch
All gauges on instrument panel not working	Blown fuse Poor ground	Replace fuse Clean and tighten ground
Tachometer/MPH Indicator not working	Blown fuse Loose connections at sensor/alternator Faulty sensor	Replace fuse Tighten or replace connectors Replace sensor
Light system does not function	Blown fuse Poor ground Burned-out bulb Separation or short in wire Faulty switch	Replace fuse Clean and tighten ground Replace bulb Check continuity and replace wire Replace switch

IX. TROUBLE SHOOTING

E. HAGIE TASSELTROL® / LS SYSTEM – HYDRAULIC



PROBLEM	POSSIBLE CAUSE	SUGGESTED REMEDY
No units will lift	Oil level in reservoir low Faulty valve Relief valve in electro-hydraulic valve set too low	Fill tank to proper level Repair or replace valve Contact Hagie Customer Support
No units will lower	All lift arm pivots too tight	Lubricate and loosen pivot points
Only one unit will not lower	Faulty valve Lift arm pivot too tight	Replace valve Lubricate and loosen pivot point

IX. TROUBLE SHOOTING

HAGIE TASSELTROL®/LS SYSTEM – HYDRAULIC CONTINUED

PROBLEM	POSSIBLE CAUSE	SUGGESTED REMEDY
All units lift slowly	<p>Hydraulic oil not at operating temperature</p> <p>Faulty valve</p> <p>Lift arm pivots too tight</p> <p>Plugged high pressure filter</p> <p>Relief valve in electro-hydraulic valve system set too low</p>	<p>Allow time for oil to warm up</p> <p>Replace valve</p> <p>Lubricate and loosen pivot point</p> <p>Remove, clean, replace (see page 92)</p> <p>Contact Hagie Customer Support</p>
Only one unit lifts slowly	<p>Faulty valve</p> <p>Lift arm pivots too tight</p>	<p>Replace valve</p> <p>Lubricate and loosen pivot point</p>
Only one unit will not hold position	<p>Oil leak between valve and cylinder</p> <p>Faulty valve</p> <p>Faulty lower poppet on lift valve</p>	<p>Repair leak or replace hose</p> <p>Replace valve</p> <p>Remove, clean, replace</p>
No units will hold position	Problem is not hydraulic	See Tasseltr [®] – elect. section

IX. TROUBLE SHOOTING

HAGIE TASSELTROL®/LS SYSTEM – HYDRAULIC CONTINUED

PROBLEM	POSSIBLE CAUSE	SUGGESTED REMEDY
Only one unit lowers slowly	Faulty valve Faulty lower poppet on lift valve	Replace valve Remove, clean, replace
All units lower slowly	Hydraulic oil not at operating temperature	Allow time for oil to warm up
In "Manual" mode, more than one unit lifts or lowers from one up/down switch	Faulty valve	Replace valve
In "Auto" mode, more than one unit raises from photo sensor	Faulty valve	Replace valve
In "Auto" mode, wrong unit raises from photo sensor	Cylinder hoses are connected to wrong cylinder	Attach correct hose to proper cylinder

IX. TROUBLE SHOOTING

F. HAGIE TASSELTROL®/ LS SYSTEM – ELECTRICAL

MACHINE VALVE TYPE

o = any machines with the original valve model year 2007 and prior

p = 204/204SP machines with the new proportionate valve model year 2008 and later

c = STS Combination sprayer/ detasseler with the proportionate valve model year 2007 and later

NOTE:

Make sure that the machine valve type is correctly selected to match the machine that the Tasselrol® control box is installed on. Refer to page 47 for information on selecting machine valve type.

NOTE:

Disconnect battery when servicing any part of electrical system to prevent system damage.

PROBLEM	POSSIBLE CAUSE	SUGGESTED REMEDY
No units will lift	<p>Faulty "AUTO/MANUAL" switch</p> <p>Blown fuse</p> <p>Faulty #1 valve, coil, or loose coil mounting nut</p> <p>Loose wire connections</p> <p>Faulty wire connections</p> <p>Faulty main wire assembly</p>	<p>Replace control box</p> <p>Find short in wire, repair and replace fuse</p> <p>Tighten nut or replace coil</p> <p>Find loose connections, tighten</p> <p>Replace or repair</p> <p>Replace or repair</p>
Only one unit will not lift	<p>In "MANUAL" mode: faulty "UP/DOWN" switch</p> <p>Light photo sensor assembly</p> <p>Faulty valve, coil, or loose coil mounting unit</p> <p>Loose wire connections</p> <p>Lights of photo sensor not lined up with reflector</p> <p>Faulty row wire assembly</p> <p>Faulty sensor connector wire assembly</p>	<p>Replace control box</p> <p>Replace photo sensor</p> <p>Tighten nut or replace coil</p> <p>Find loose connections, tighten</p> <p>Line up sensor with reflector</p> <p>Replace or repair</p> <p>Replace or repair</p>

IX. TROUBLE SHOOTING

HAGIE TASSELTRON[®]/LS SYSTEM – ELECTRICAL CONTINUED

PROBLEM	POSSIBLE CAUSE	SUGGESTED REMEDY
No units will lower	<p>Faulty "AUTO/MANUAL" switch</p> <p>Blown fuse</p> <p>Loose wire connections</p> <p>In "AUTO" mode: LS valve assembly unplugged</p>	<p>Replace control box</p> <p>Find short in wire, repair and replace fuse</p> <p>Find loose connections, tighten</p> <p>Plug in wire assembly</p>
Only one unit will not lower	<p>Faulty "UP/DOWN" switch</p> <p>In "AUTO" mode: faulty light sensor assembly</p> <p>Loose wire connections</p> <p>Faulty valve coil or loose coil mounting unit</p> <p>Faulty sensor connector wire assembly</p> <p>In "AUTO" mode: light sensor not lined up with reflector</p> <p>Faulty row LS wire assembly</p>	<p>Replace control box</p> <p>Replace sensor</p> <p>Find loose connections, tighten</p> <p>Tighten nut or replace coil</p> <p>Replace or repair</p> <p>Line up sensor with reflector</p> <p>Replace or repair</p>
No units will hold position	<p>In "AUTO" mode: no crop moving under sensor assemblies</p>	<p>Drive forward or select "MANUAL" mode</p>
In "AUTO" mode, wrong unit raises from sensor assembly	<p>Row LS wire assembly plugged into wrong sensor connector</p>	<p>Plug correct wire assembly into proper row sensor connector assembly</p>

IX. TROUBLE SHOOTING

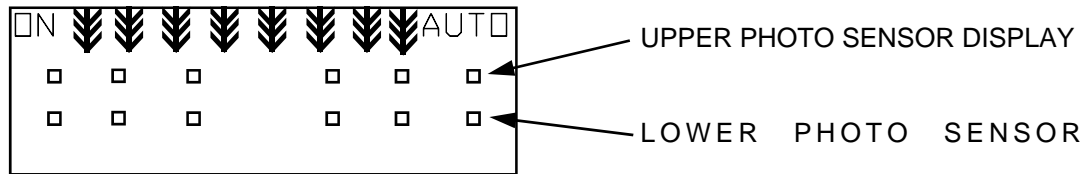
G. HAGIE TASSELTROL® DISPLAY TROUBLESHOOTING

To gain further information on the status of the Tasselrol®/LS system before operation: while sitting in the operator's seat, turn the ignition key to the "ON" position (do not start the engine); turn the Tasselrol® box to the "ON" position; turn the "AUTO/MANUAL" switch to "MANUAL."

Make sure there is nothing physically blocking any upper or lower sensor's path to its reflector.

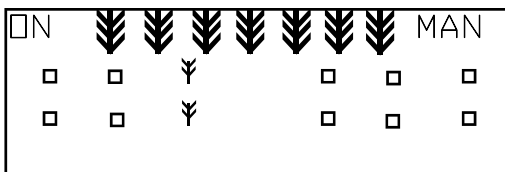
The display will show the status of the upper and lower photo sensor on each lift assembly. If the display shows a box ("□") in all upper and lower areas, the unit is ready for operation. If the display shows a corn stalk ("Ÿ") in one or more areas, refer to pages 123-124 for further suggested remedies.

The LEFT-CENTER sensors are used as examples.

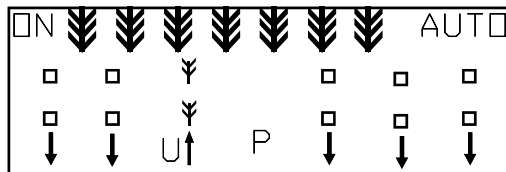


TASSELTROL® DISPLAY

MANUAL MODE



AUTO MODE



Unit rises automatically.

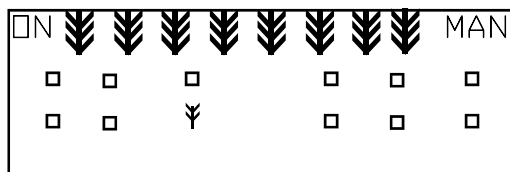
PHOTO SENSOR STATUS LIGHTS	POSSIBLE CAUSE
Lights at both photo sensors	Photo sensors not in line with reflector , call Hagie Manufacturing Customer Service.
No lights at either photo sensor	Faulty connector cable (See page 125, fig. 9.1, item 2) Faulty RED and/or BLACK wire in connector cable (See page 125, fig. 9.1, item 1)

IX. TROUBLE SHOOTING

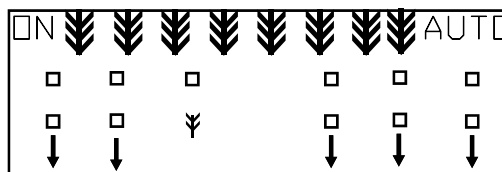
HAGIE TASSELTROL®/LS SYSTEM – DISPLAY CONTINUED

TASSELTROL® DISPLAY

MANUAL MODE



AUTO MODE



Unit does NOT rise automatically.

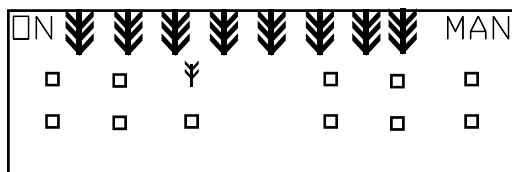
PHOTO SENSOR STATUS LIGHTS	POSSIBLE CAUSE
Lights at lower photo sensor	<p>Faulty GREEN wire in connector cable (See page 125 fig. 9.1, item 2)</p> <p>Photo sensor not in line with reflector , call Hagie Manufacturing Customer Support.</p> <p>Faulty BLUE wire in sensor assembly (See page 125, fig. 9.1, item 1)</p>
No lights at lower photo sensor	<p>Faulty RED and/or BLACK wire in connector cable (See page 125, fig. 9.1, item 2)</p>

IX. TROUBLE SHOOTING

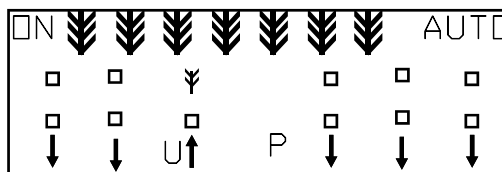
HAGIE TASSELTRON[®]/LS SYSTEM – DISPLAY CONTINUED

TASSELTRON[®] DISPLAY

MANUAL MODE



AUTO MODE



Unit rises automatically.

PHOTO SENSOR STATUS LIGHTS	POSSIBLE CAUSE
Lights at upper photo sensor	Faulty WHITE wire in sensor assembly (See page 120, fig. 9.1, item 1) Faulty BLUE wire in sensor assembly (See page 120, fig. 9.1, item 1)
No lights at upper photo sensor	Faulty RED and/or BLACK wire in connector cable (See page 120, fig. 9.1, item 2)

IX. TROUBLE SHOOTING

TASSELTROL® WIRE DIAGRAM

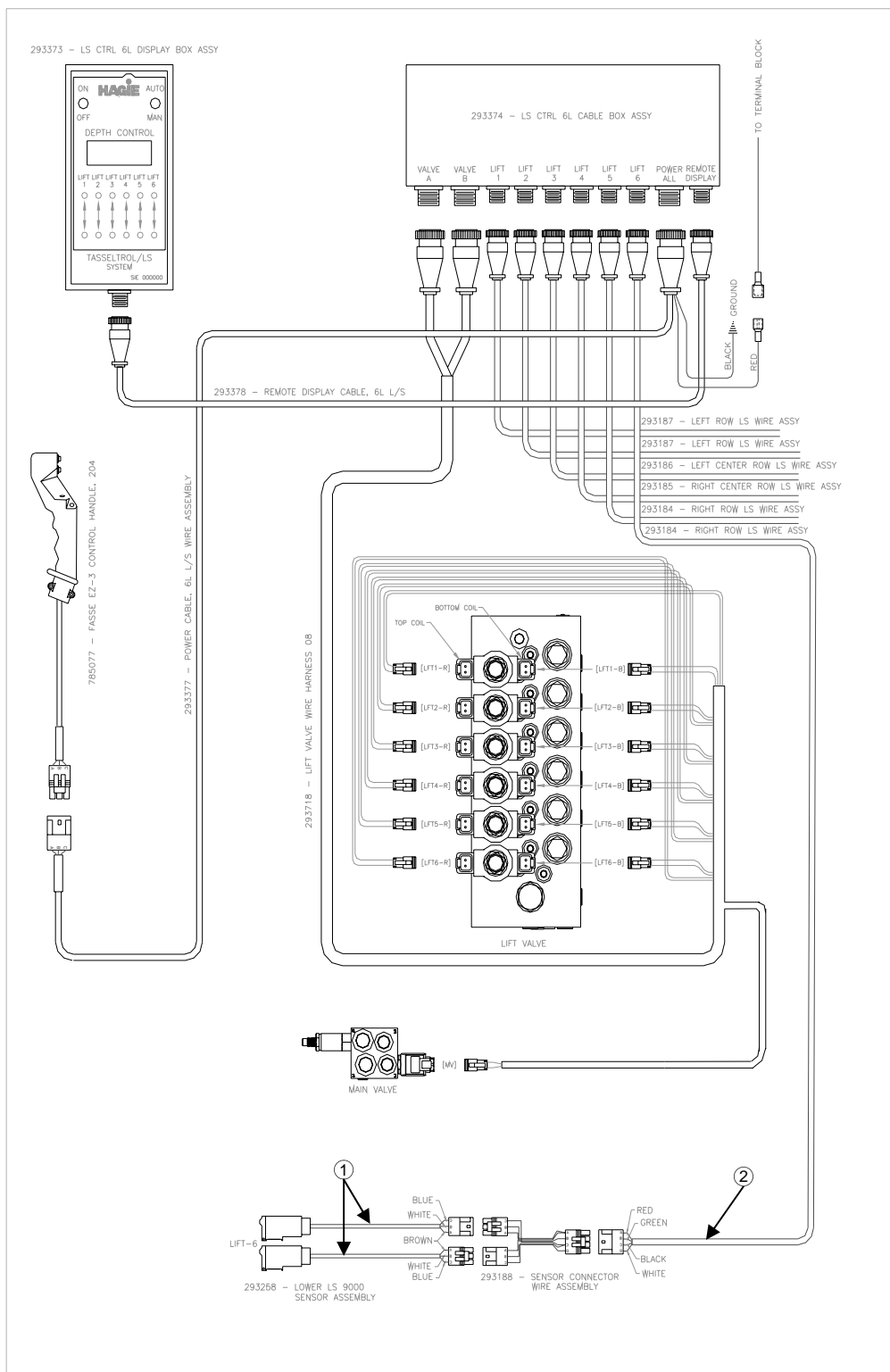


FIG 9.1

IX. TROUBLE SHOOTING

NOTES

X. LIMITED WARRANTY

1. The Warranty

- a. This warranty gives you specific legal rights. You may also have other rights which may vary from state to state.
- b. Hagie makes this warranty only to the original purchaser of its new equipment.
- c. The warranty period ends 12 months from the date of delivery of equipment to the original purchaser. When requesting warranty service, the original purchaser must present evidence of the date of delivery of the equipment.
- d. Parts or rebuilt assemblies furnished under the terms of this warranty are not warranted beyond the original warranty period.
- e. Exceptions to this warranty must be covered by separate warranty agreements.

2. Items not covered by Hagie Warranty

- a. Used equipment.
- b. Tires, tubes, engines, and batteries (under separate manufacturer's warranty).
- c. Depreciation or damage caused by normal wear, accident, improper maintenance, improper storage, or improper use.
- d. Service calls and transporting the equipment to and from the place where the warranty work is performed.

3. Unapproved service or modification

NOTE:

All obligations of Hagie Manufacturing Company under this warranty shall be terminated if:

- a. . . . service is performed by someone other than Hagie authorized personnel.
or
- b. . . . the equipment is modified or altered without Hagie approval.

4. No commercial loss coverage

- a. Hagie shall not be liable for incidental or consequential damages or injuries (damage and repairs of equipment itself, loss of profits, rental or substitute equipment, loss of good will, etc.).
- b. SOME STATES DO NOT ALLOW THE EXCLUSION OR LIMITATION OF INCIDENTAL OR CONSEQUENTIAL DAMAGES, SO THE ABOVE LIMITATION MAY NOT APPLY TO YOU.

5. Merger clause

- a. The entire warranty agreement is included in this writing.
- b. Any oral agreements that are made by the selling persons about the equipment are not warranties, and are not to be relied upon by the purchaser.

6. No representations or implied warranty

- a. The parties agree that the implied warranties of merchantability and fitness for a particular purpose and all other warranties expressed or implied, are excluded from this transaction and shall not apply to the equipment sold.

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